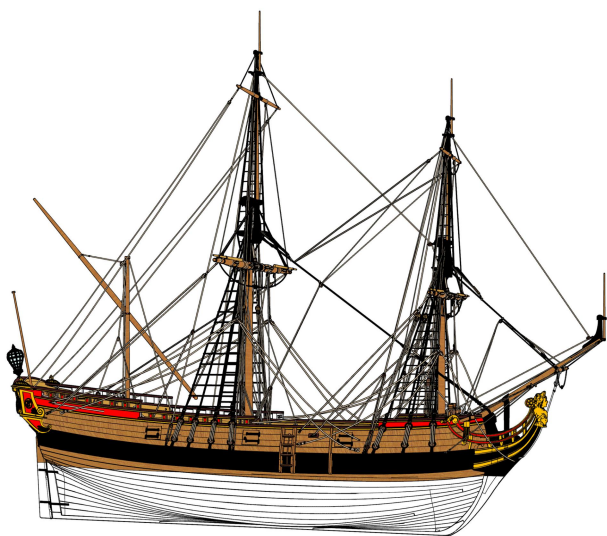
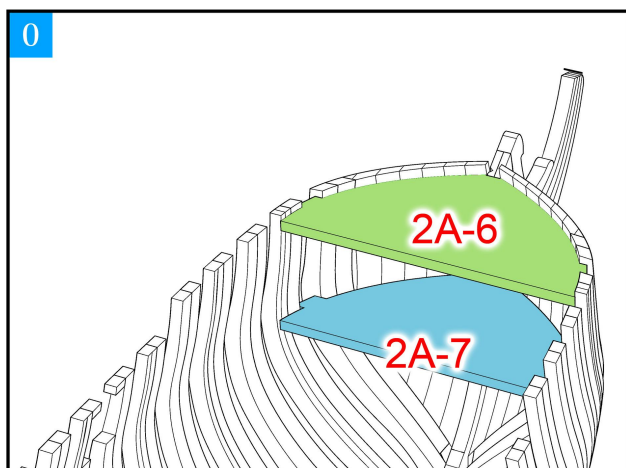


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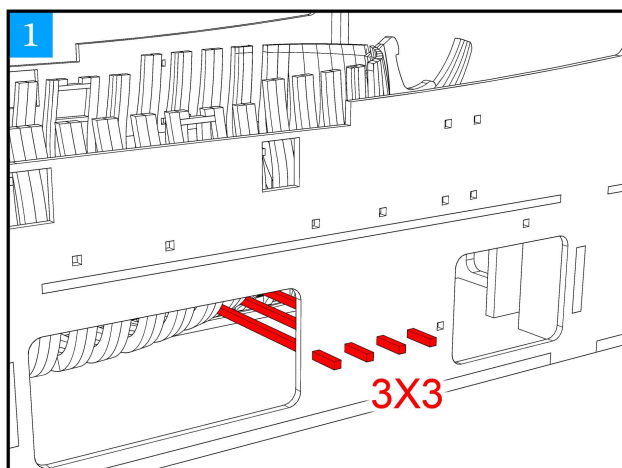
Section 2



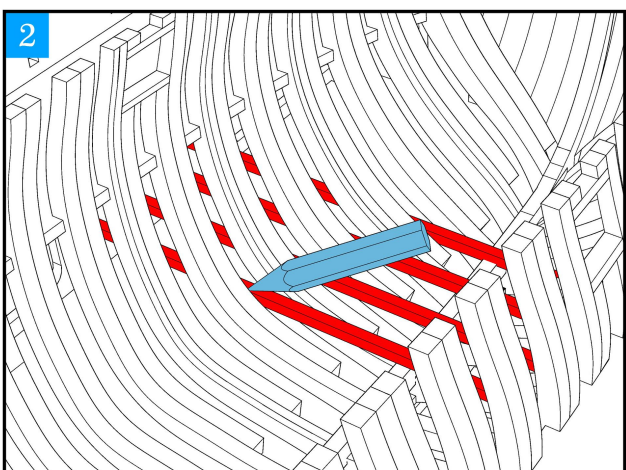
450449987@QQ.com



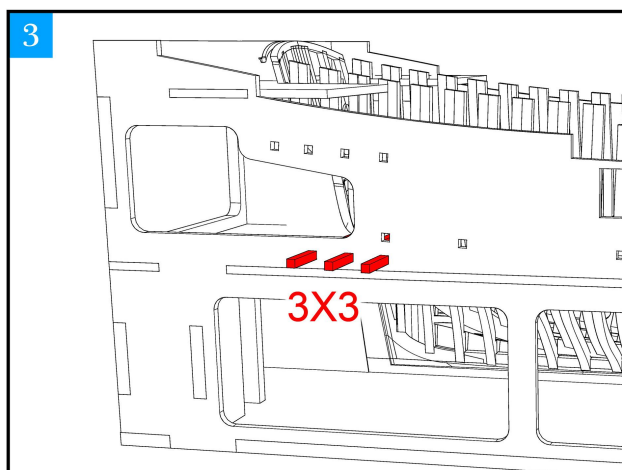
Calibrate the bow shape of the ship



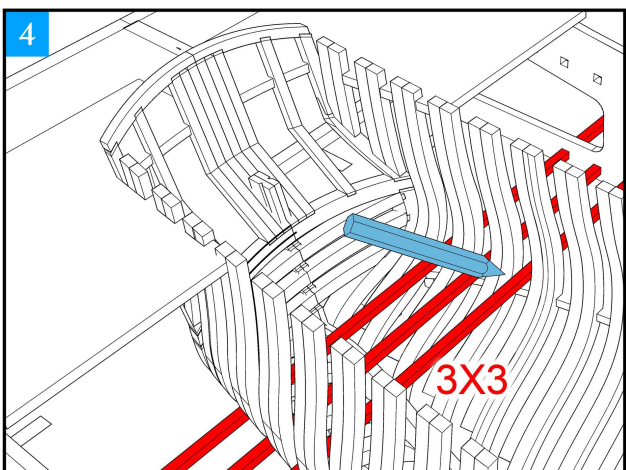
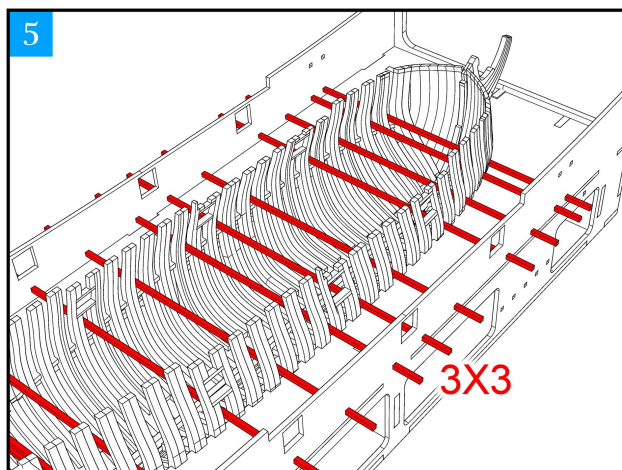
Insert 3X3 deck positioning rod
Be careful not to bend the wooden stick



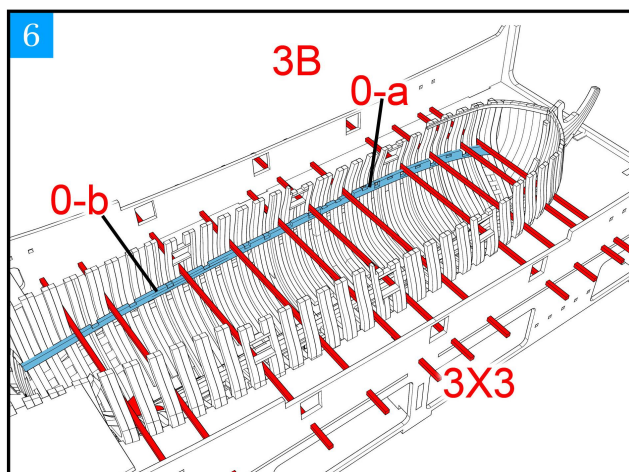
Mark the deck position



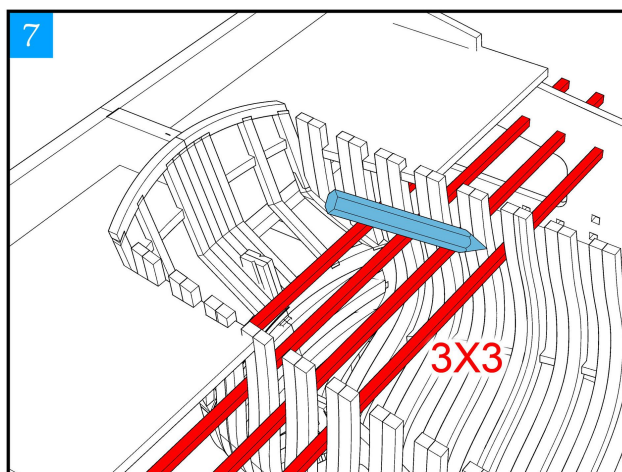
Mark the captain's cabin deck



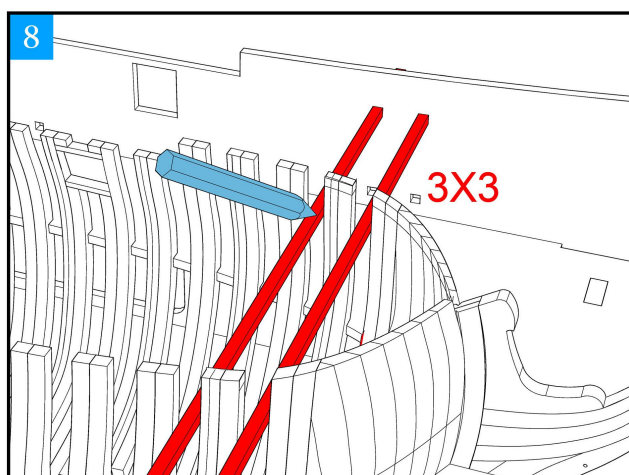
Mark the main deck



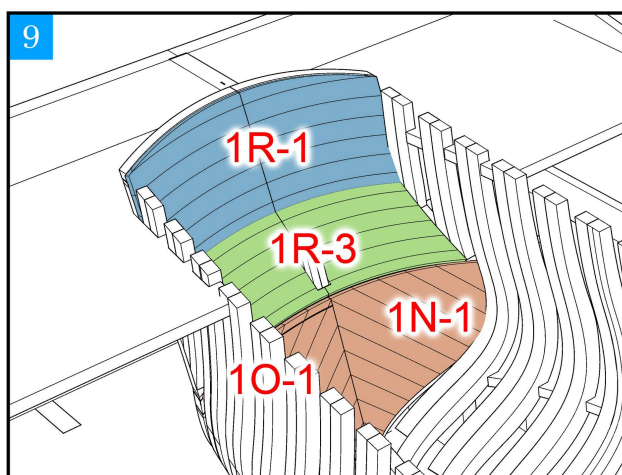
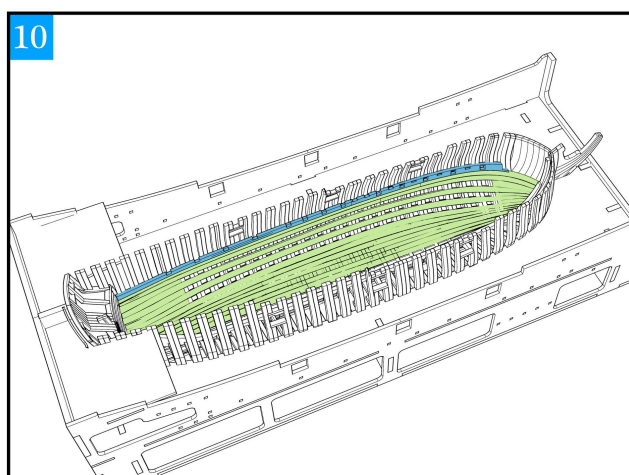
Install the main deck support beam material



Mark the stern deck



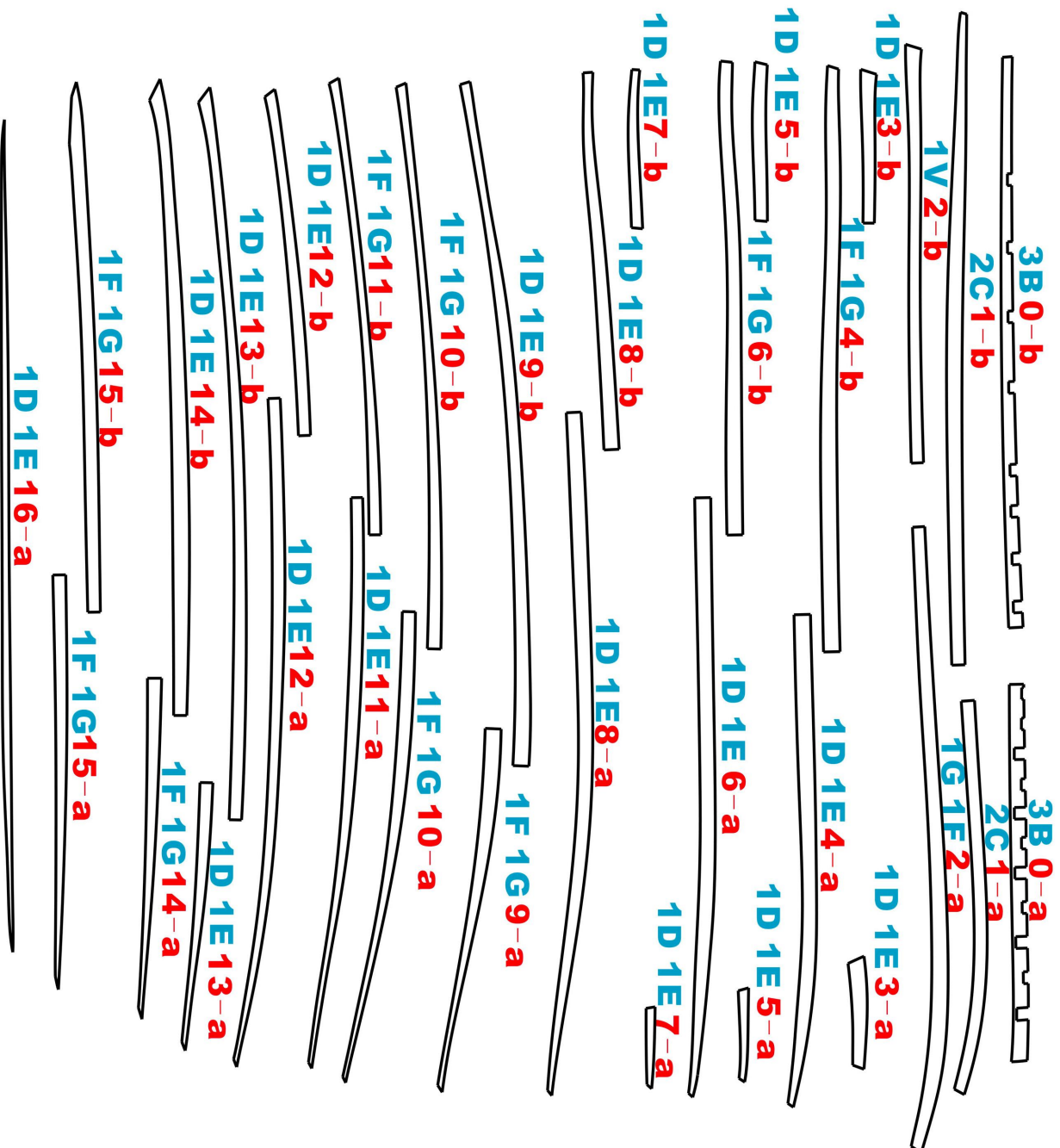
Mark the bow deck



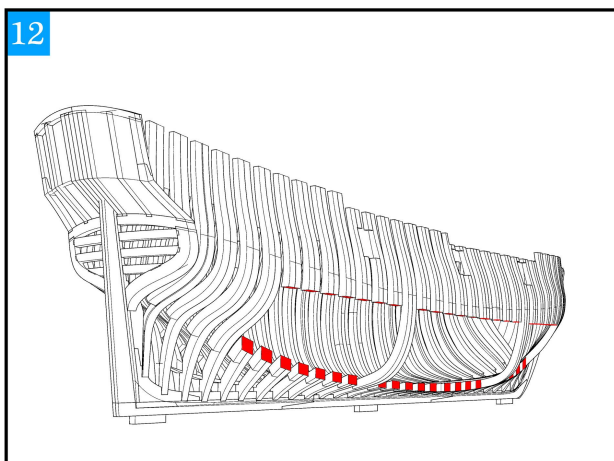
Produce inner shell

There is excess wood before and after the wooden strip, which can be adjusted and cut off before installation. Do not over polish both sides to avoid material shortage

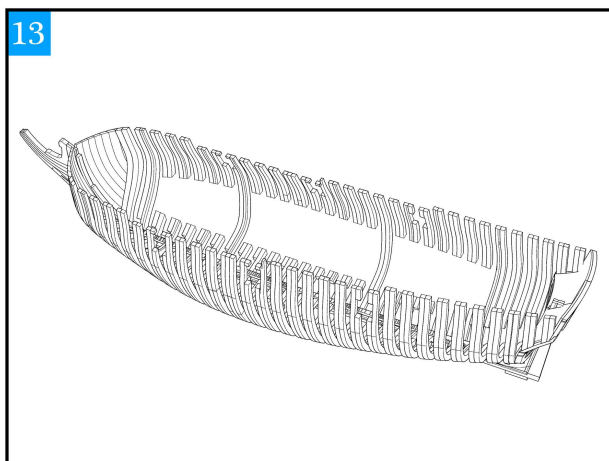
11



Bow direction



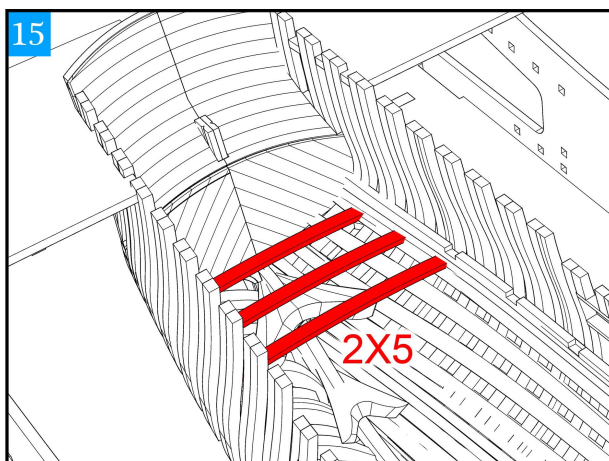
Cut one side according to your own needs



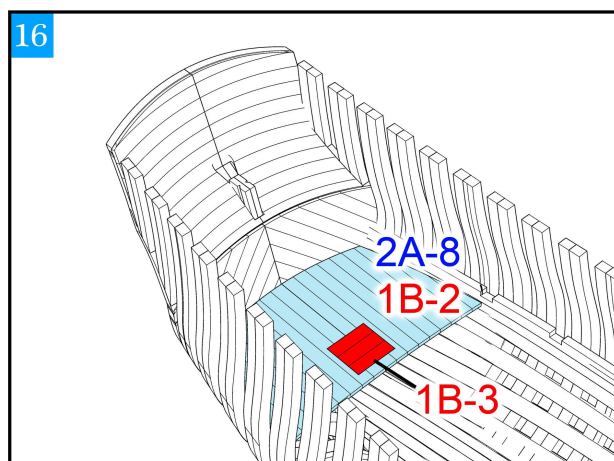
The pictures are for display only



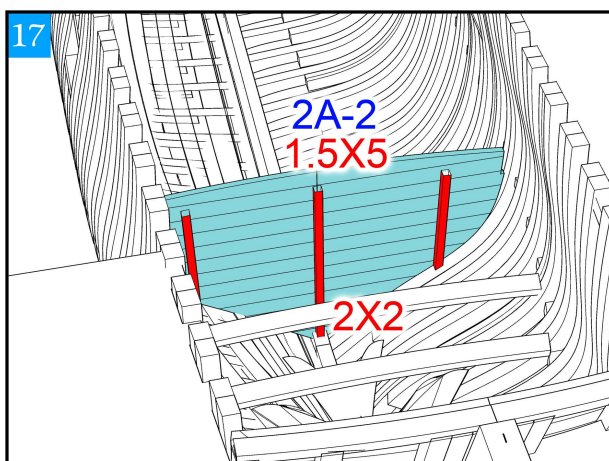
Install after polishing the shape of the parts



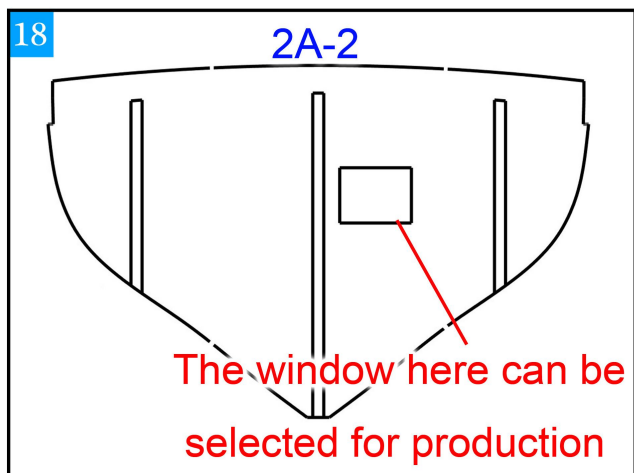
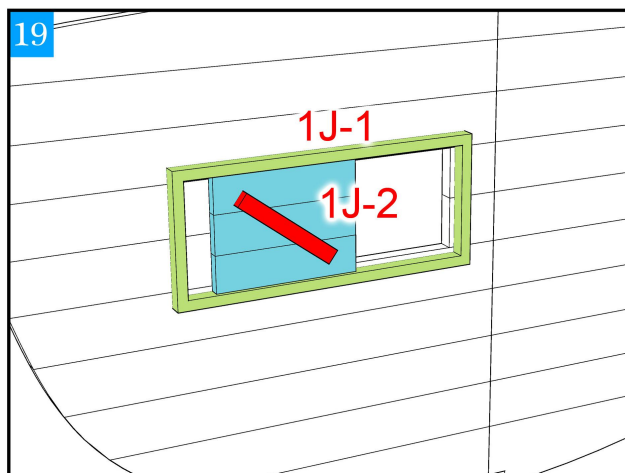
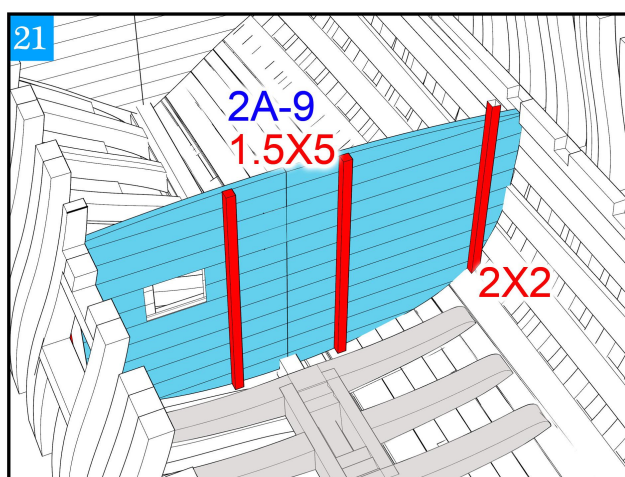
Making beams



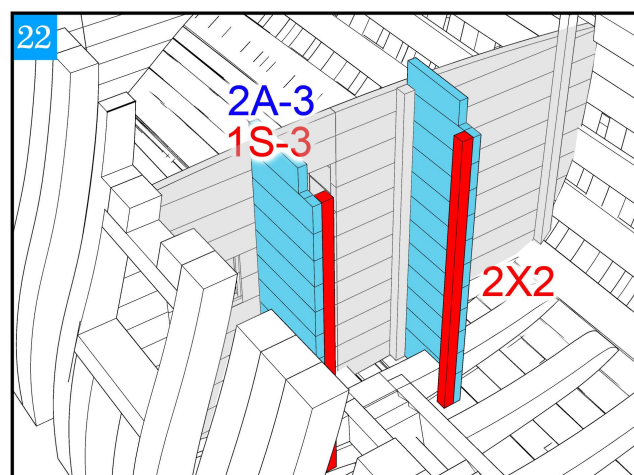
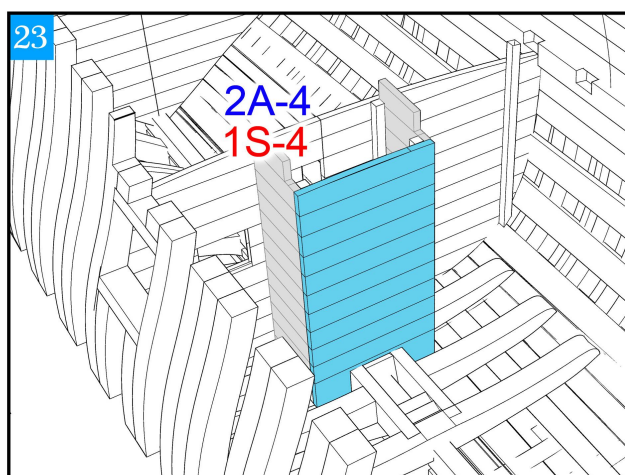
Make a deck



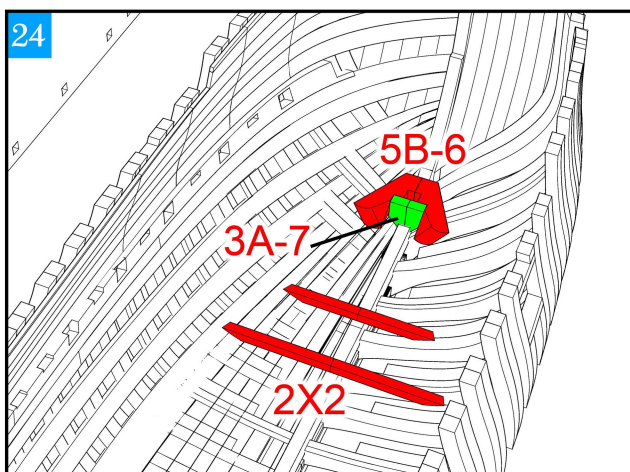
Verify the contour shape using the 2A -2 temp late, Then use 1.5X5 wooden strips to make compartments



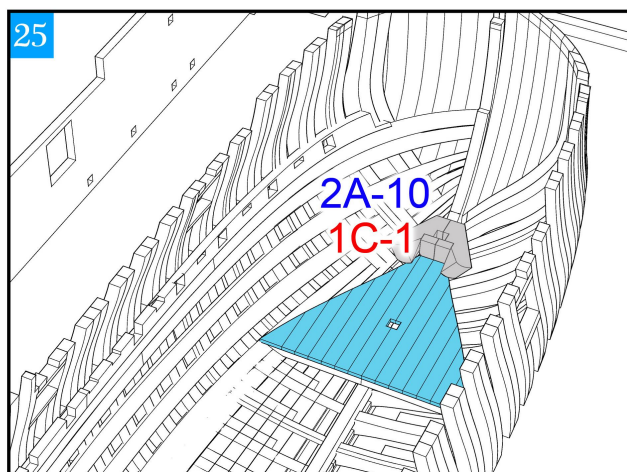
Making mast base



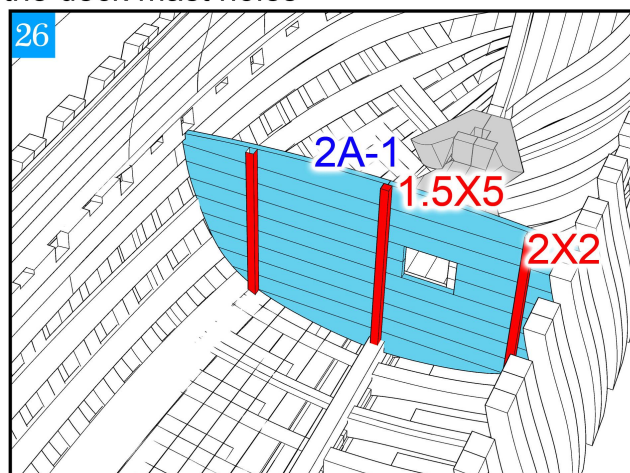
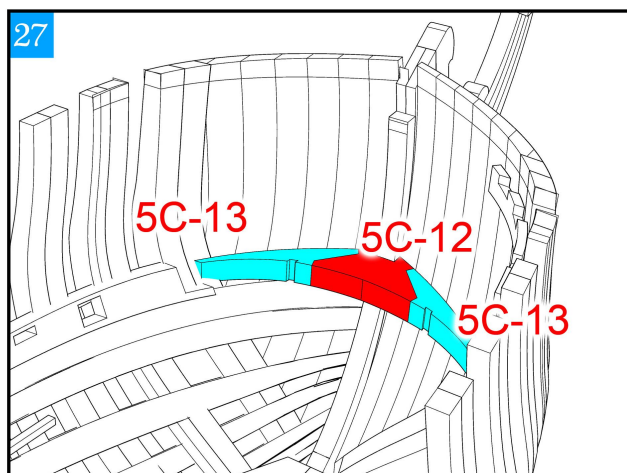
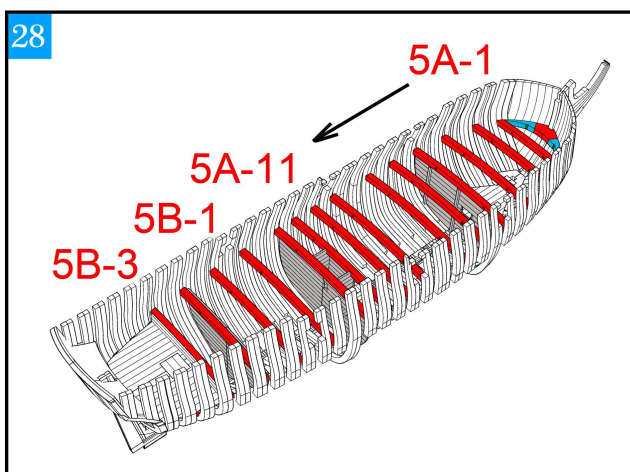
Make a water pump compartment



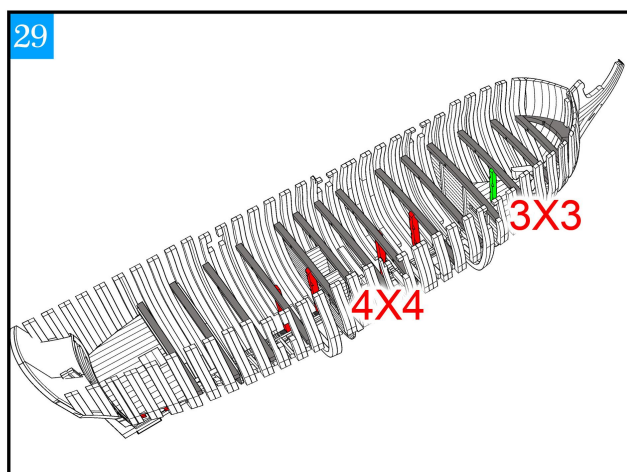
Make the mast base, pay attention to its front and rear positions and the position of the deck mast holes



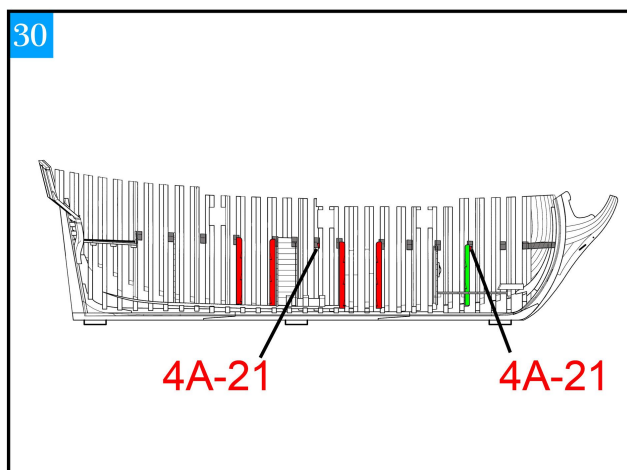
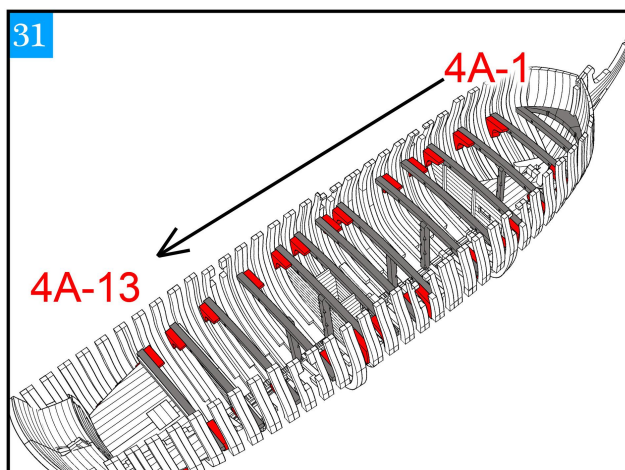
Make a deck



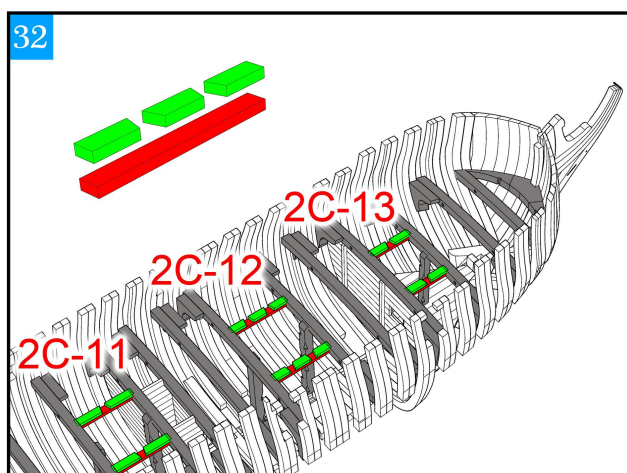
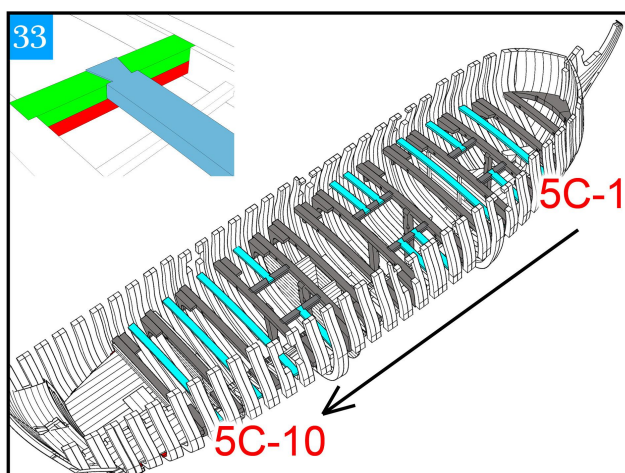
Install the main deck beam



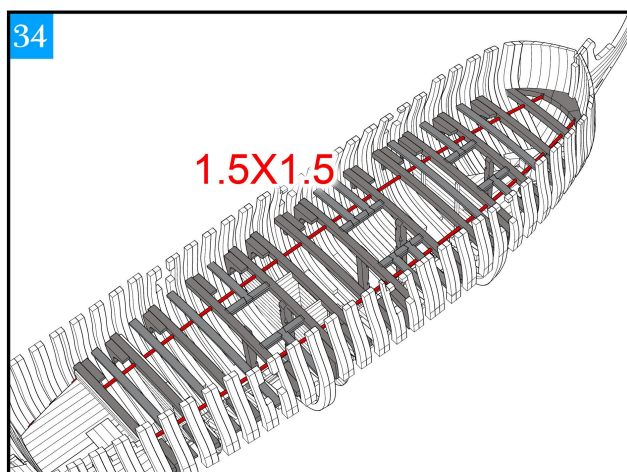
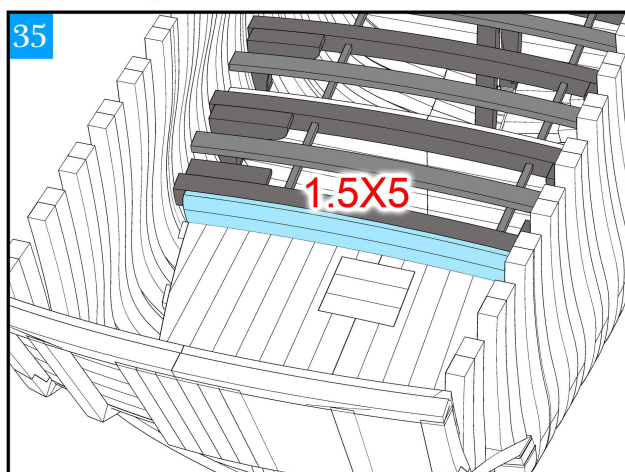
Install the main beam support column

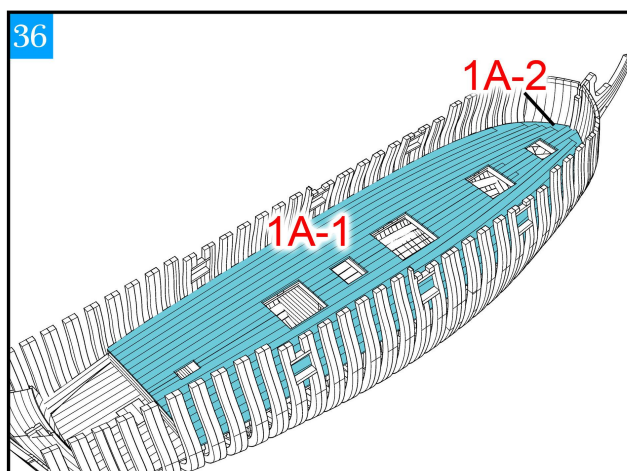


Install reinforcement blocks

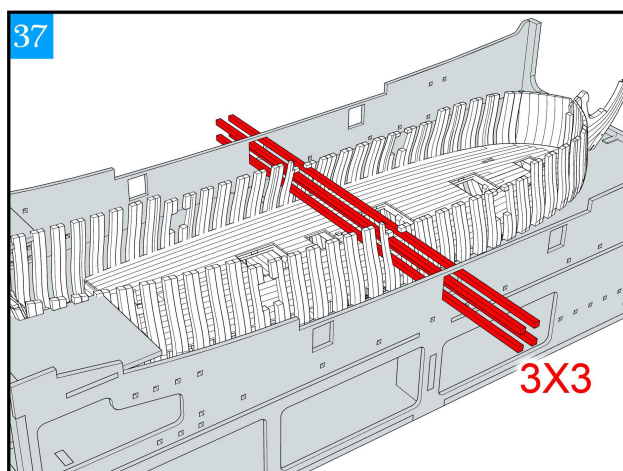


Cut 5C-2, 5, 6, and 7 according to their actual lengths and install them,

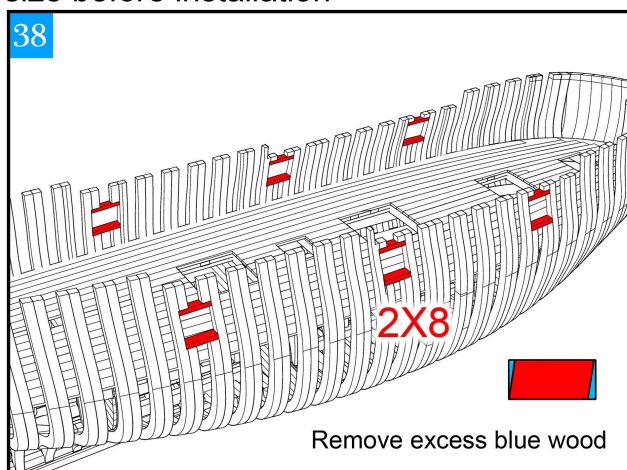




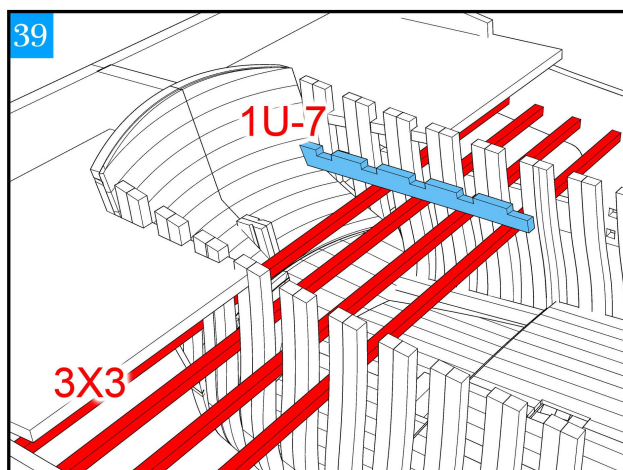
Install the main deck and polish the outermost deck according to the actual size before installation



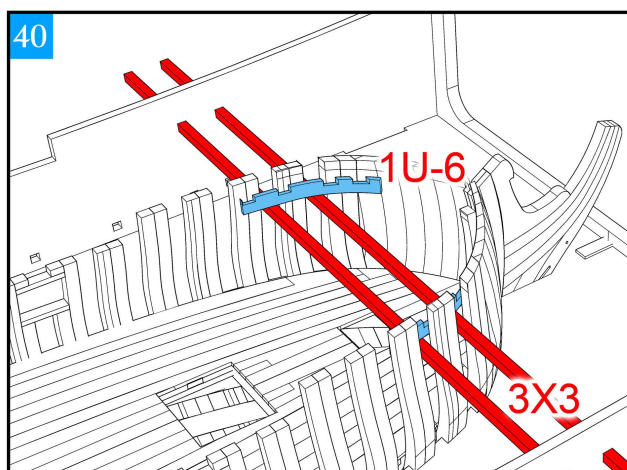
Make cannon windows and use 3X3 wooden strips to check the accuracy of dimensions



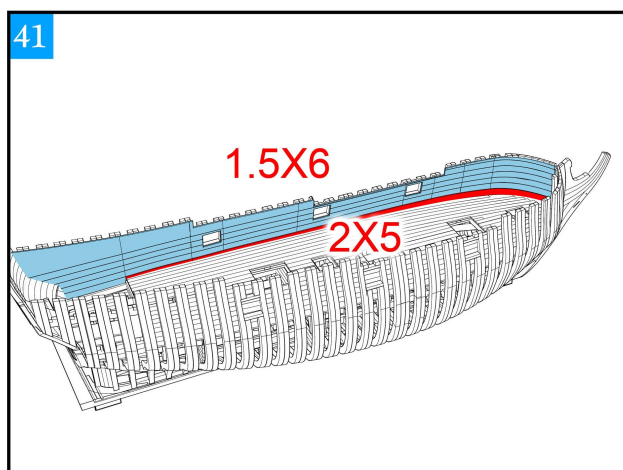
Install the upper and lower wooden boards of the cannon window,



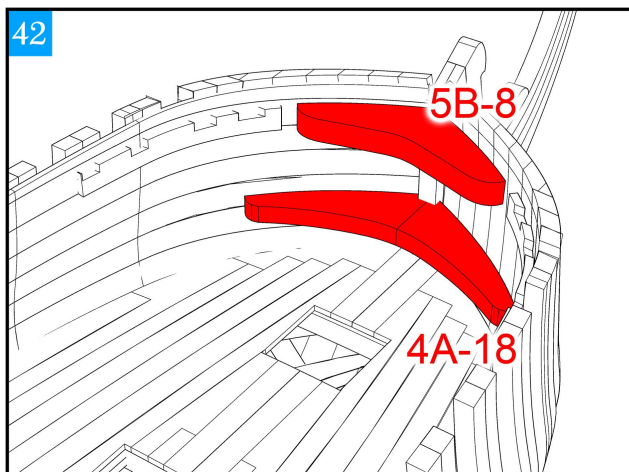
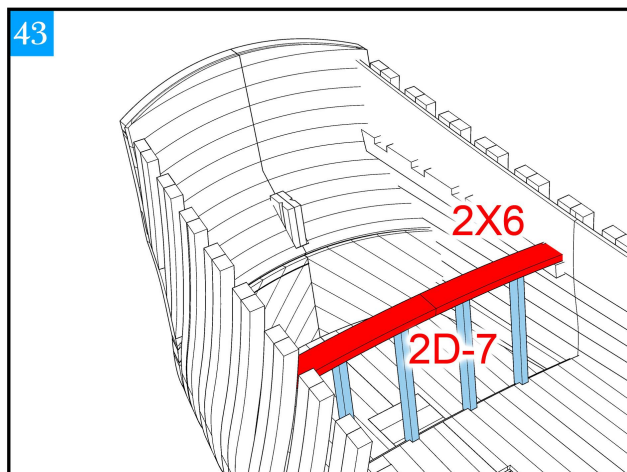
Install the rear support beam material



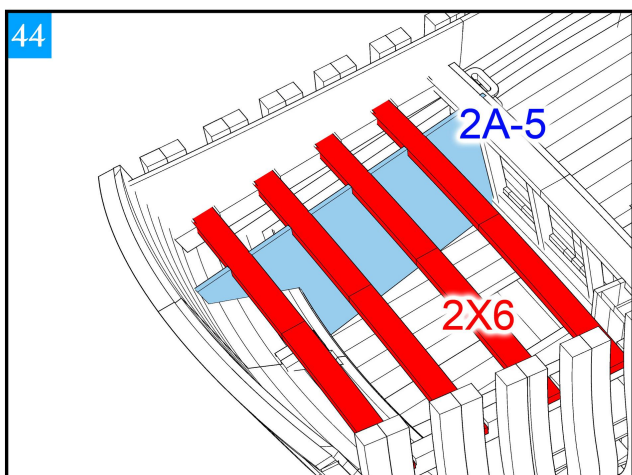
Install the front support beam material



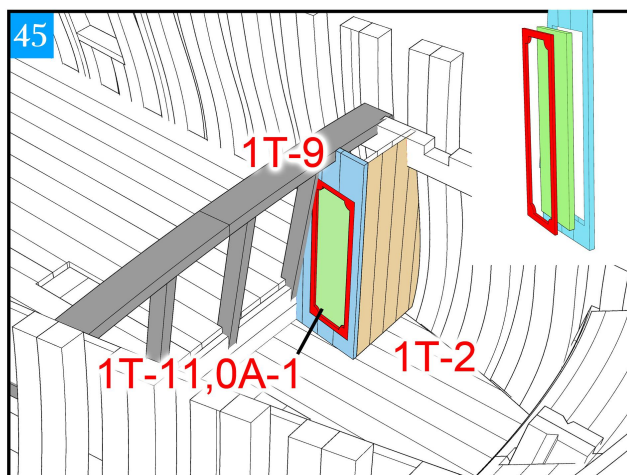
Making side hull



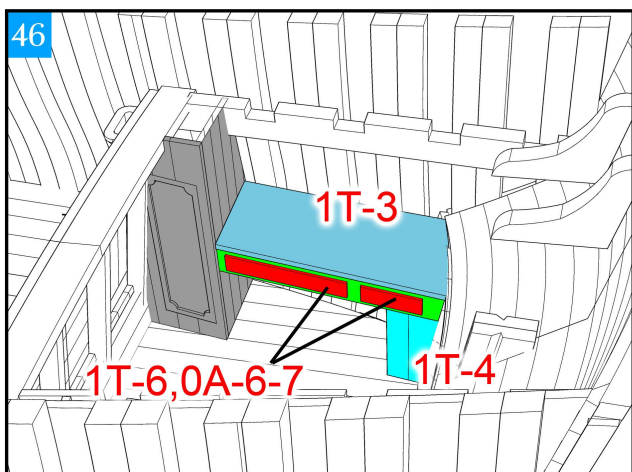
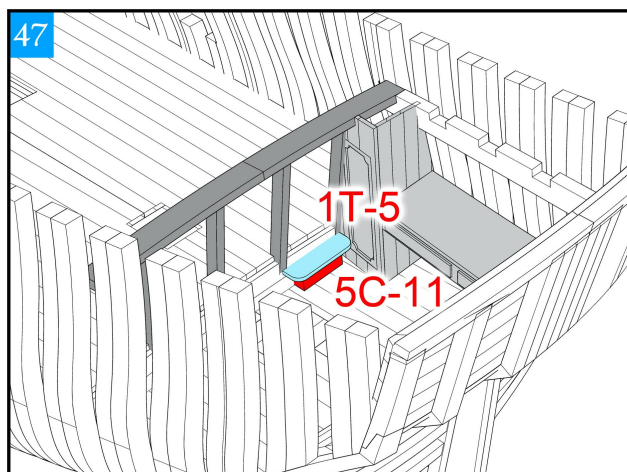
Install the main beam and front pillar

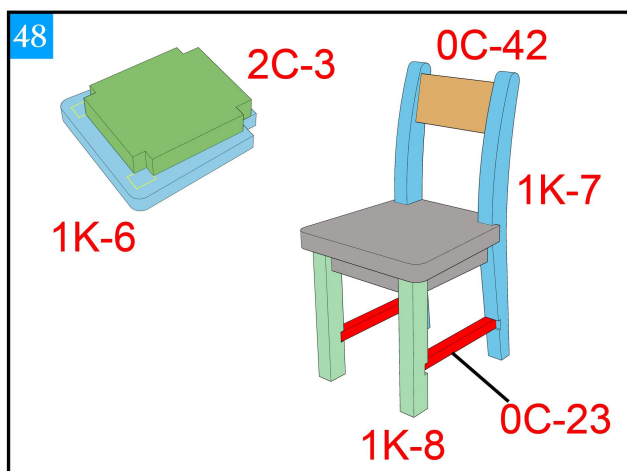
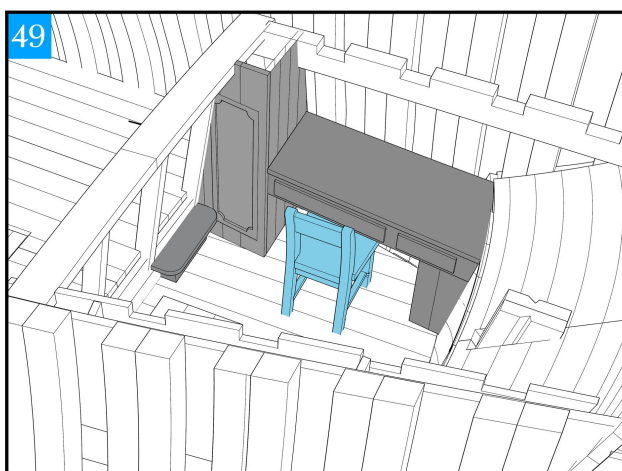
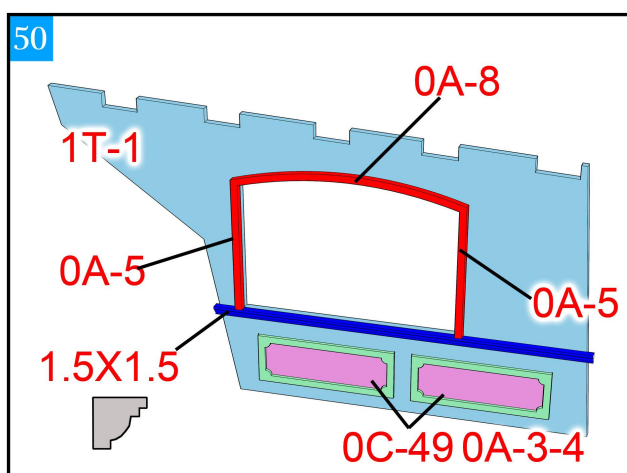
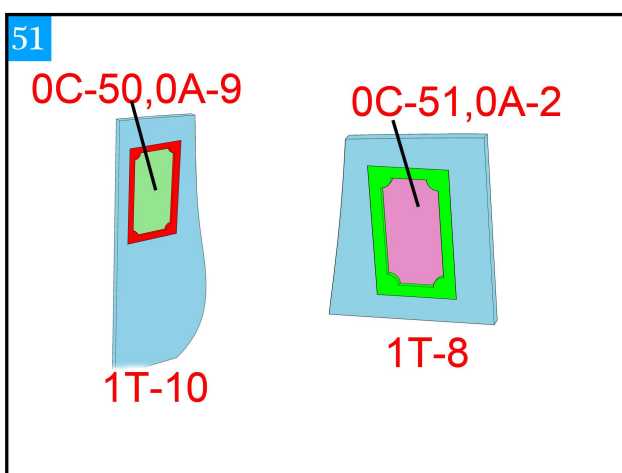
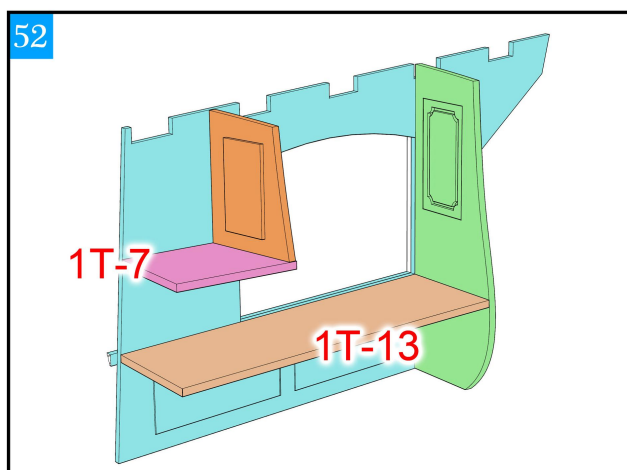


Use template 2A-5 to test the installation of the main beam. **After testing, remove it**

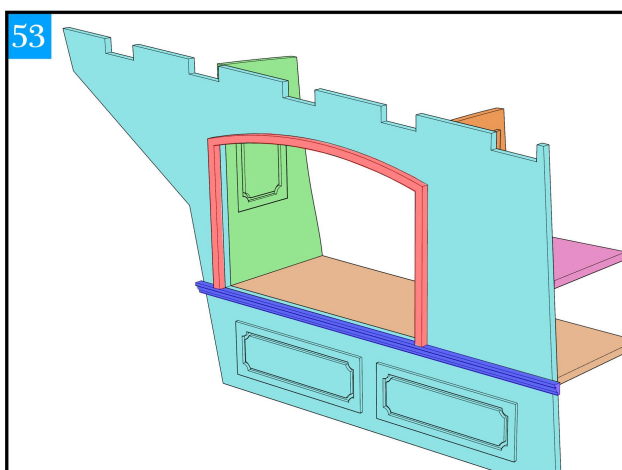


Install internal furniture

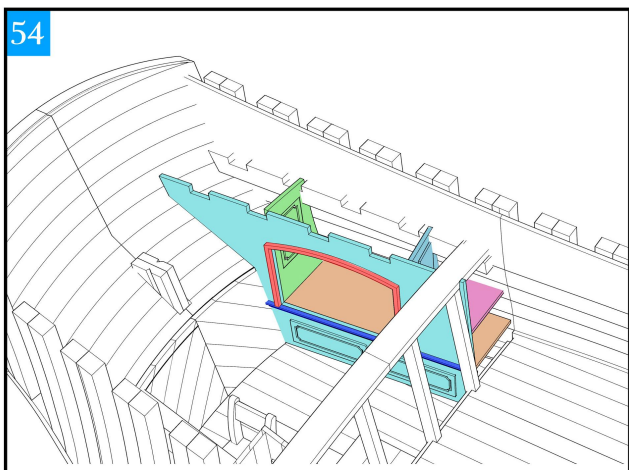
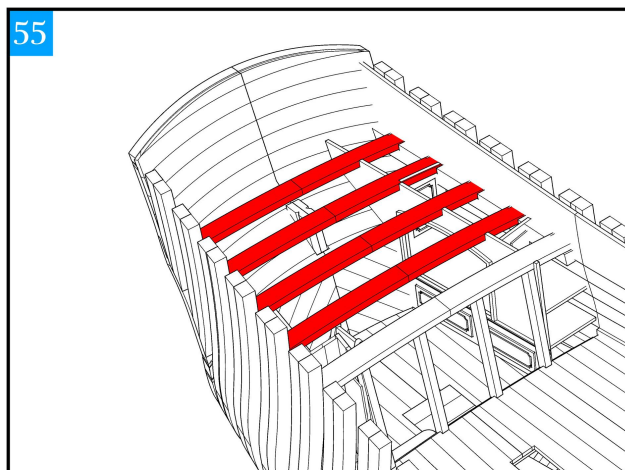




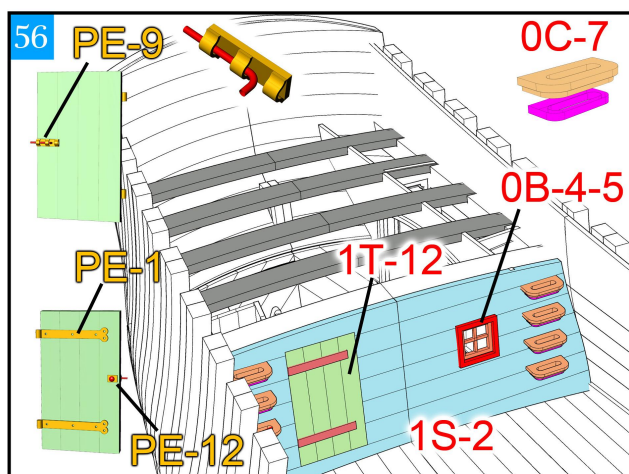
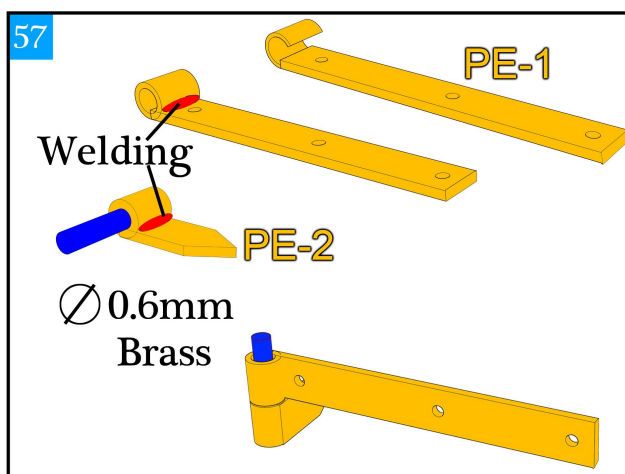
Back



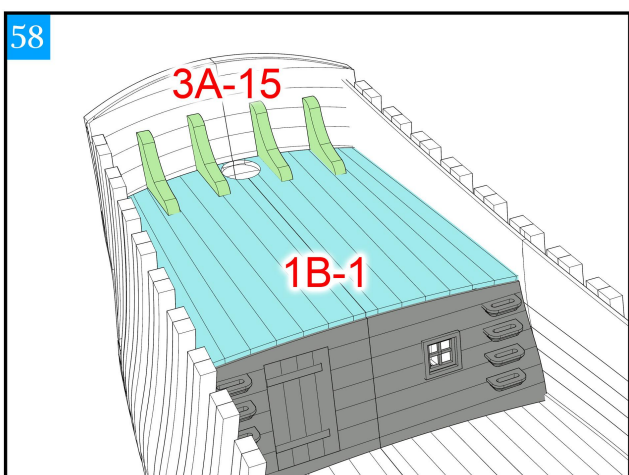
Front



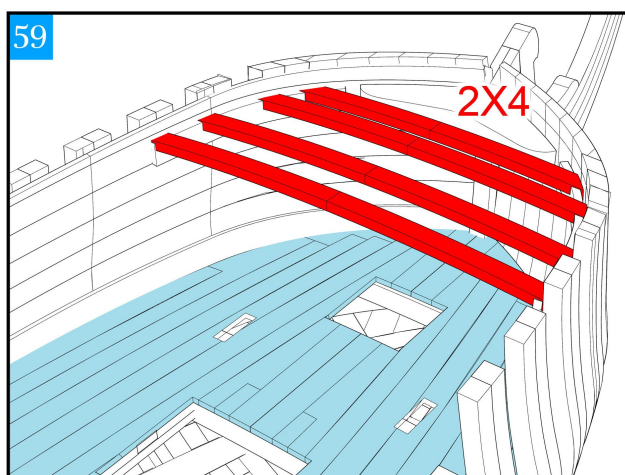
Install the main beam



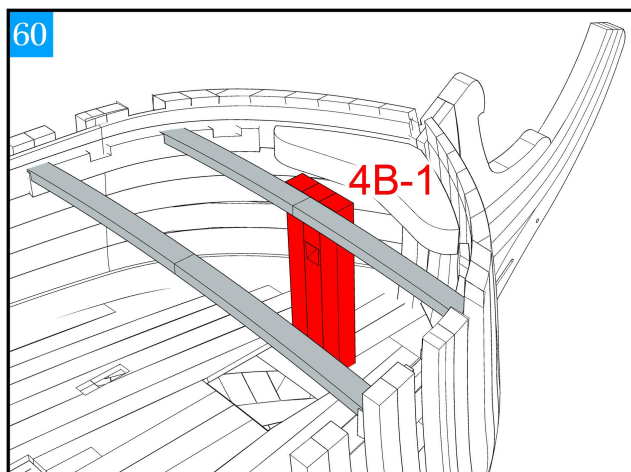
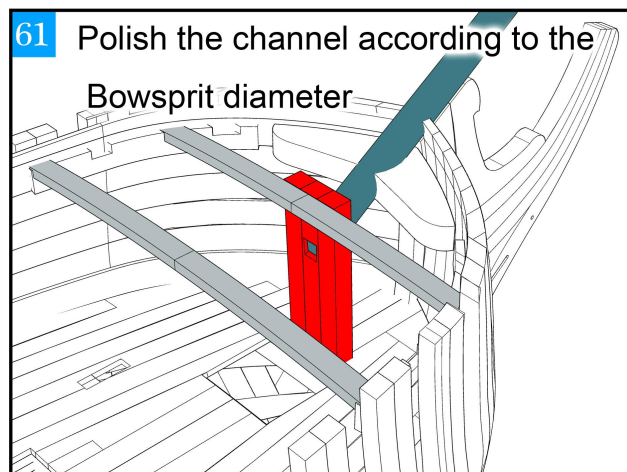
Production of hinges



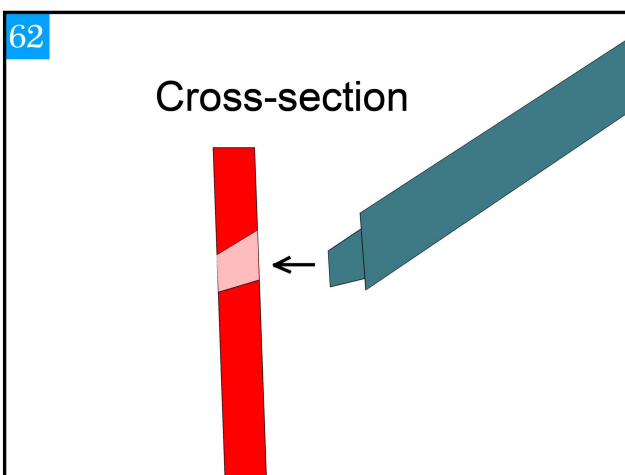
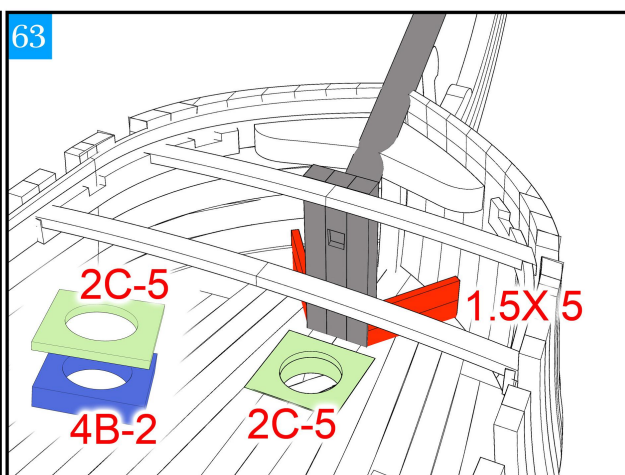
Install the aft deck



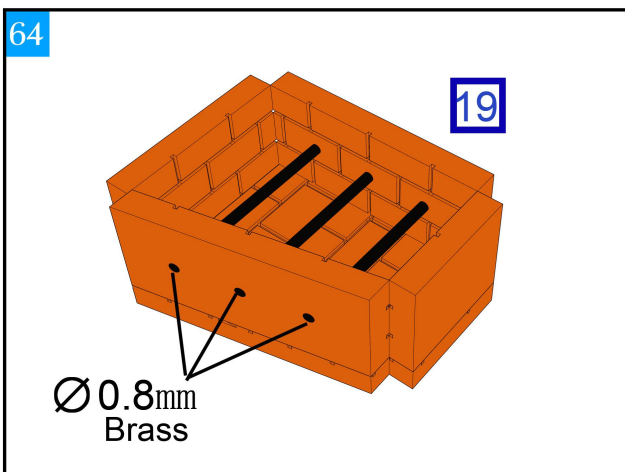
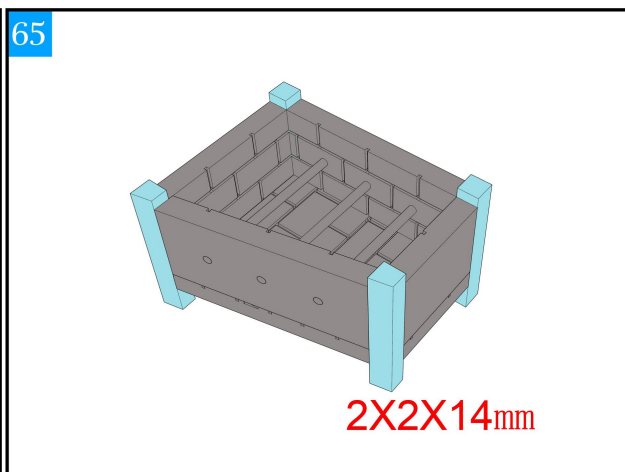
Test the bow deck



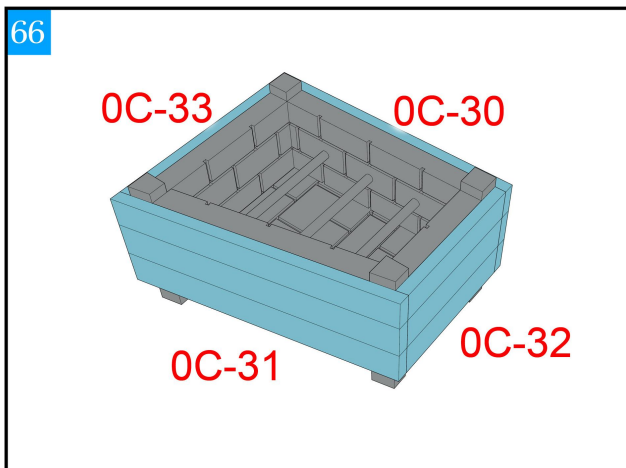
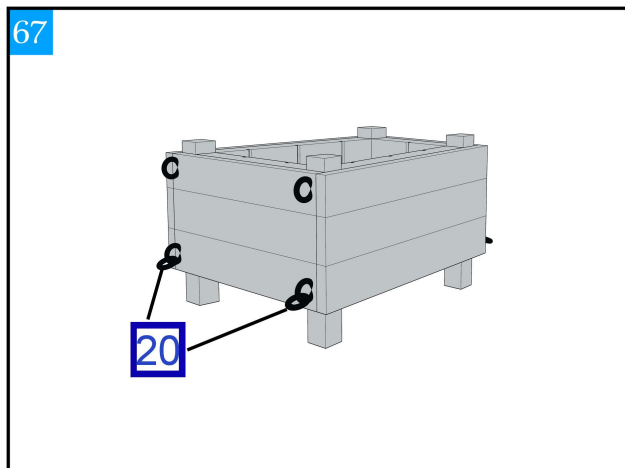
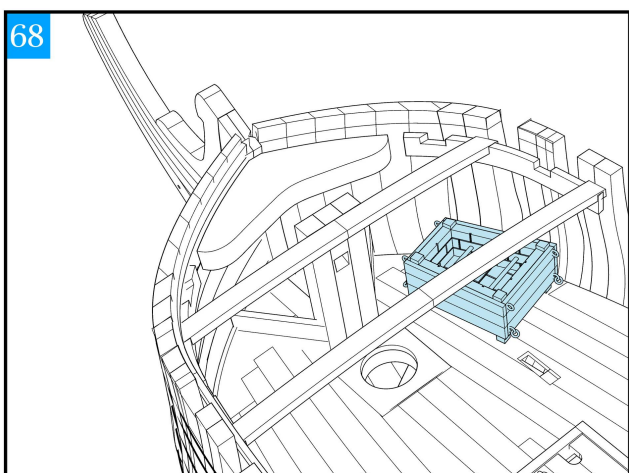
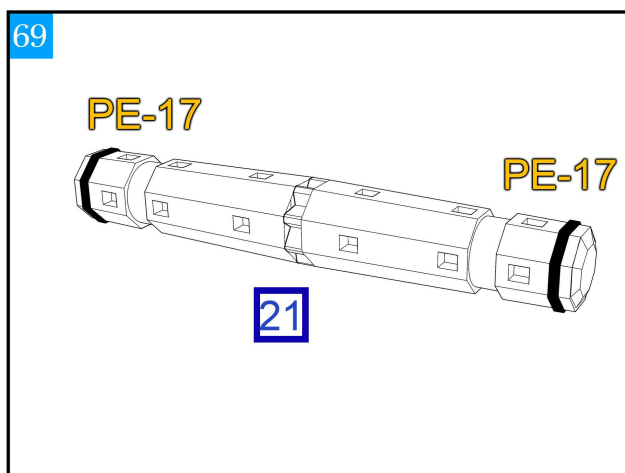
Making Bowsprit bases



Insert the base

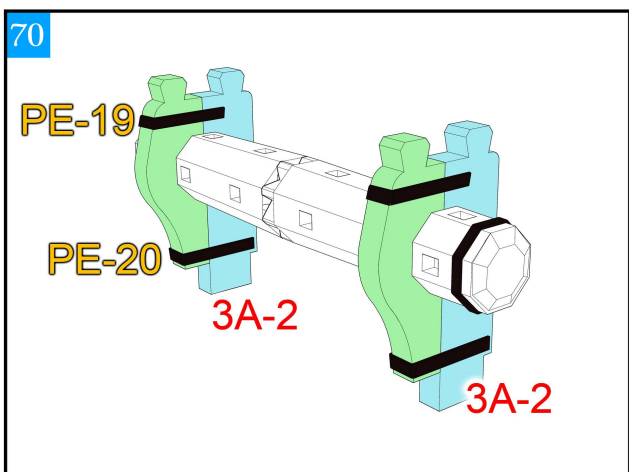
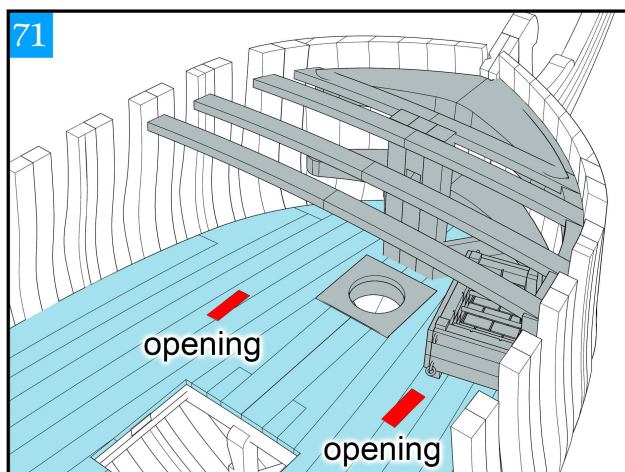


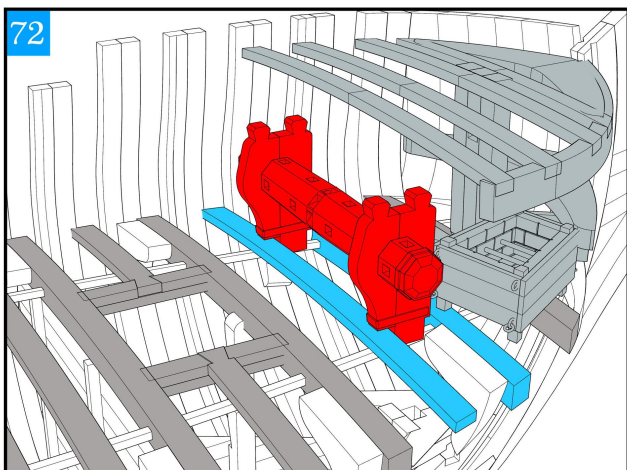
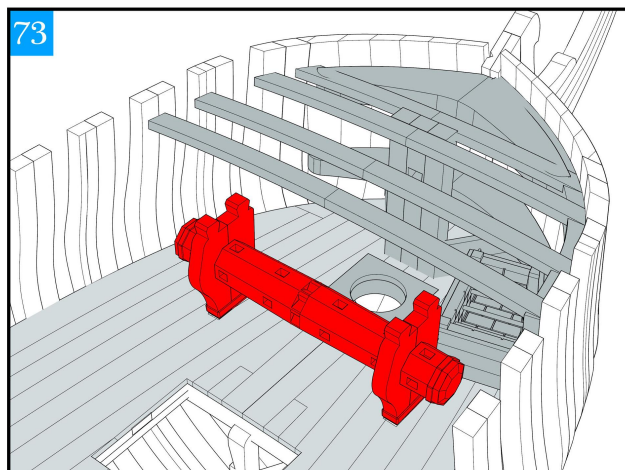
Making a stove



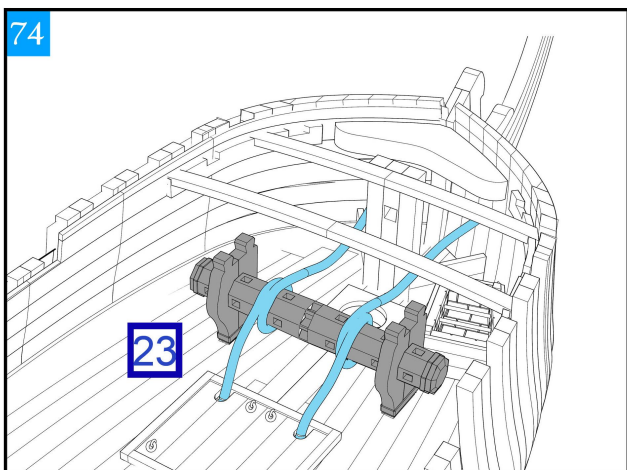
Install the stove

Produce anchor windlass

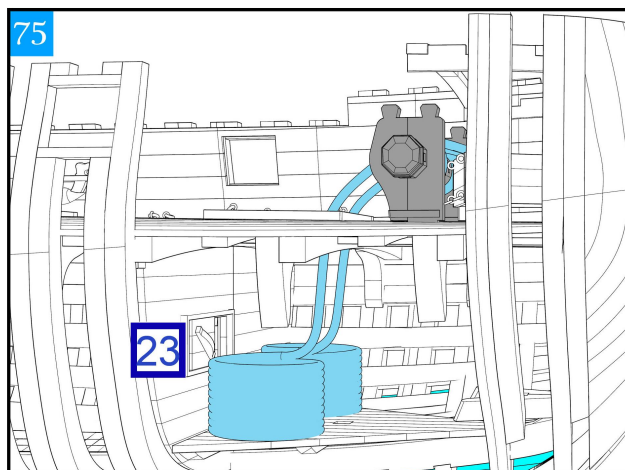




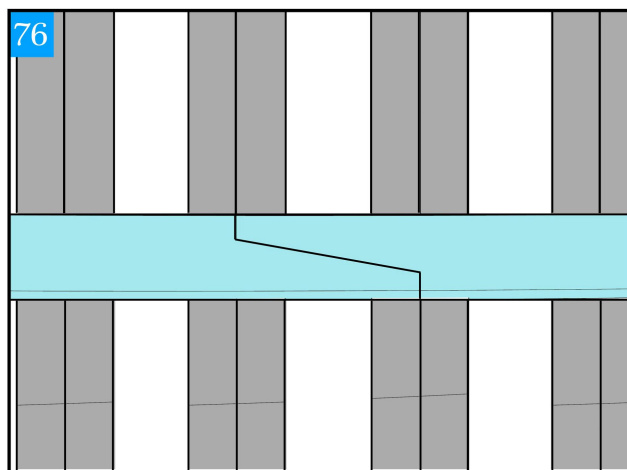
The positional relationship between the anchor crane and the main beam



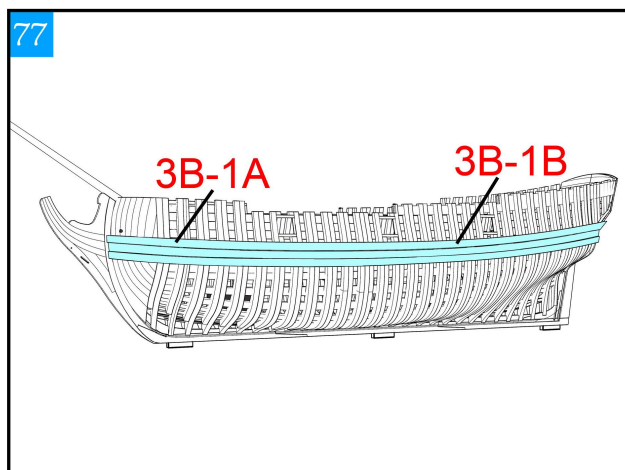
Install anchor cable rope



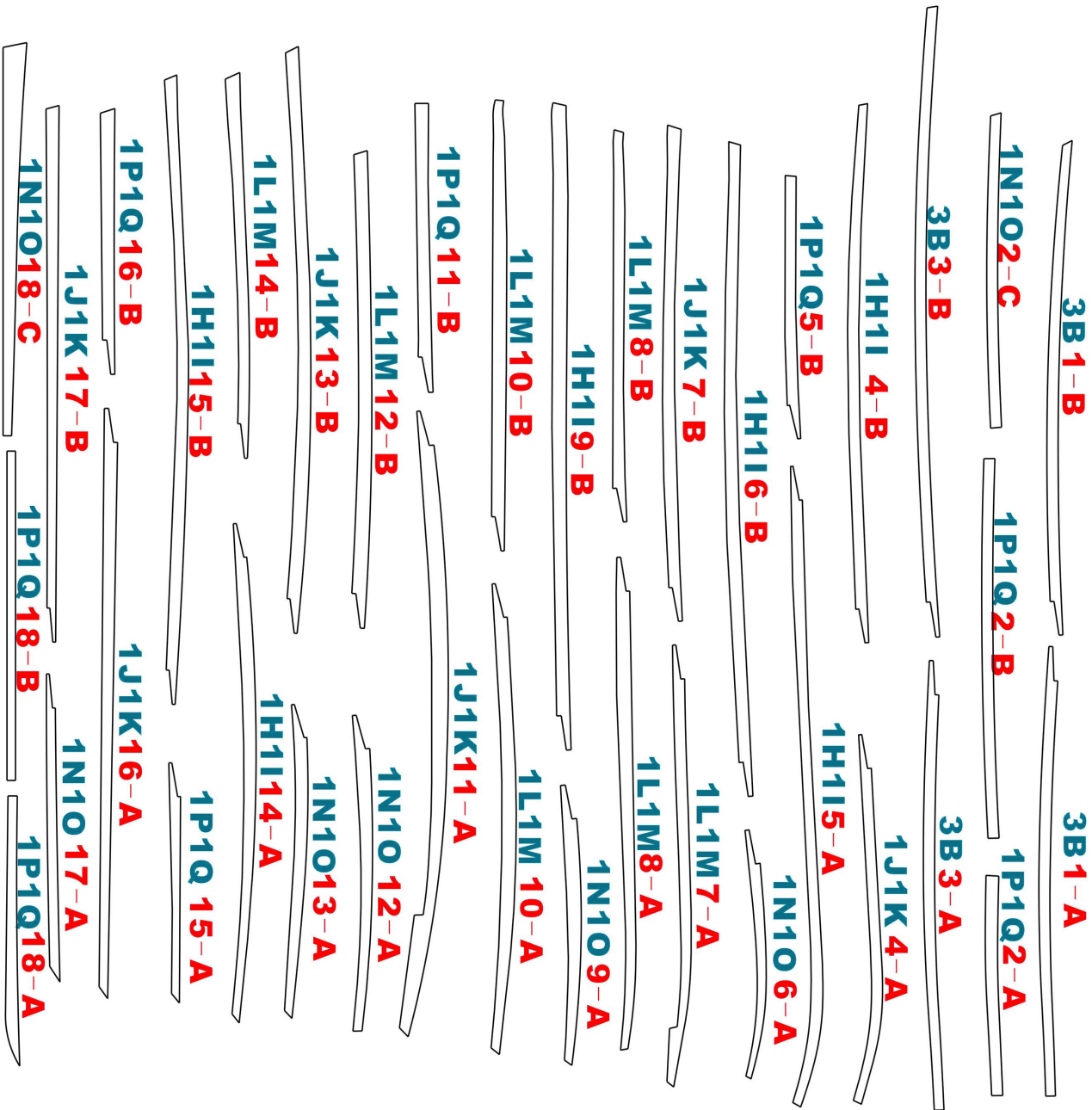
Produce anchor windlass



Install the outer hull
Place the interface on two ribs

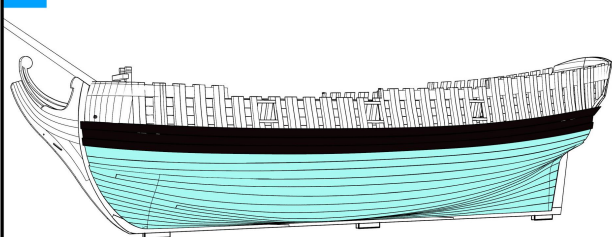


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Bow direction

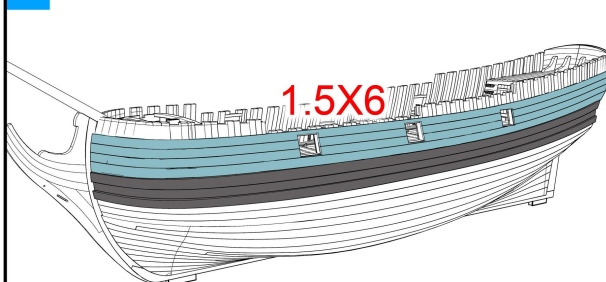
79



The wooden strips on both sides of the hull should not be excessively polished to avoid being unable to cover the bottom ribs

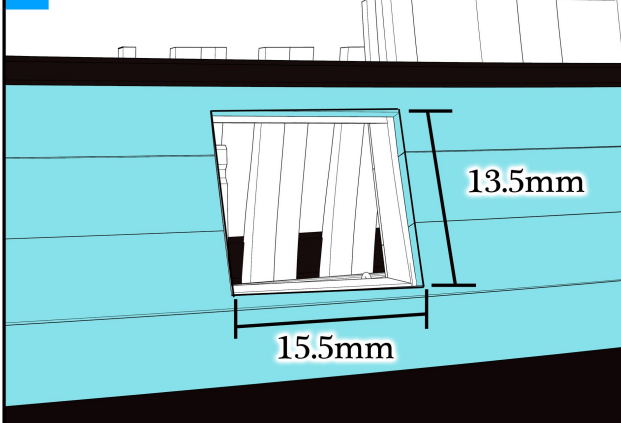
Leave the remaining material at the bottom of the ship. Finally, polish and install 18-ABC according to the actual shape

80

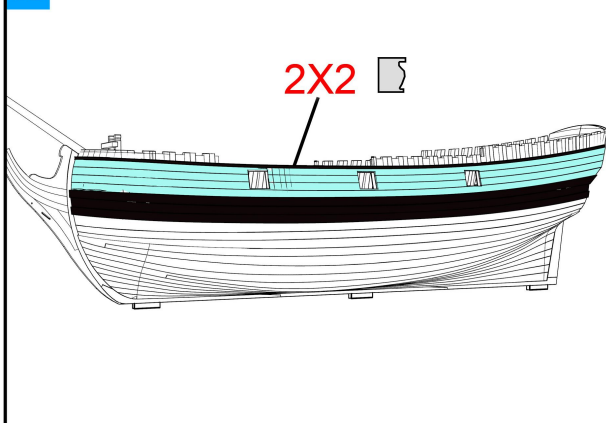


Divide the width of the hull into 4 equal parts based on the height of the side, grind 1.5X6 wooden strips according to the allocated width and install them

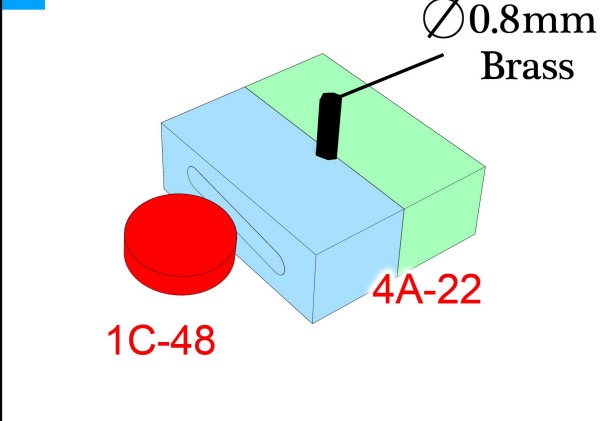
81



82

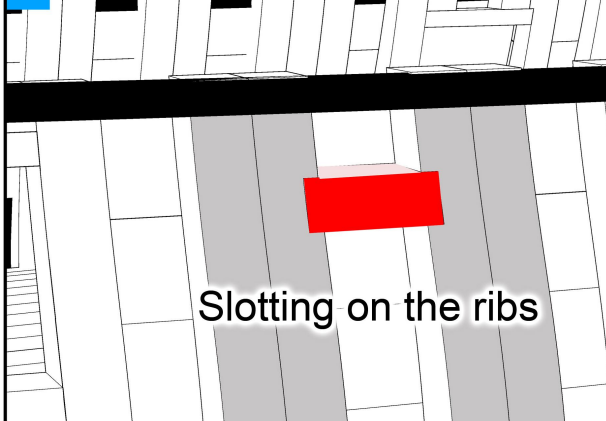


83

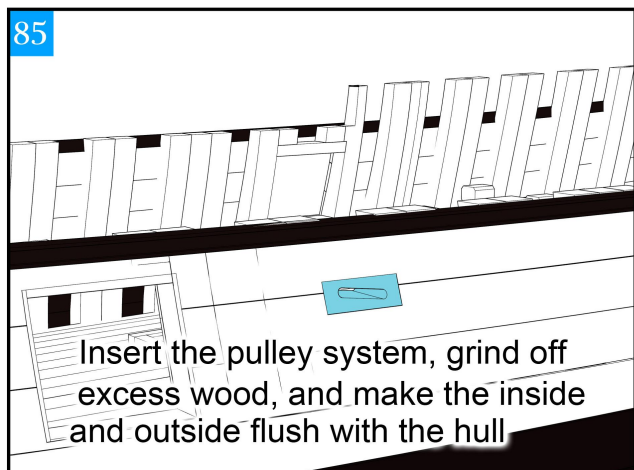
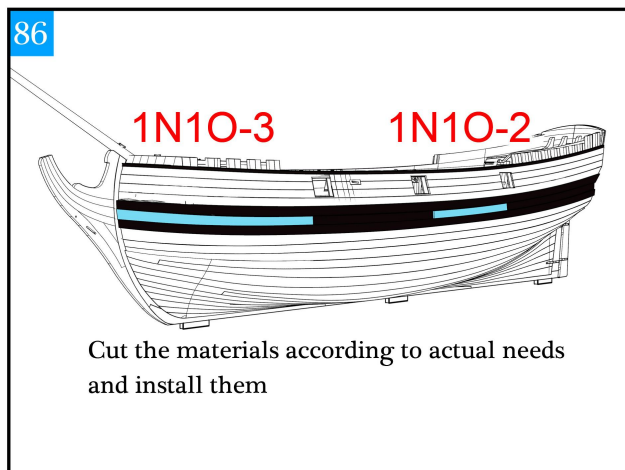
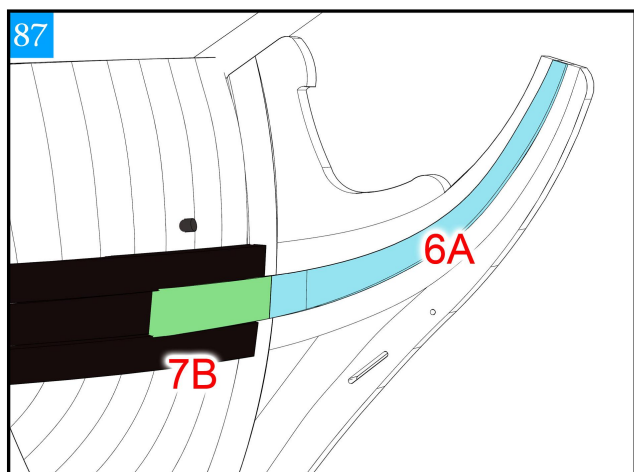
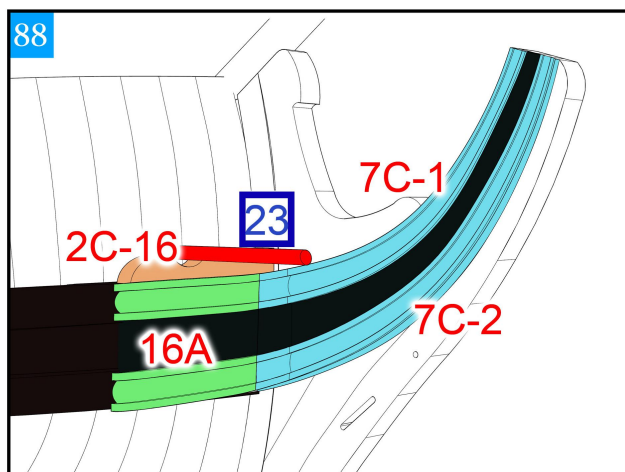


Making pulleys

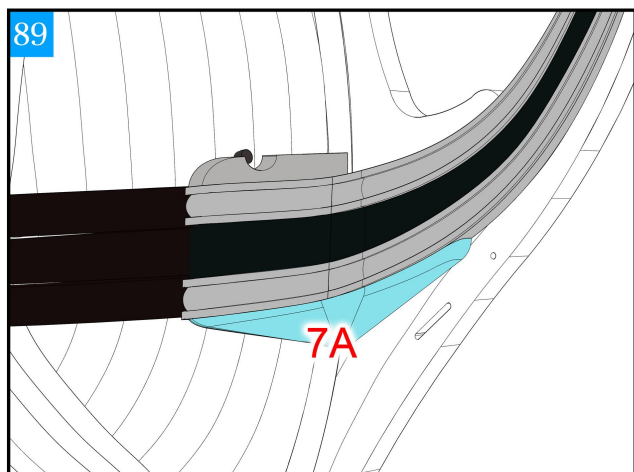
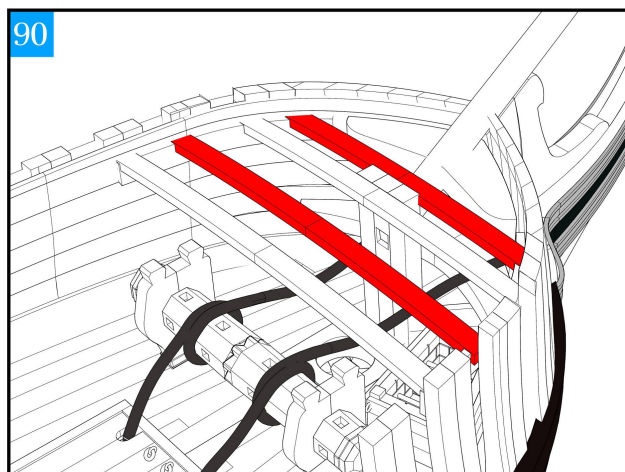
84



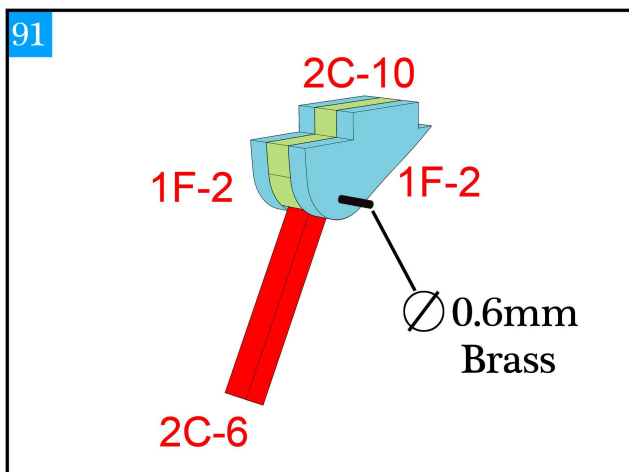
Slotting on the ribs



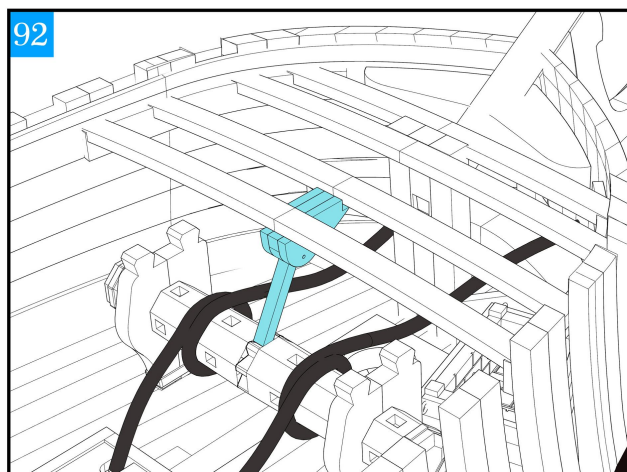
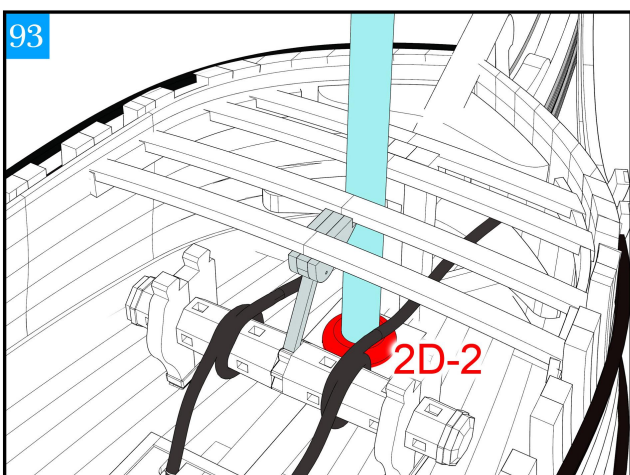
Punch, Make anchor cable holes for ships



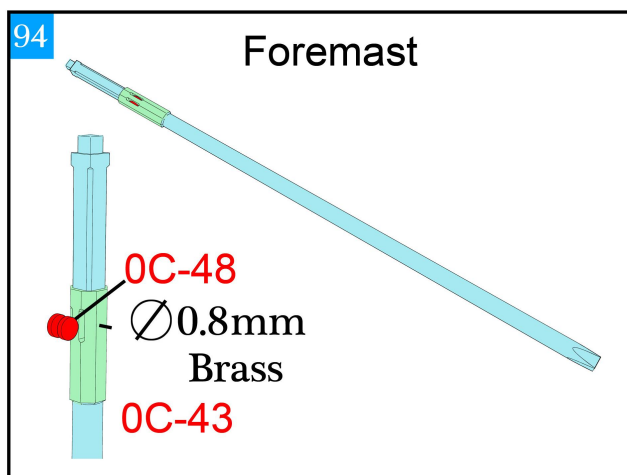
Install the main beam



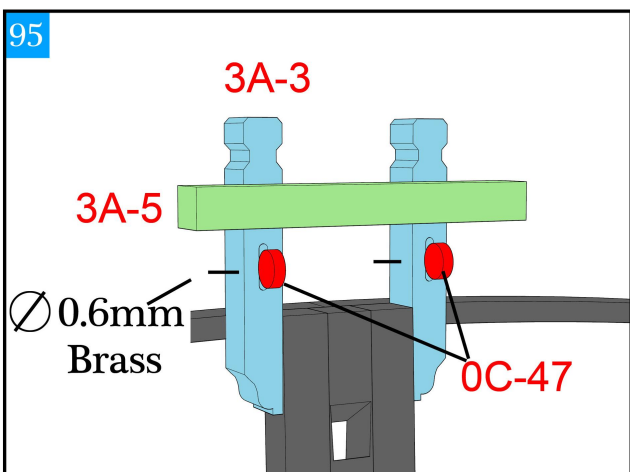
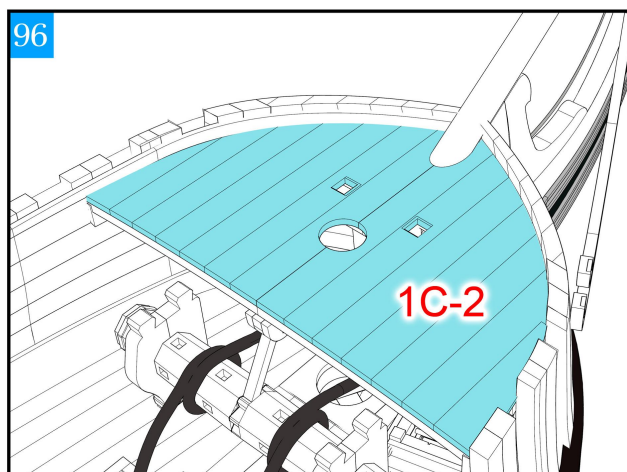
Make anchor rope stop for windlass



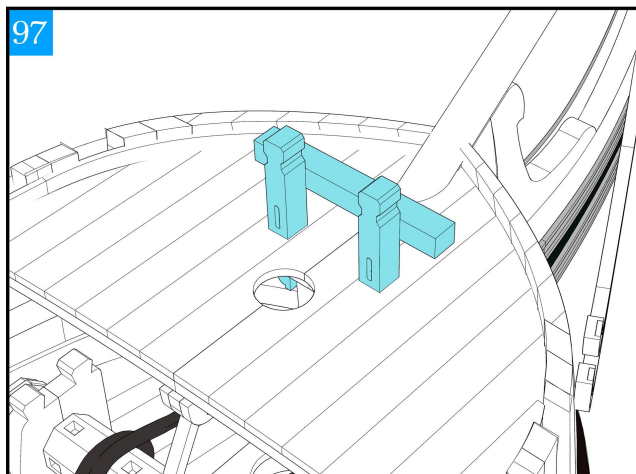
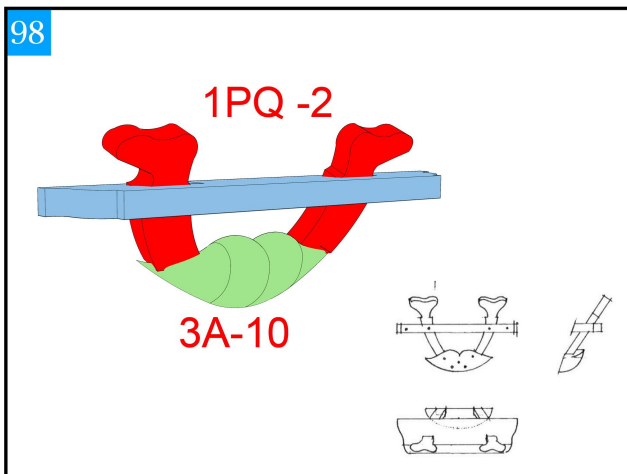
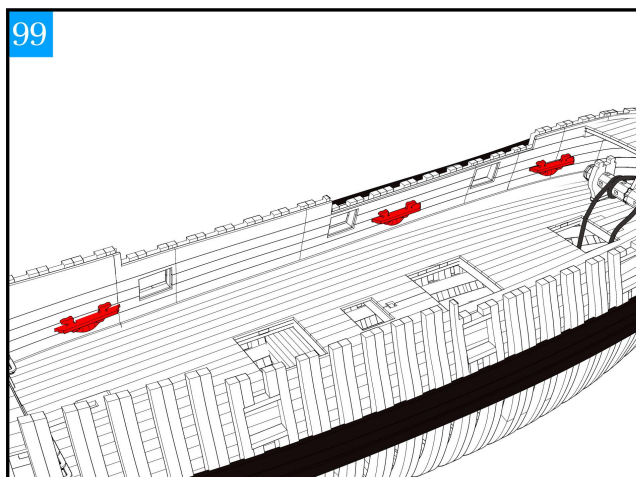
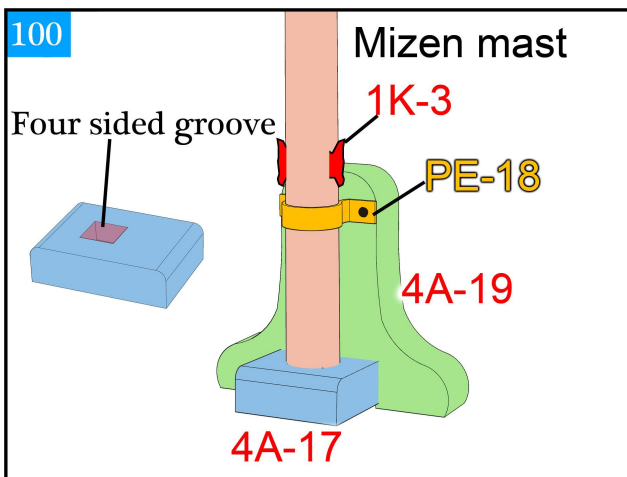
Install Fore mast



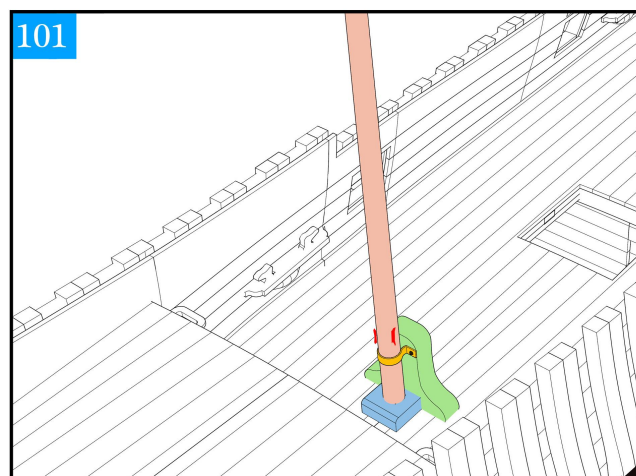
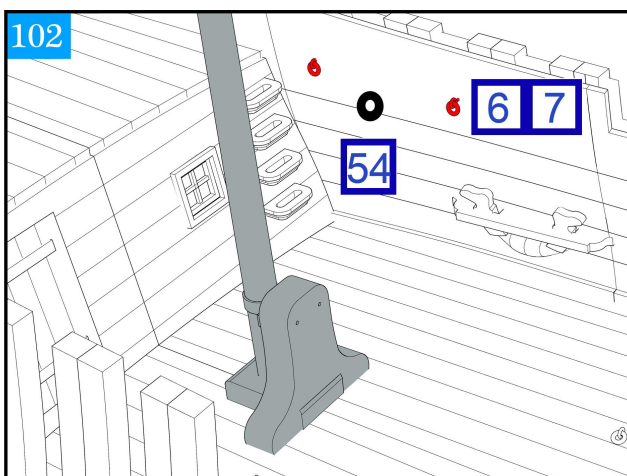
Wrap 0C-43 around the mast and polish it smooth

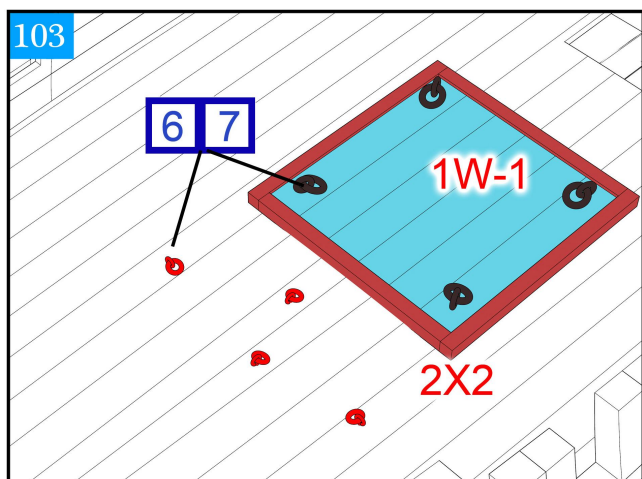
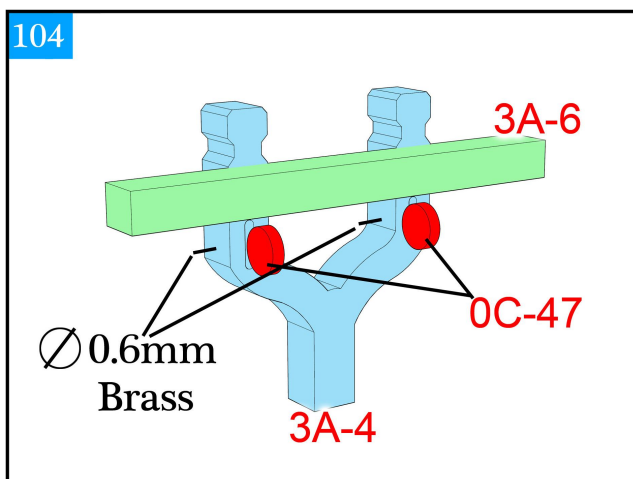


Install the front deck

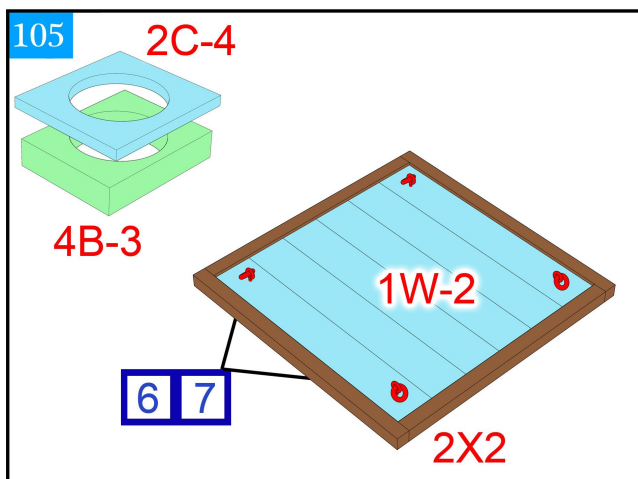
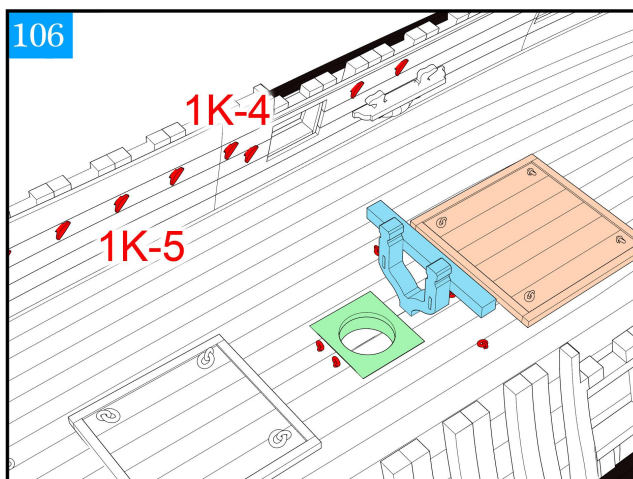
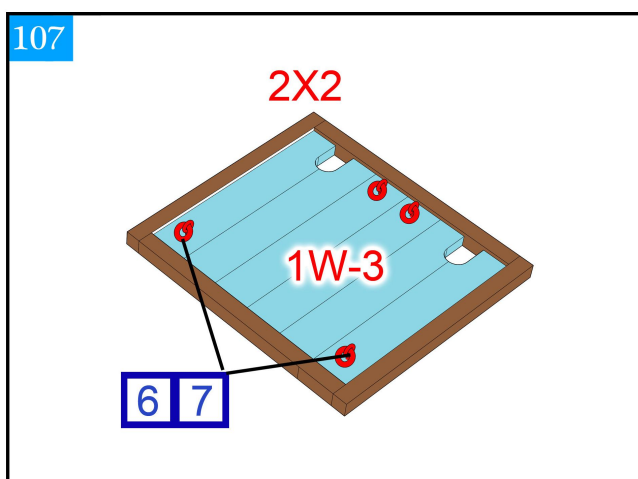
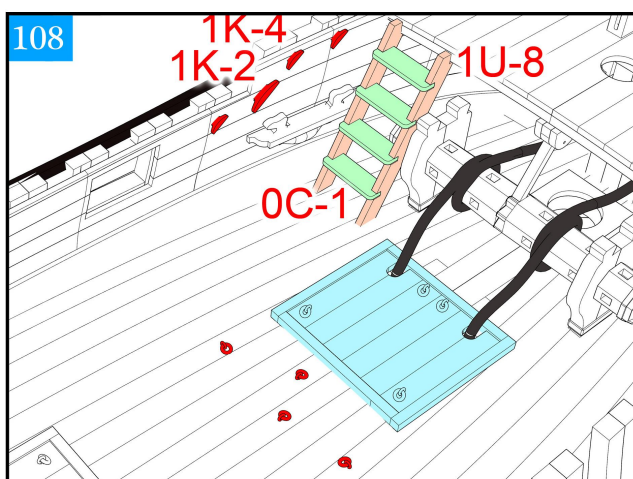


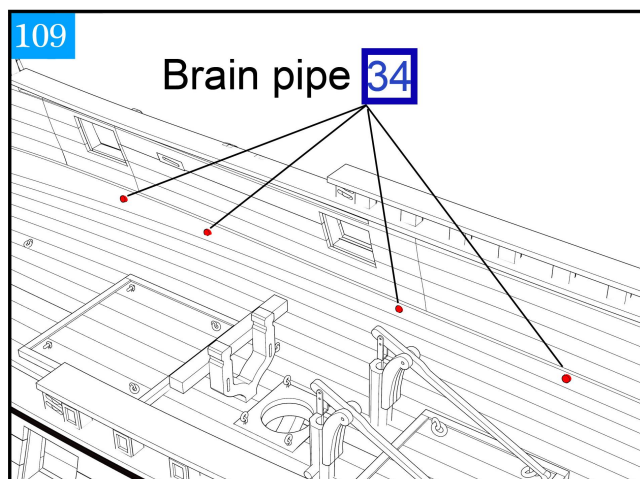
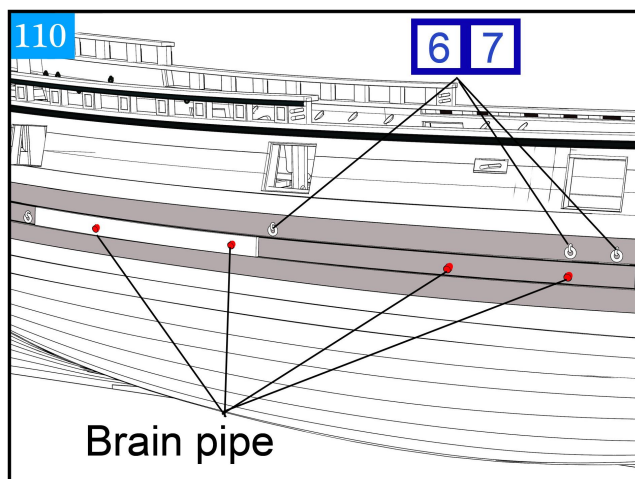
Making Mizzen Mask Base



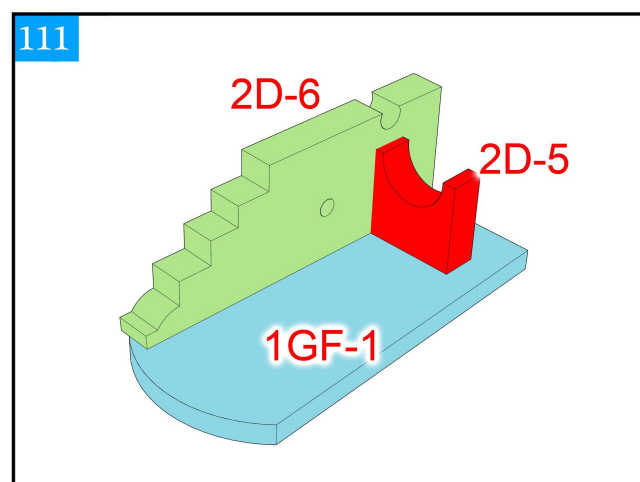
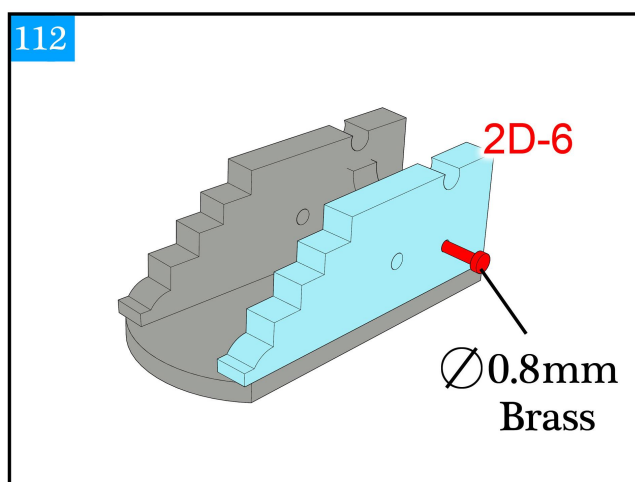
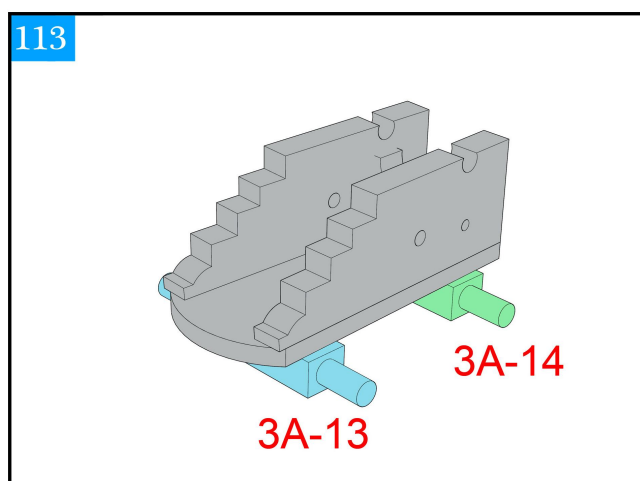
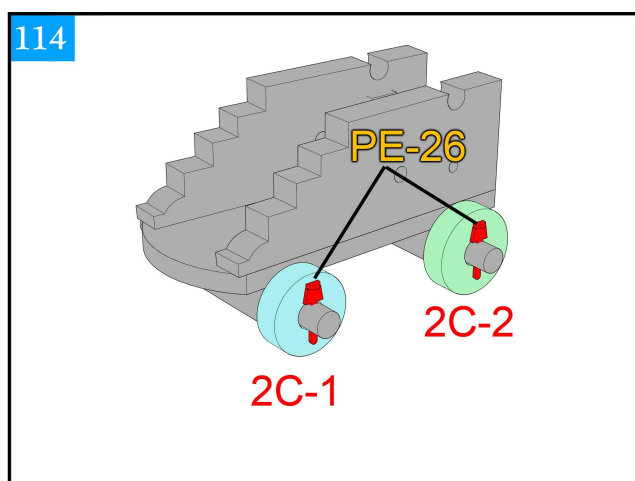


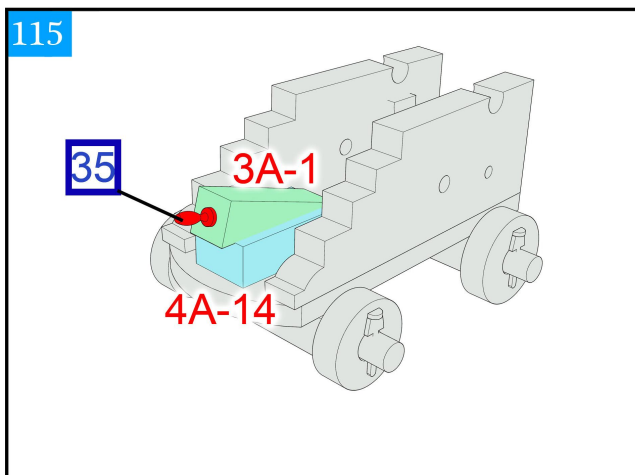
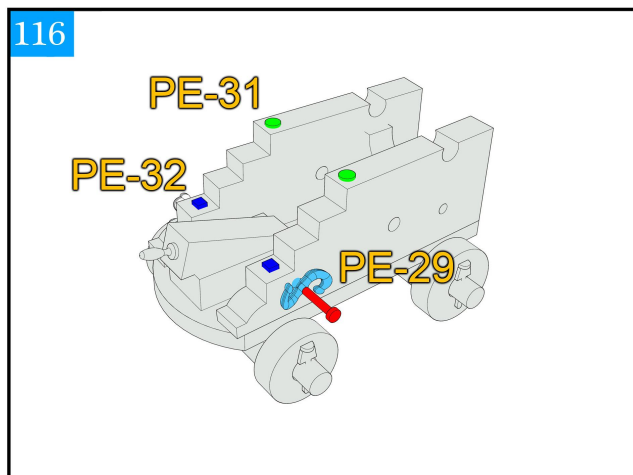
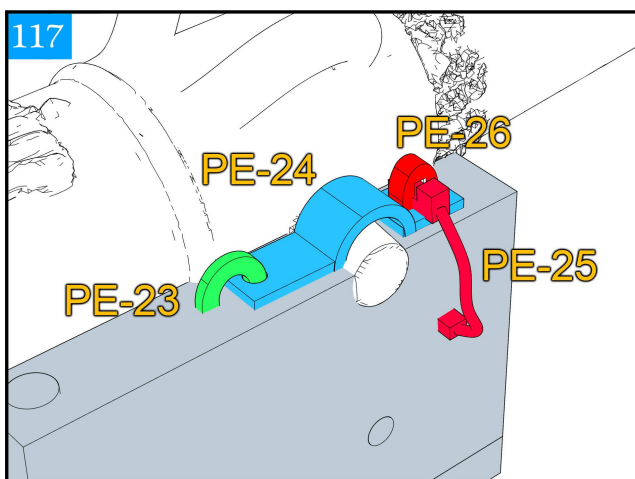
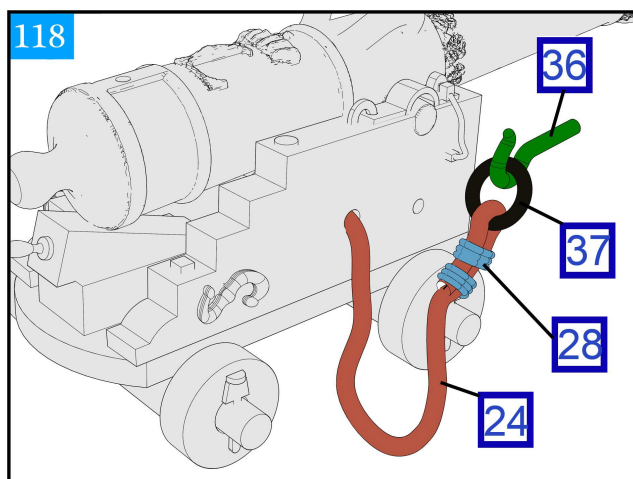
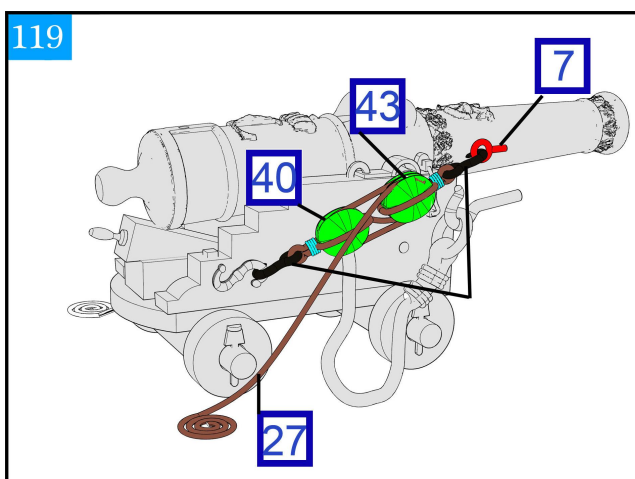
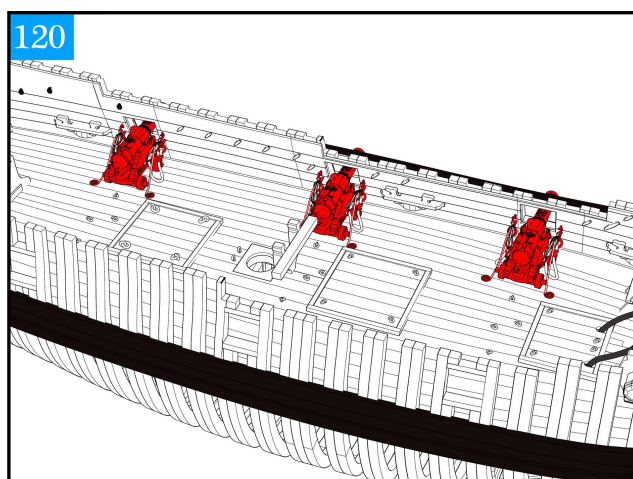
Making cabin covers

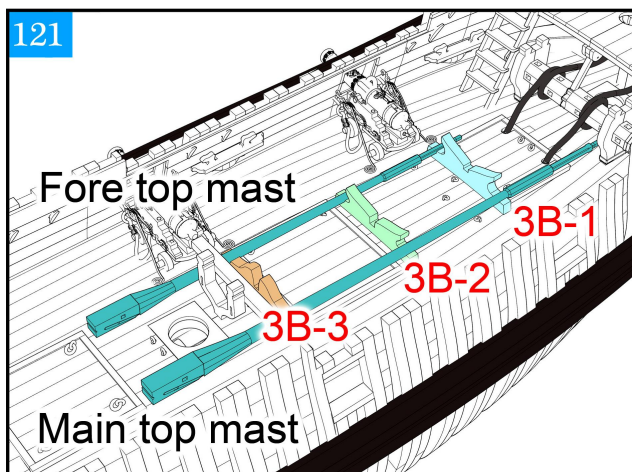




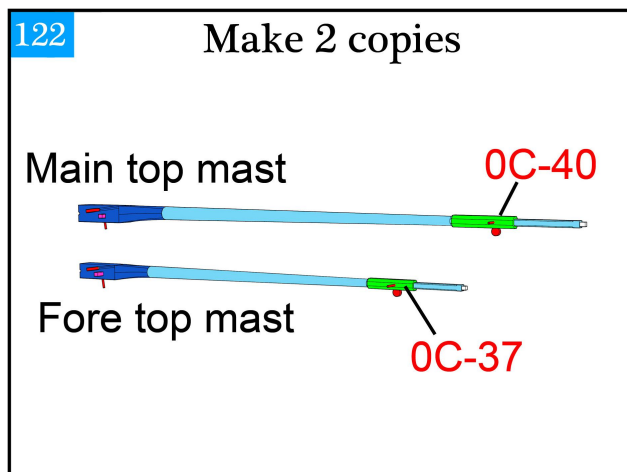
Punch, Make drainage holes



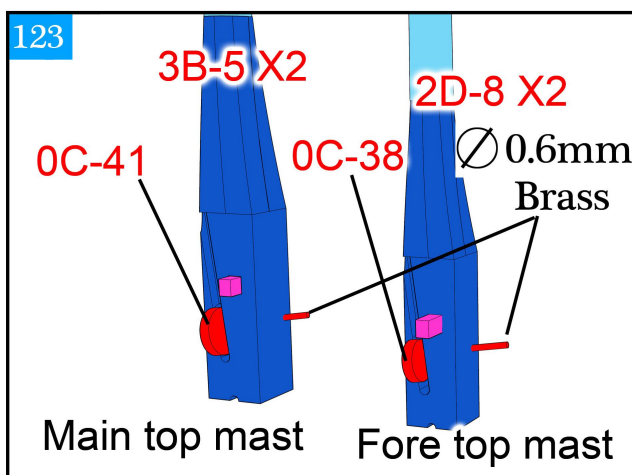
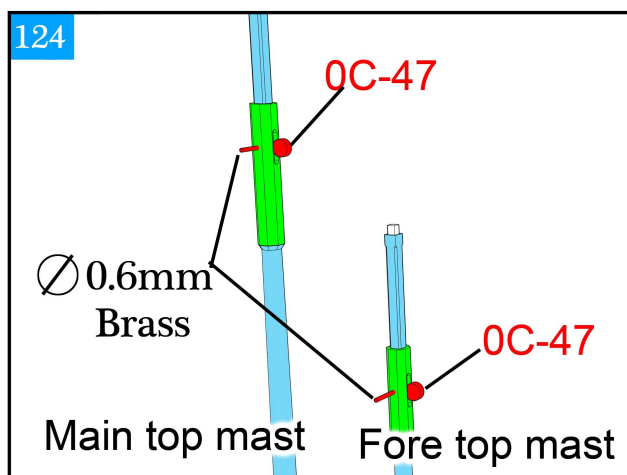
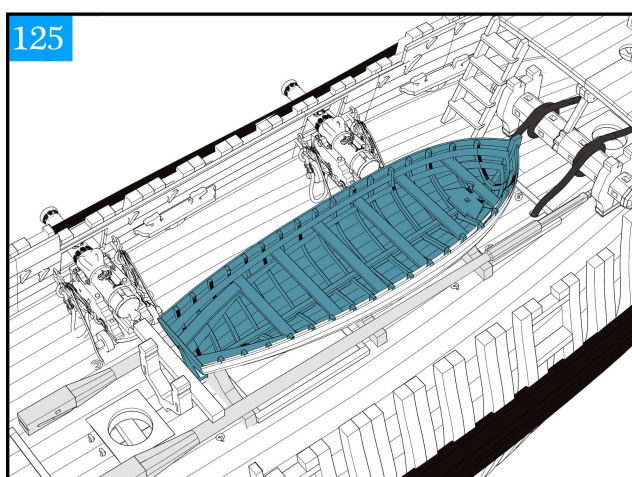




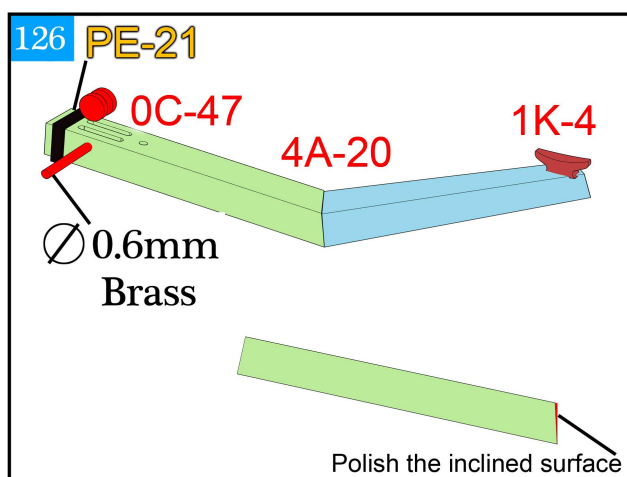
Install spare mast

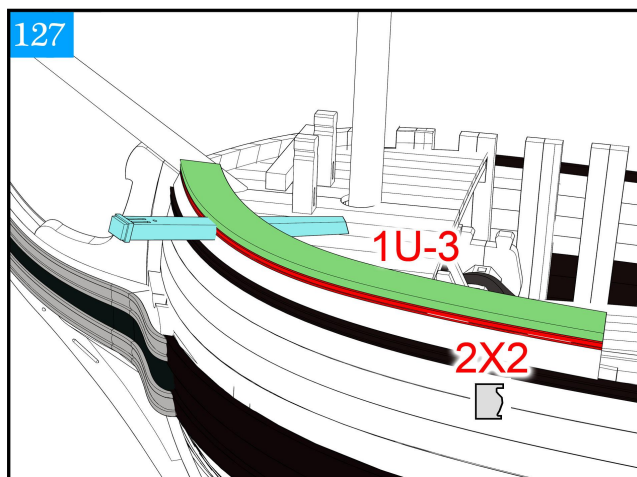
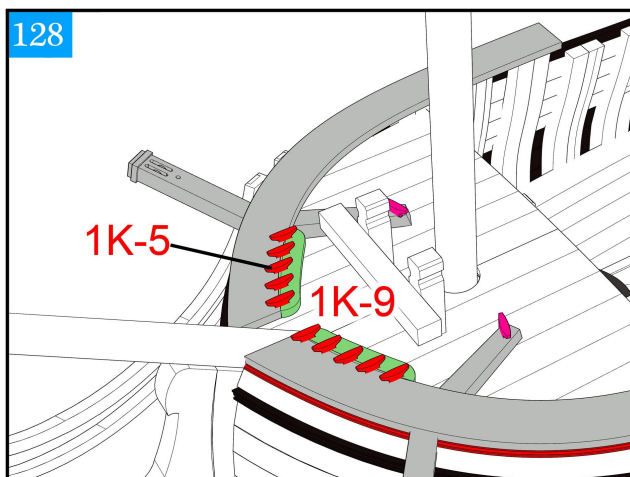
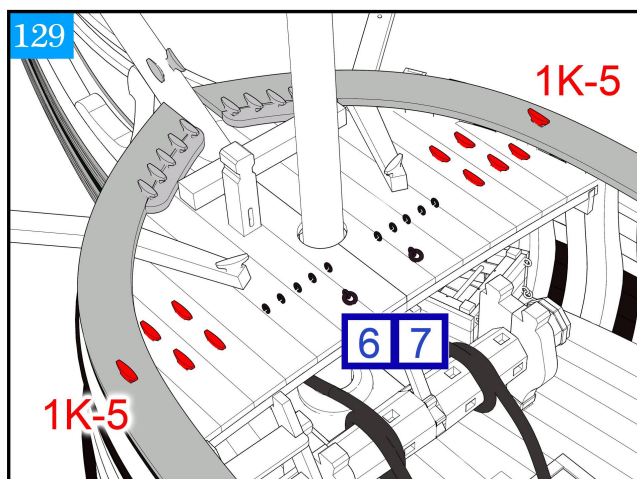
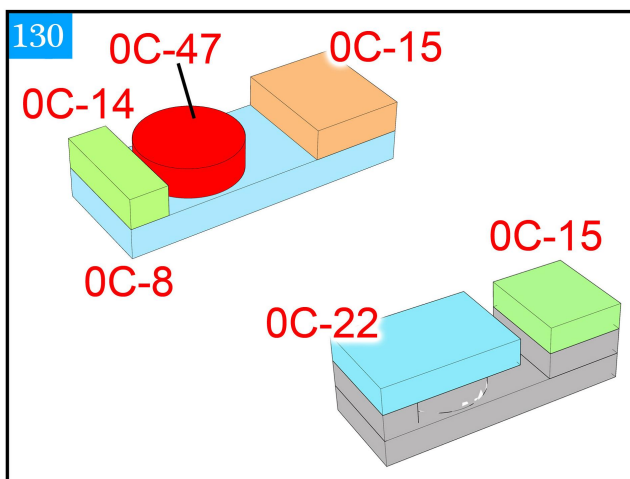
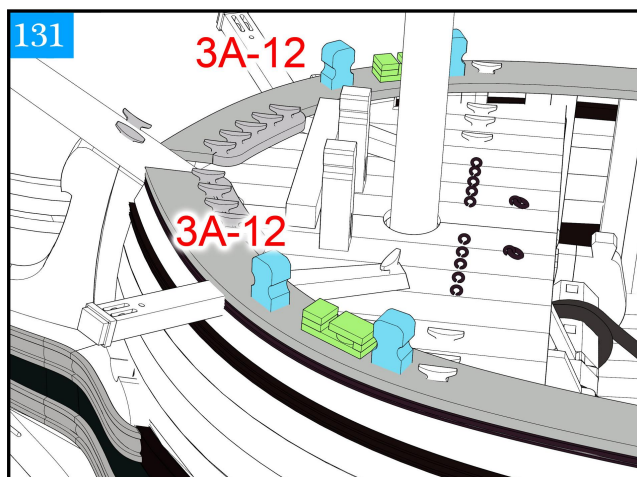
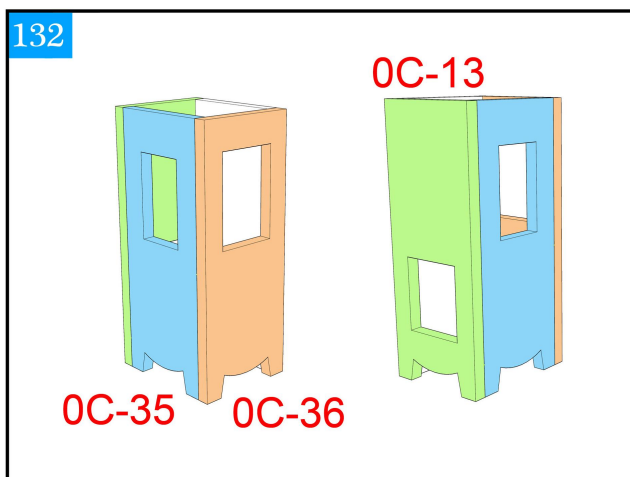


Make a spare mast

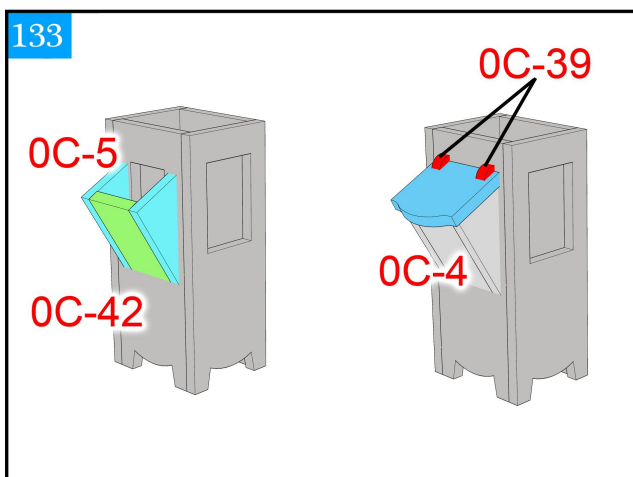
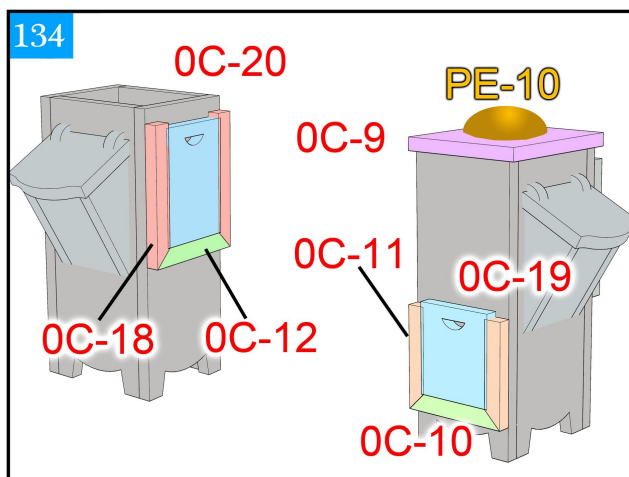
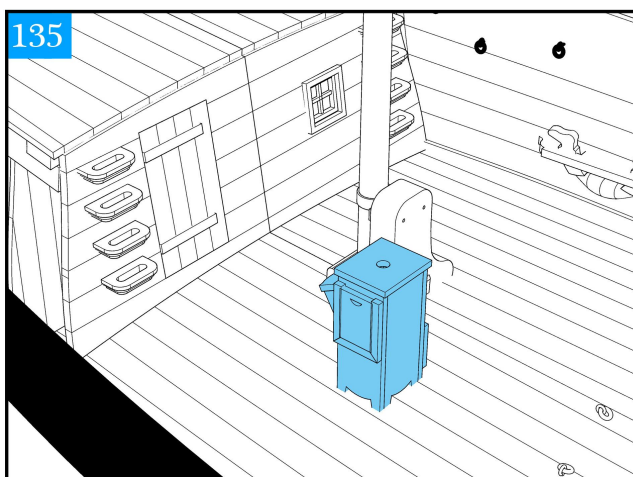
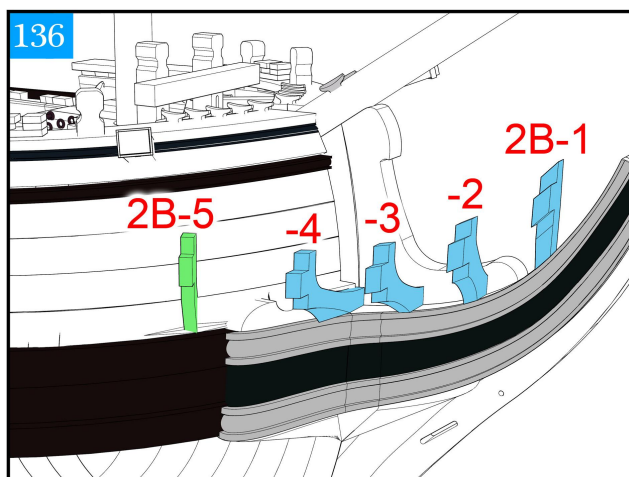
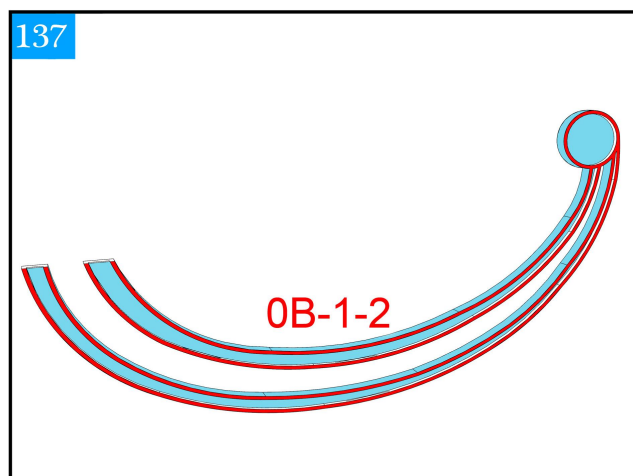
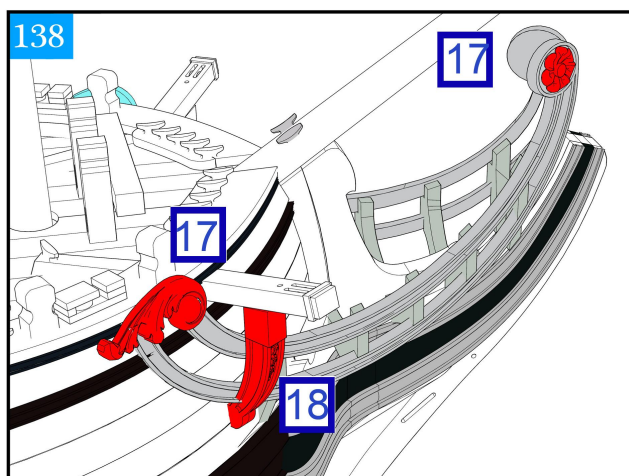


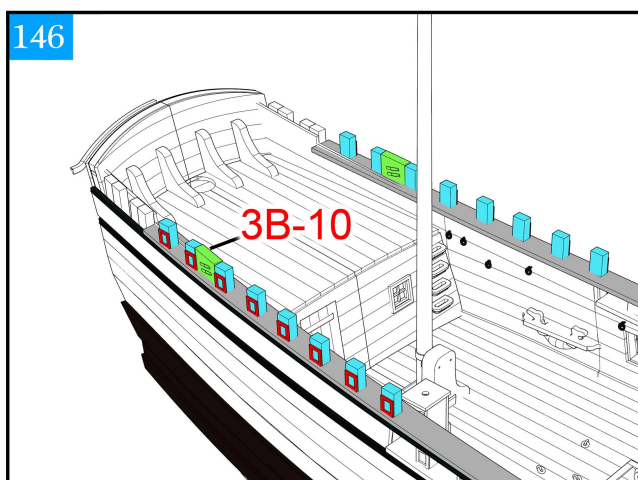
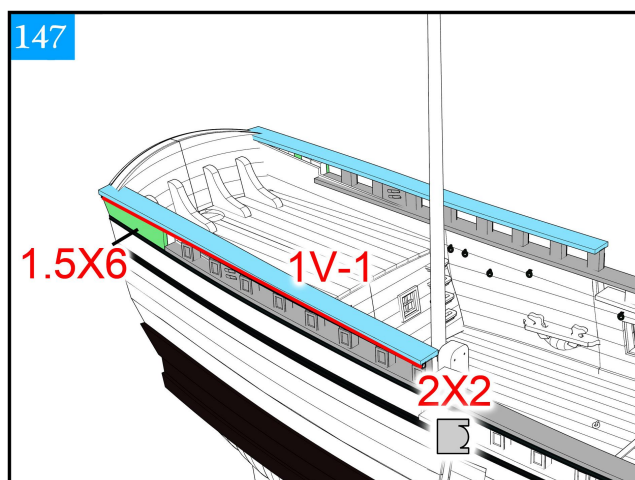
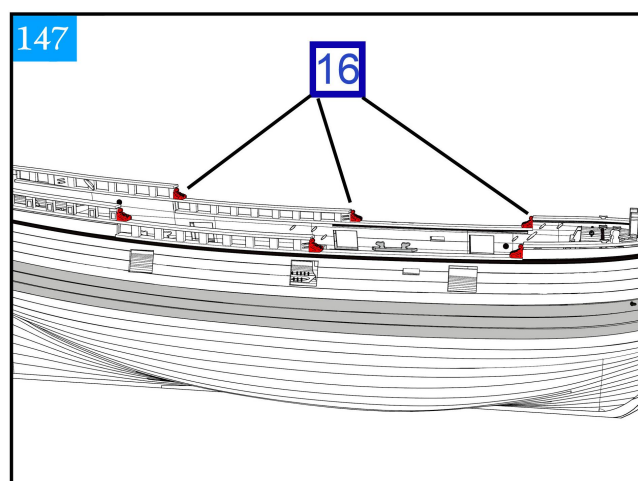
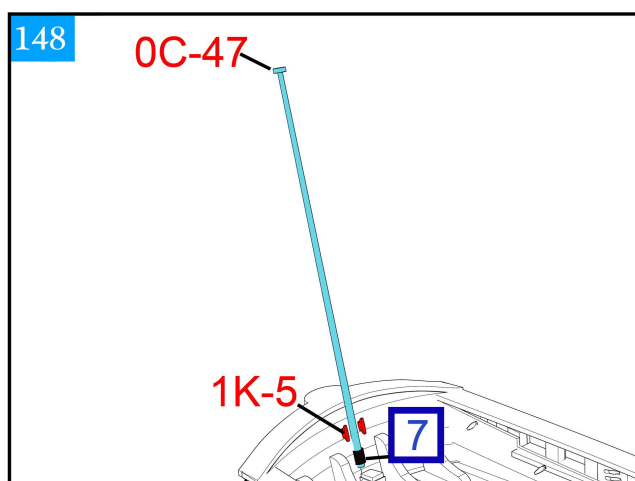
Install boat



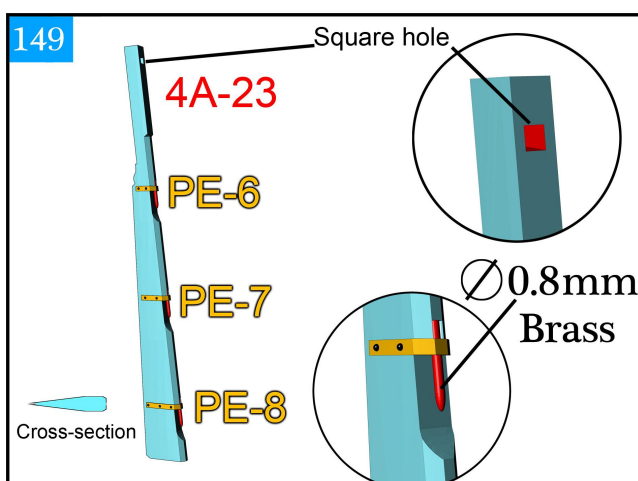


Making a compass cabinet

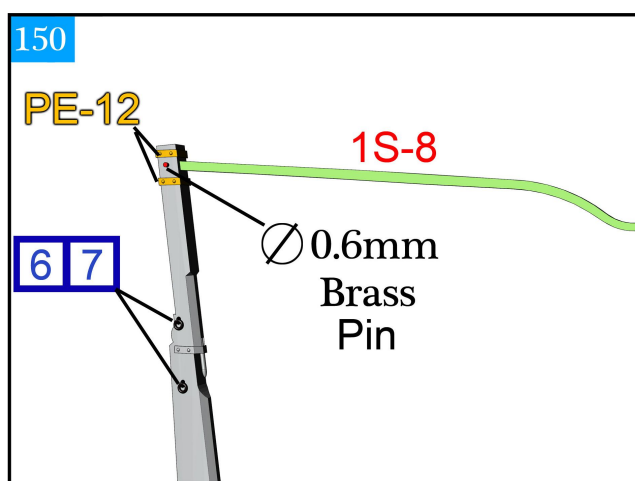




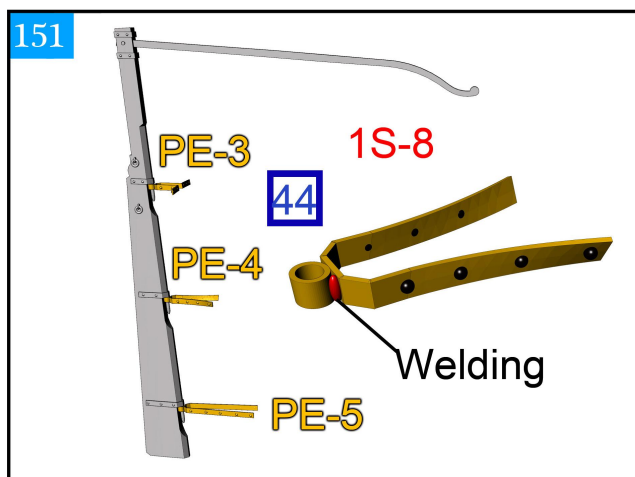
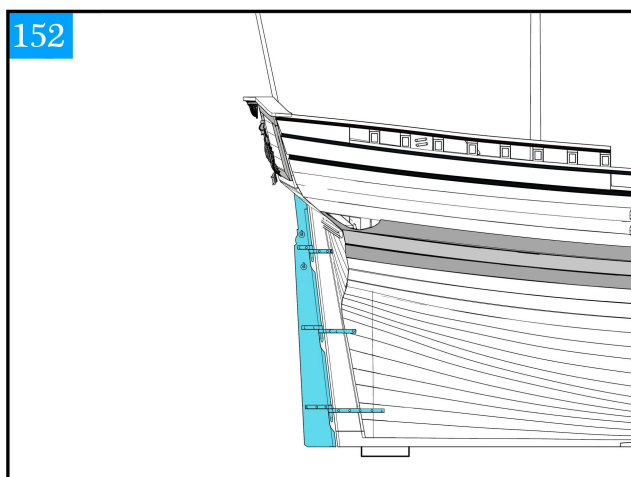
Making flagpoles



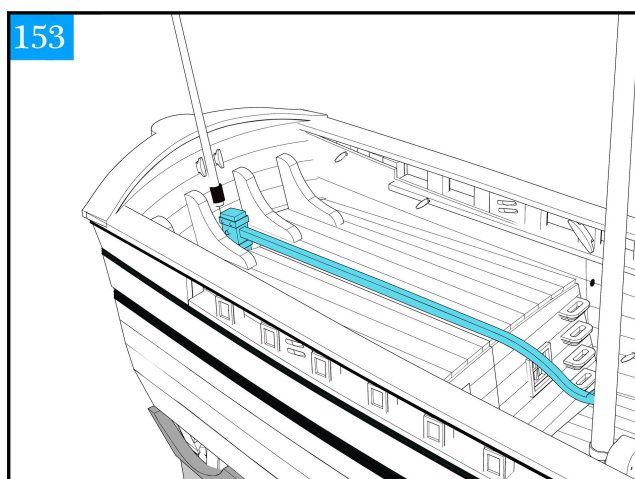
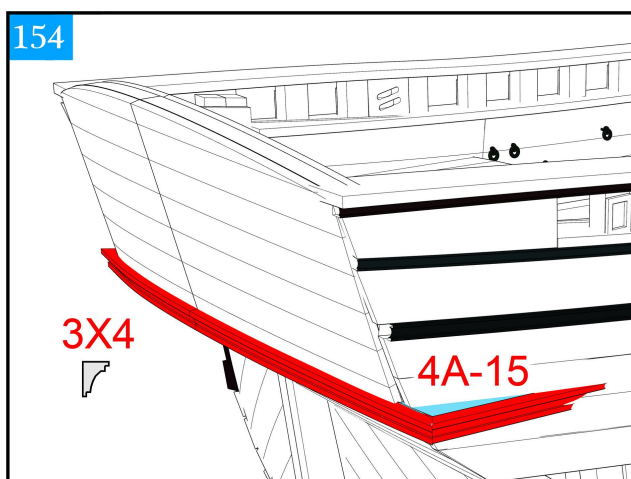
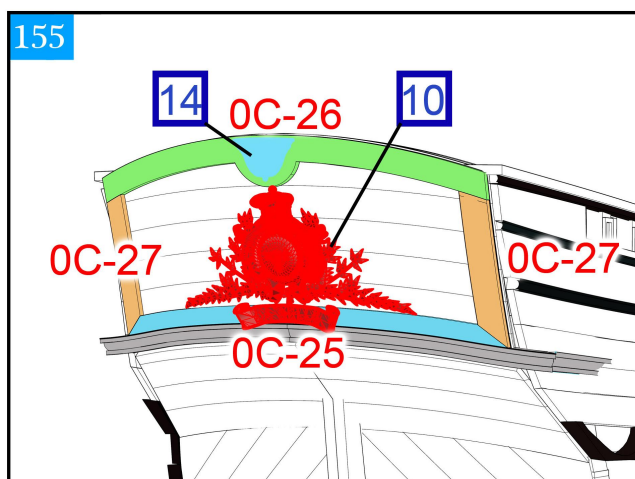
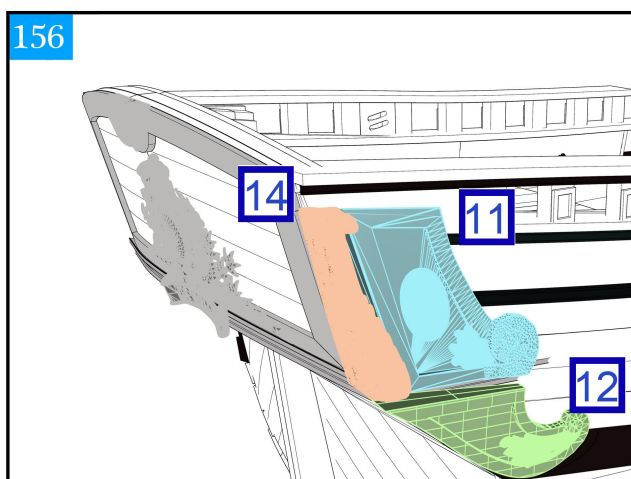
Making ship rudder

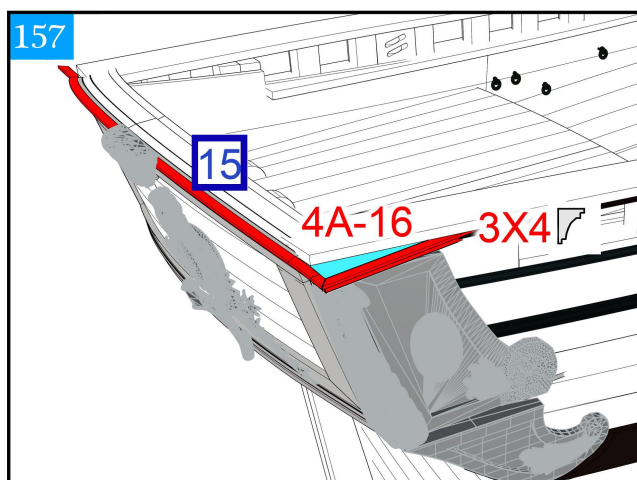
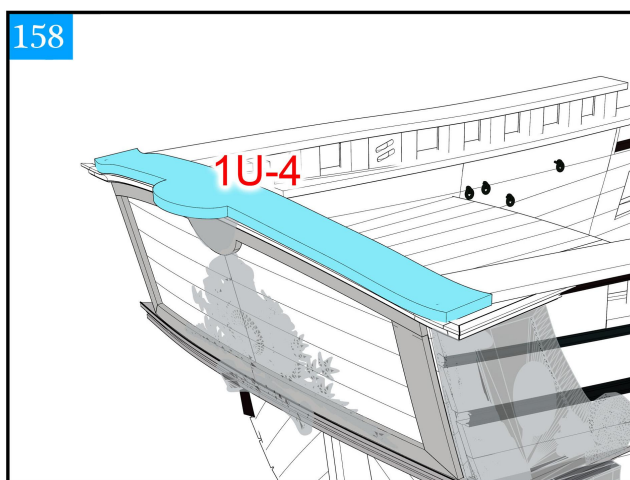
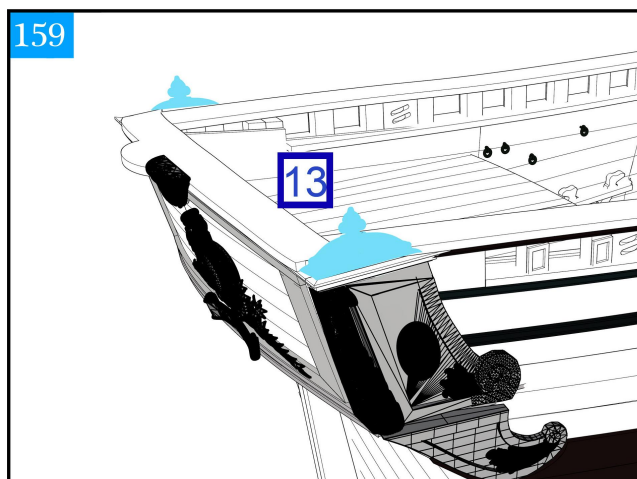
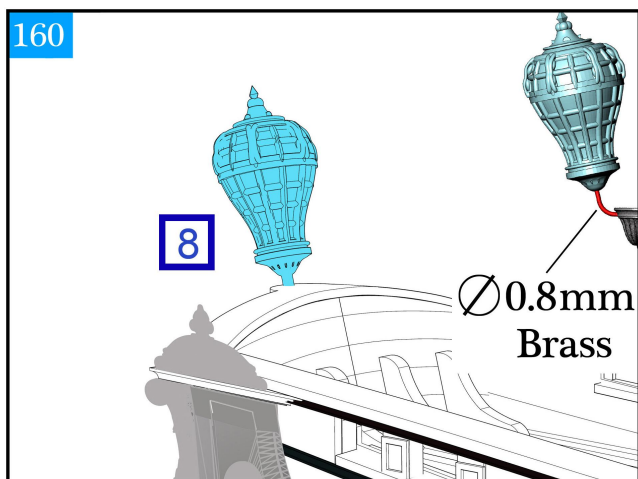
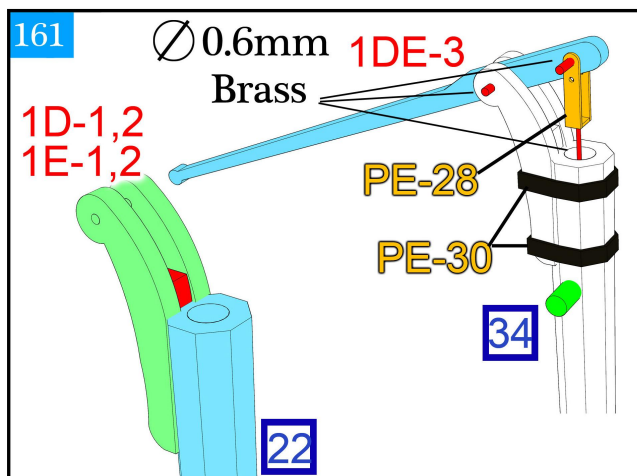
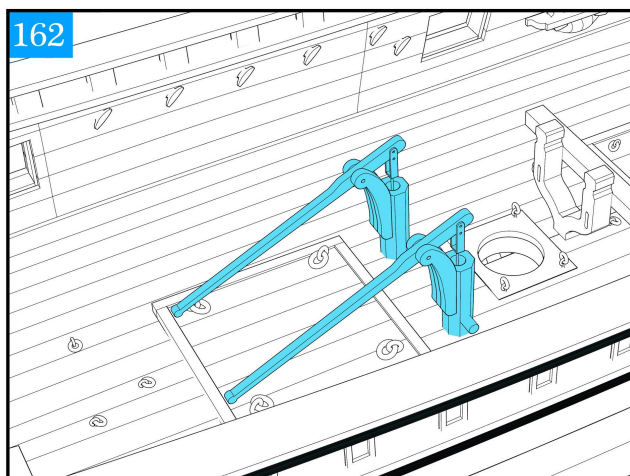


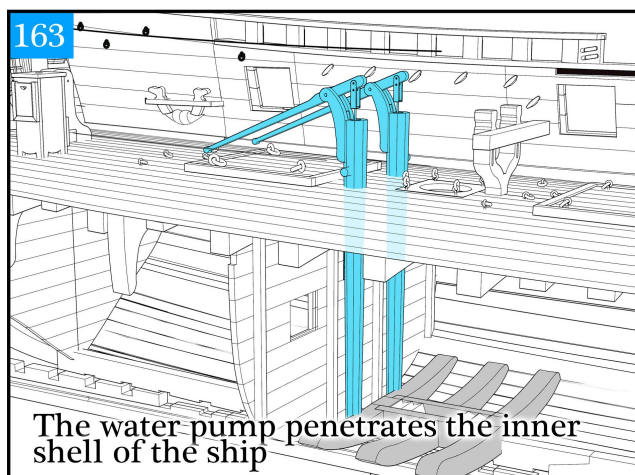
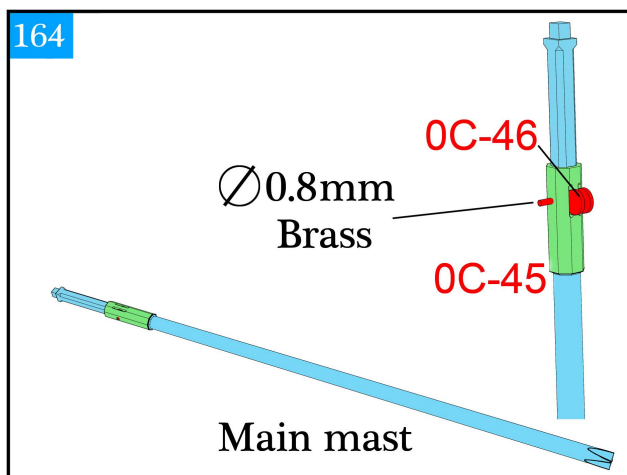
Testing and installation of rudder stock



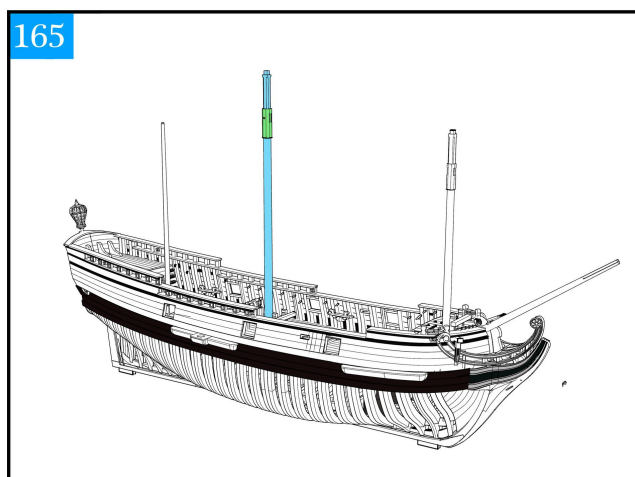
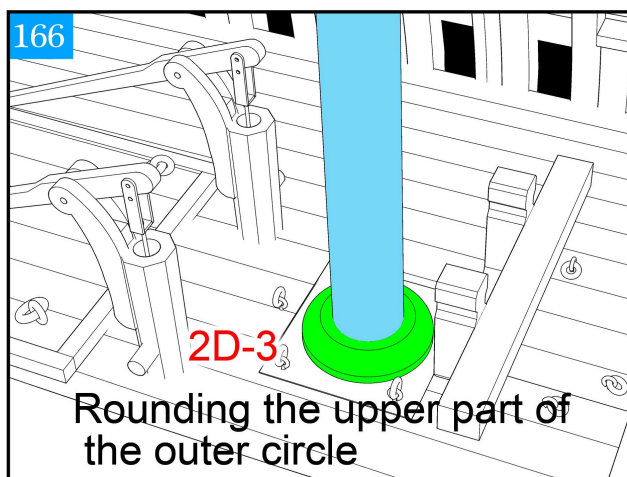
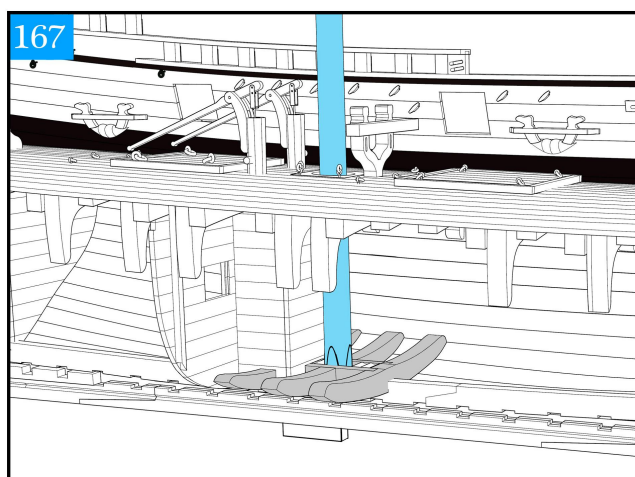
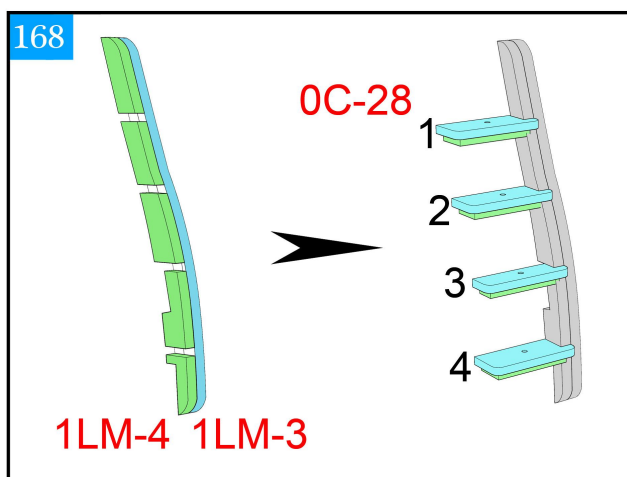
Install rudder



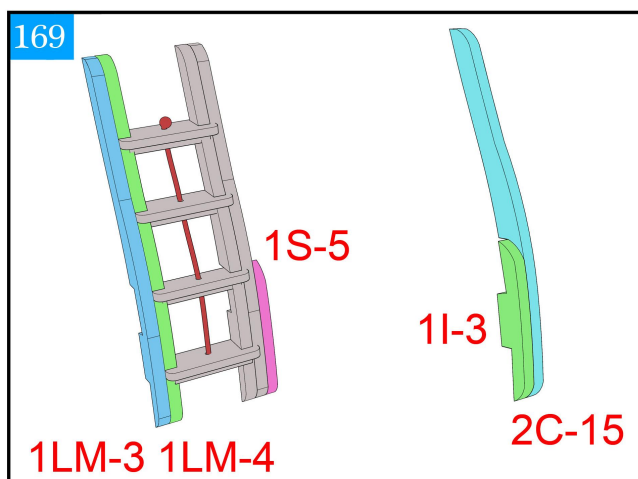
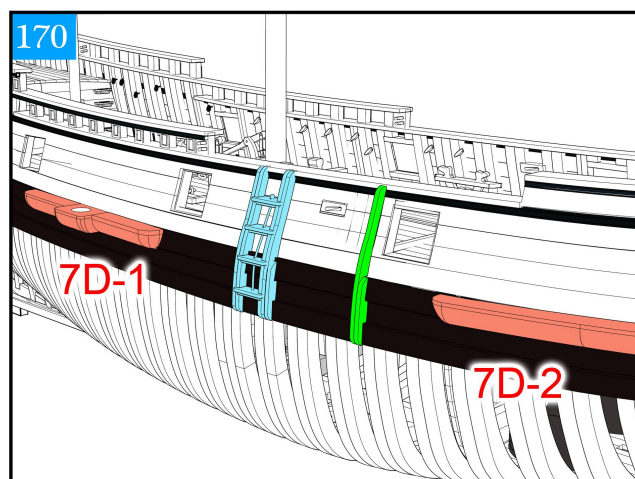




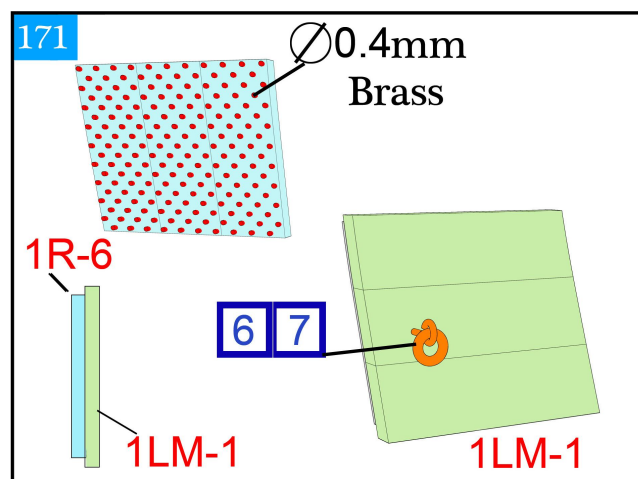
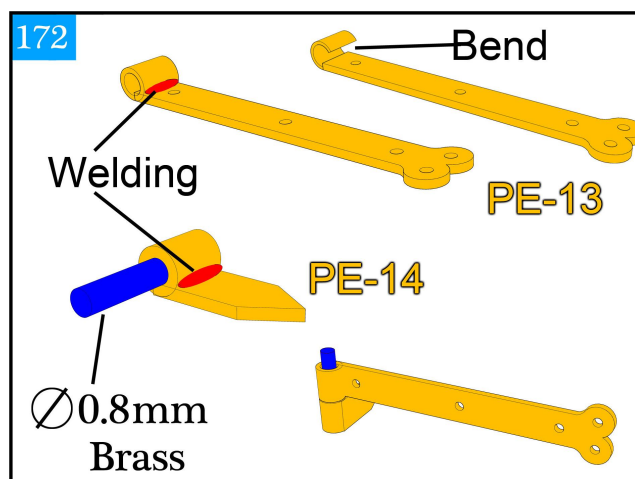
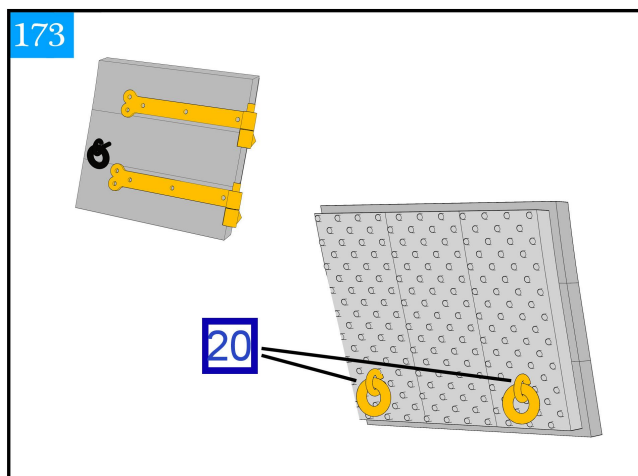
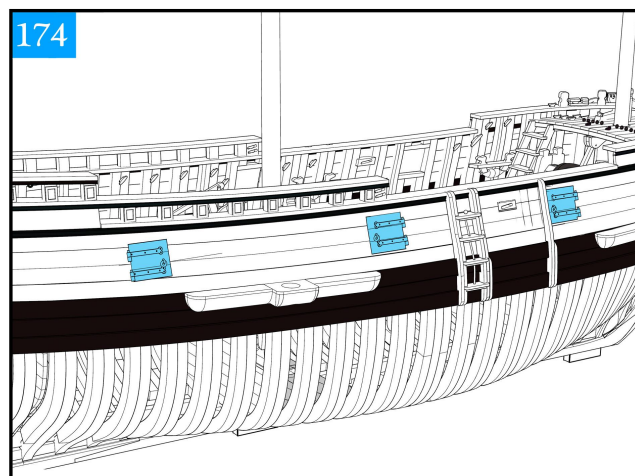
Produce the main mast

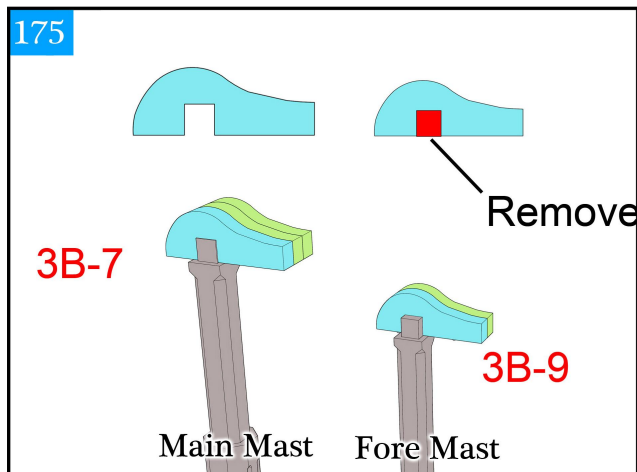
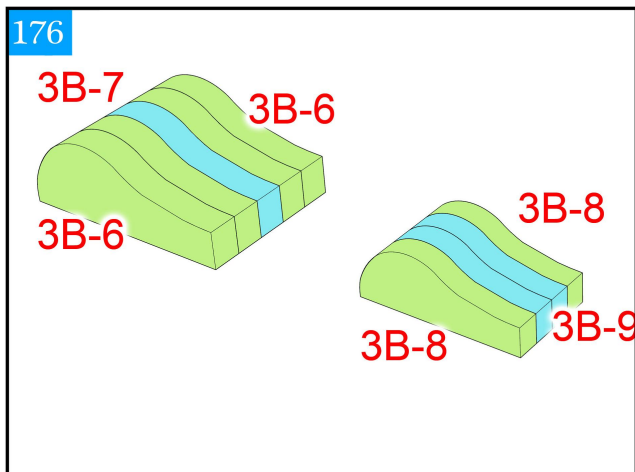


Main mast and bottom mast base

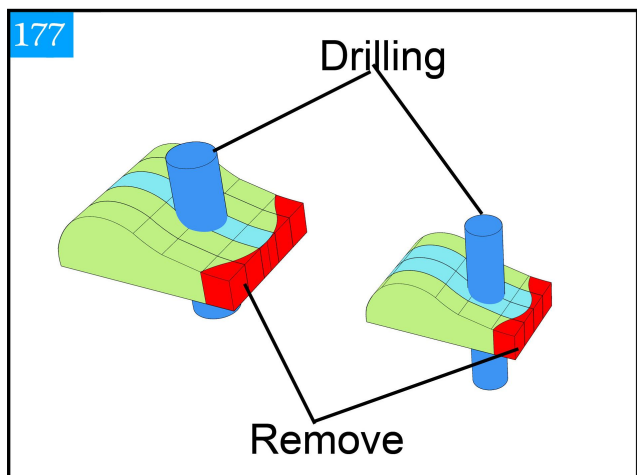
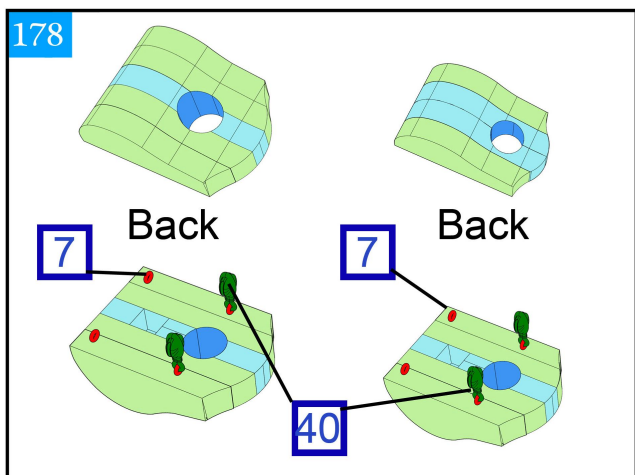
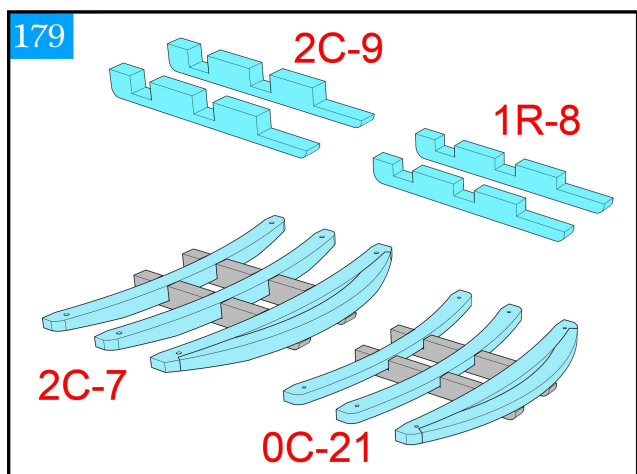
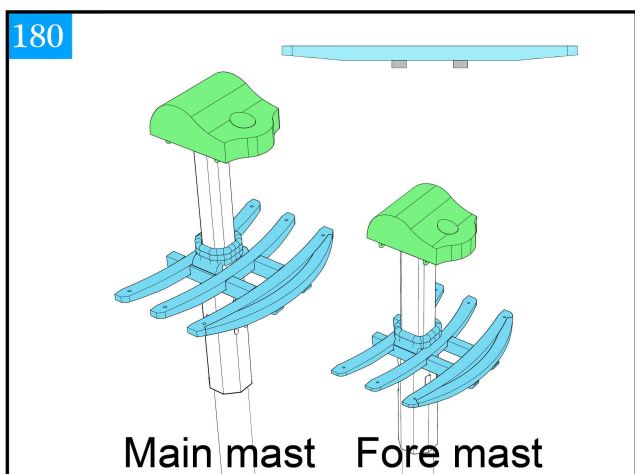


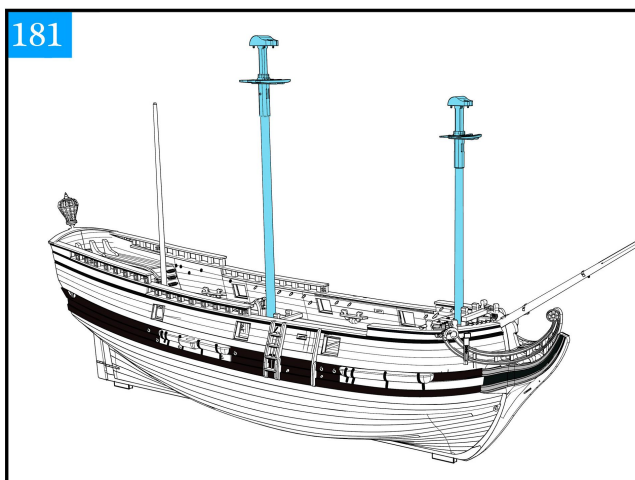
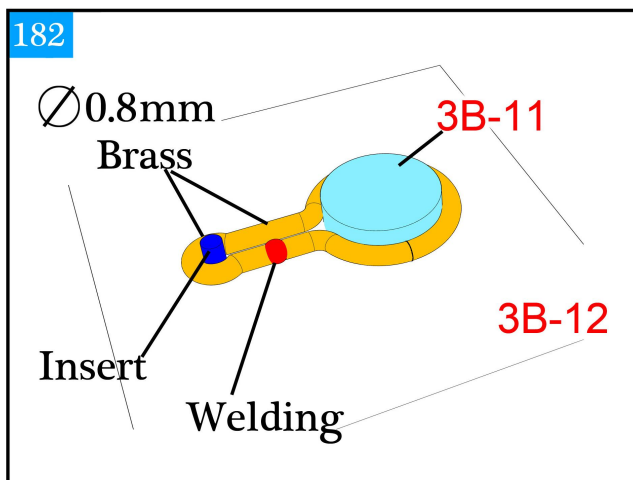
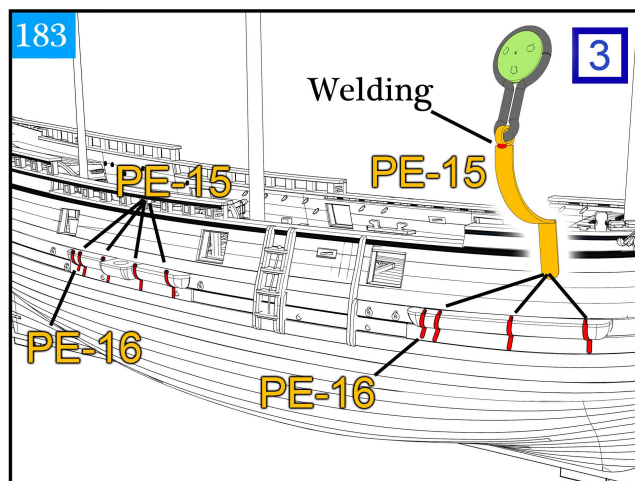
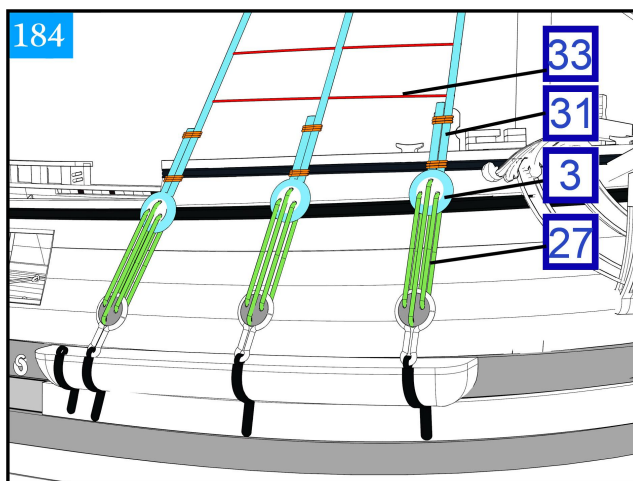
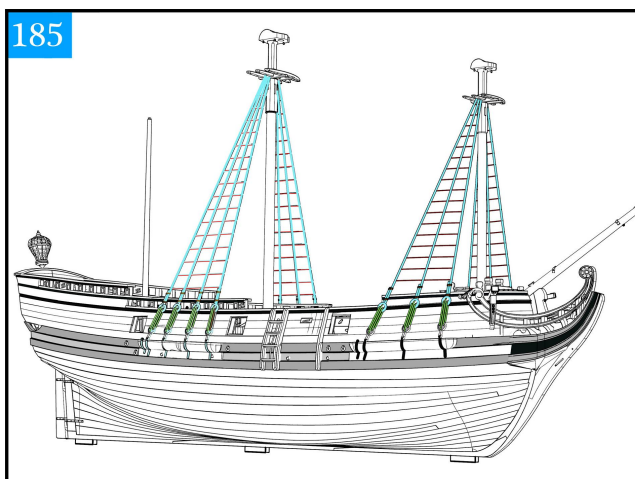
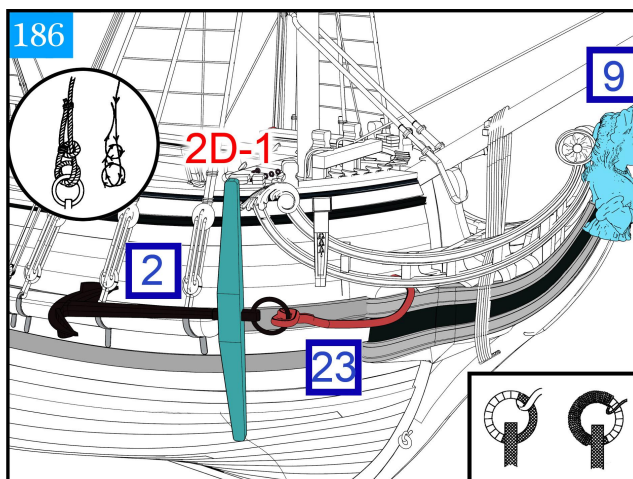
7D-1, 2. Make rounded corners at the botto

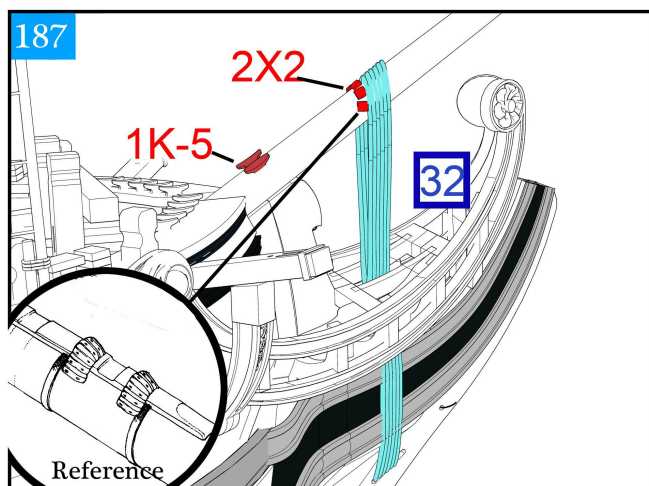
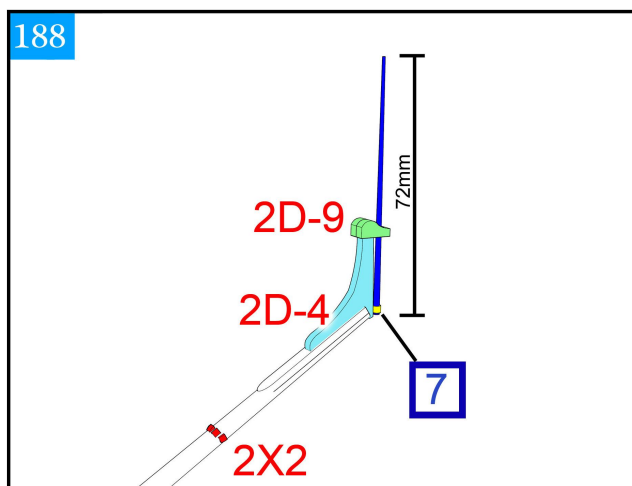
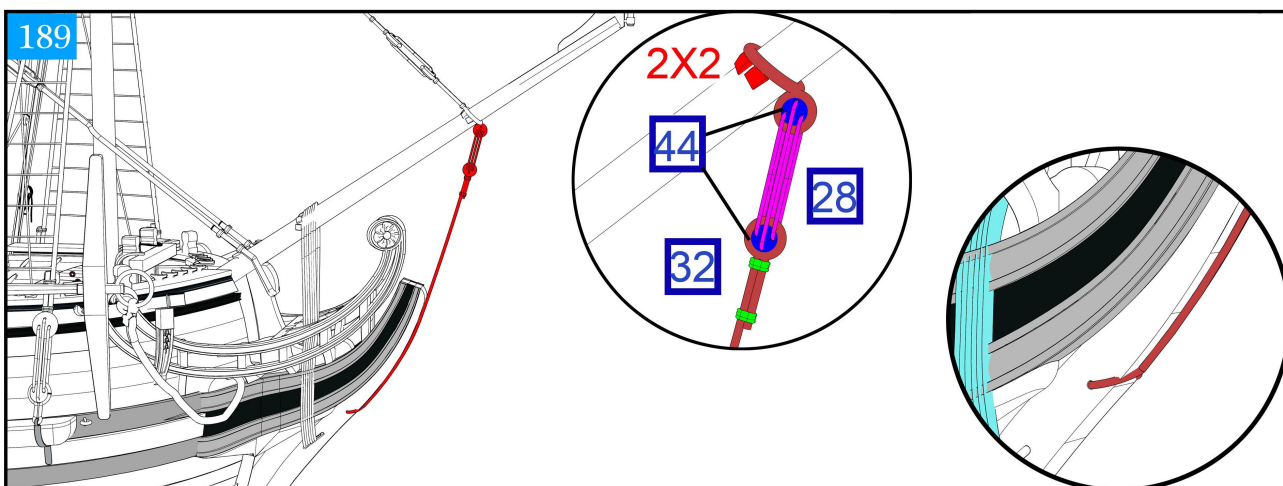
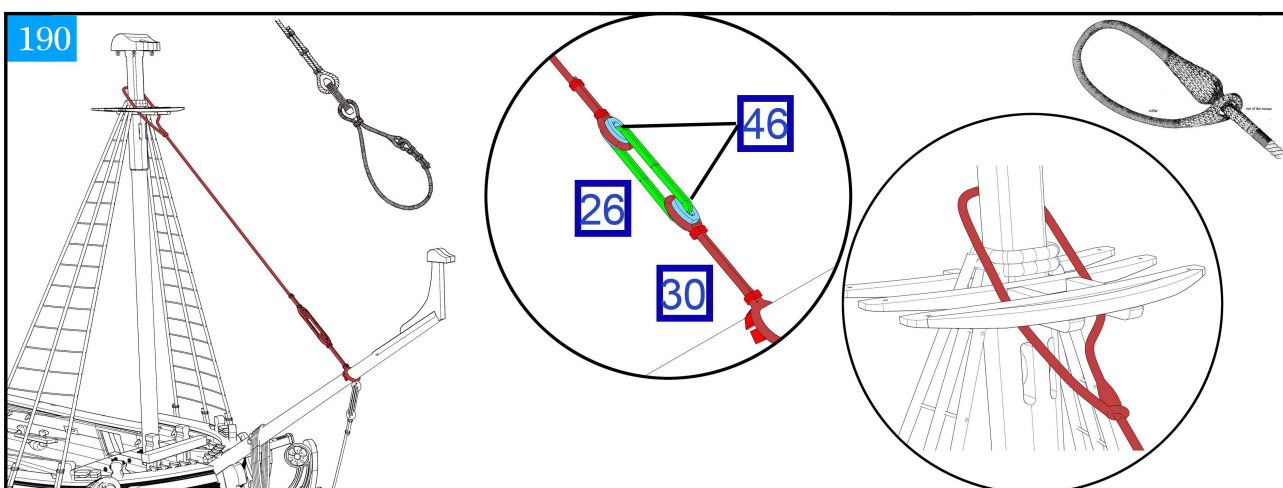


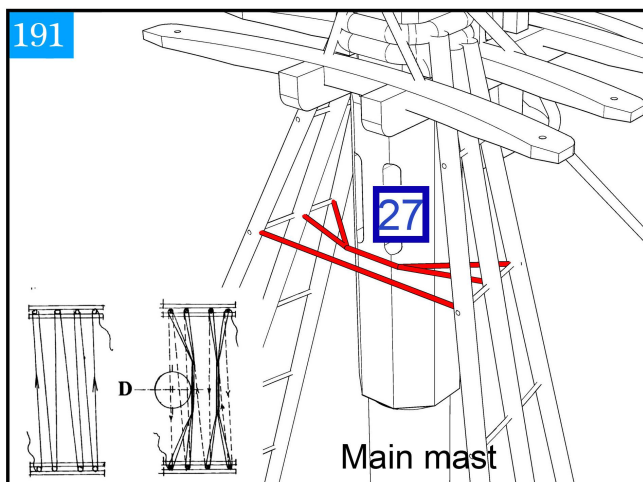
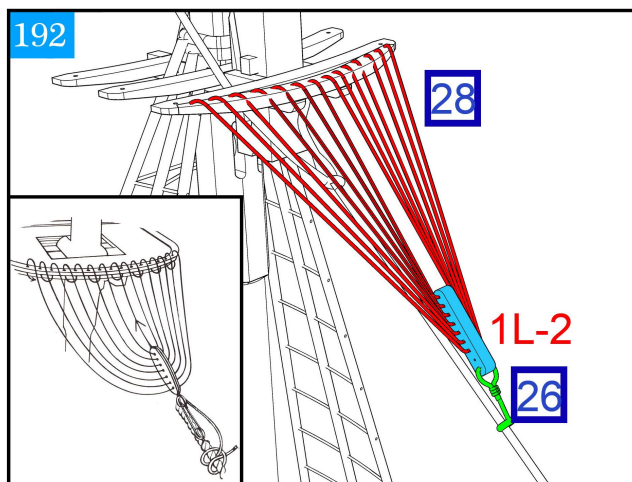
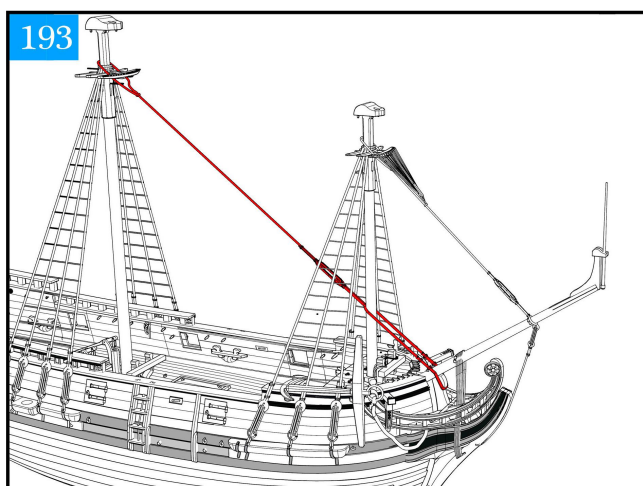
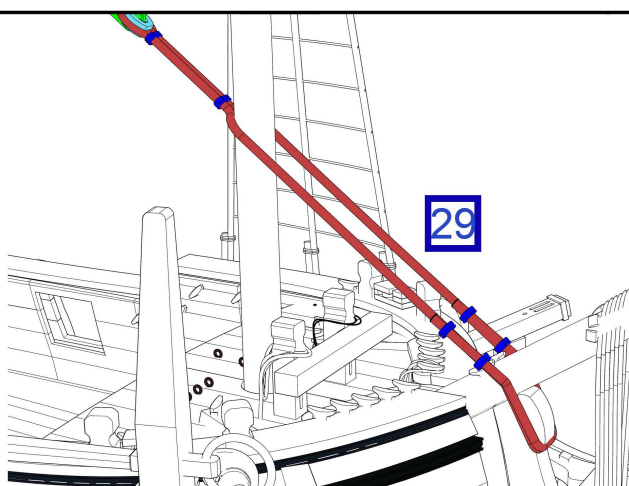
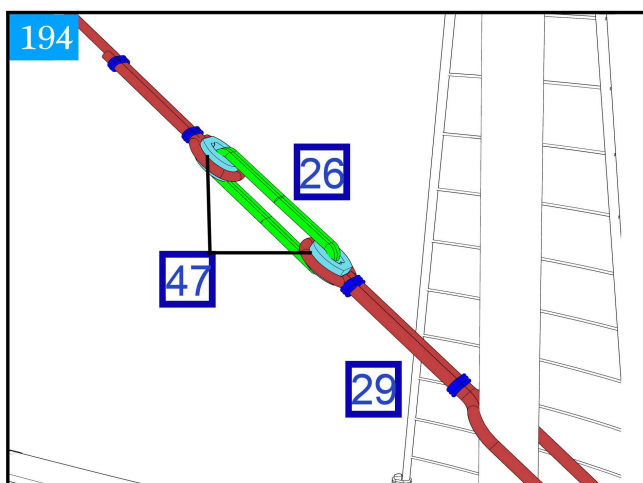
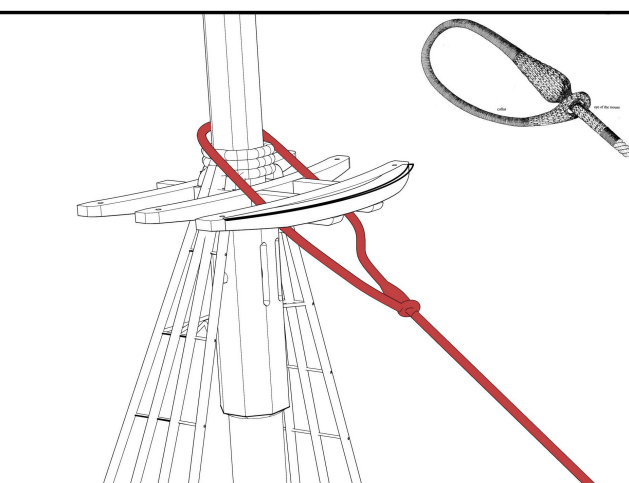


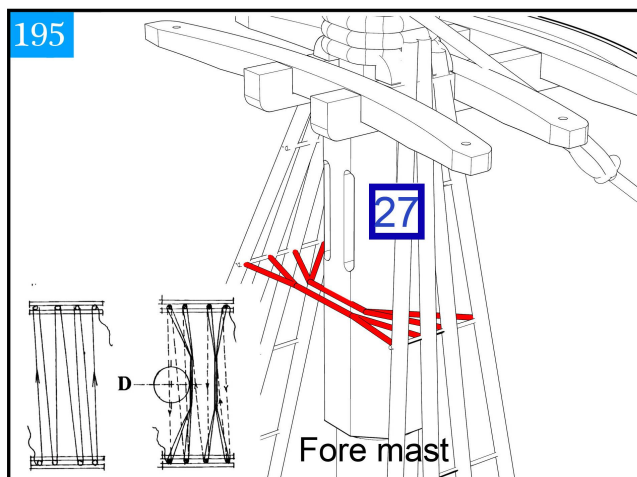
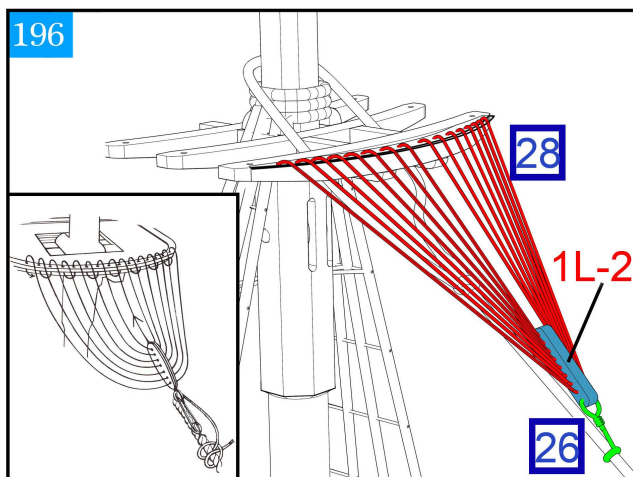
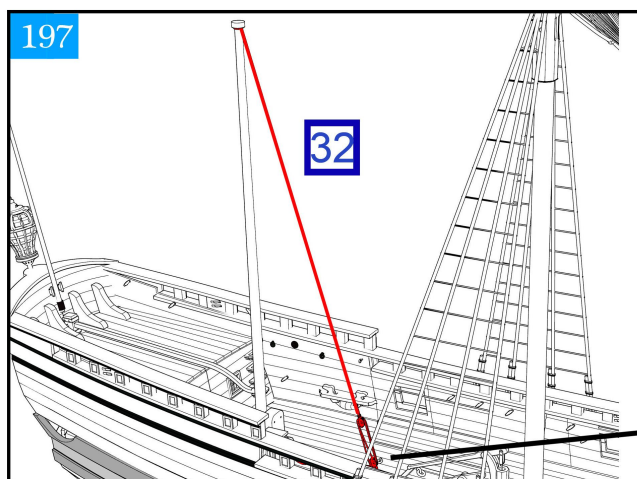
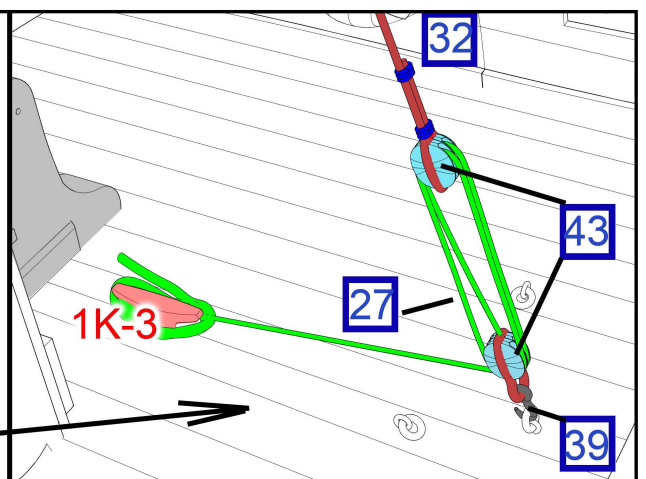
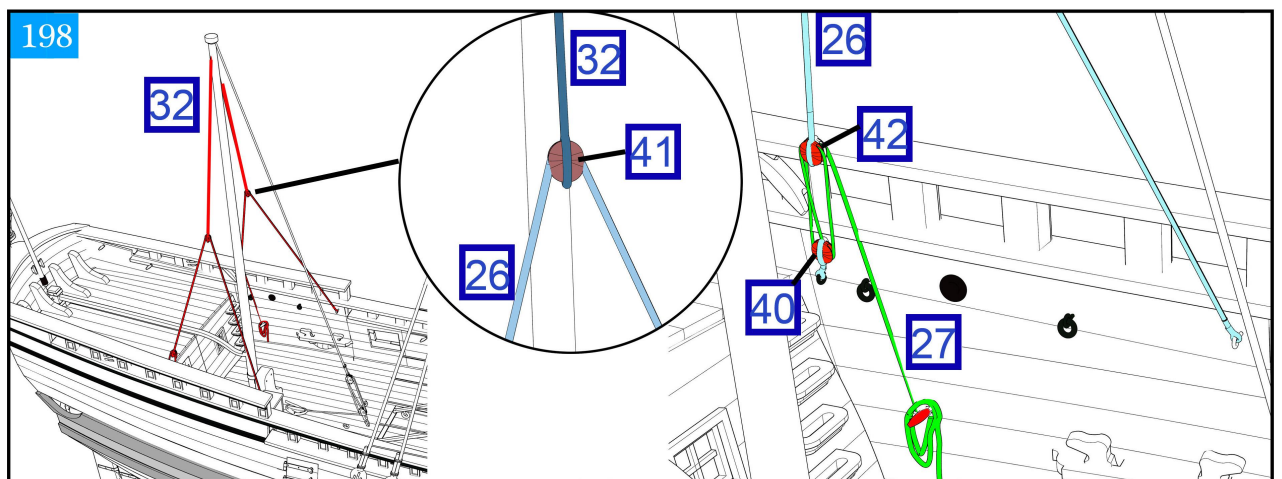
Making masts

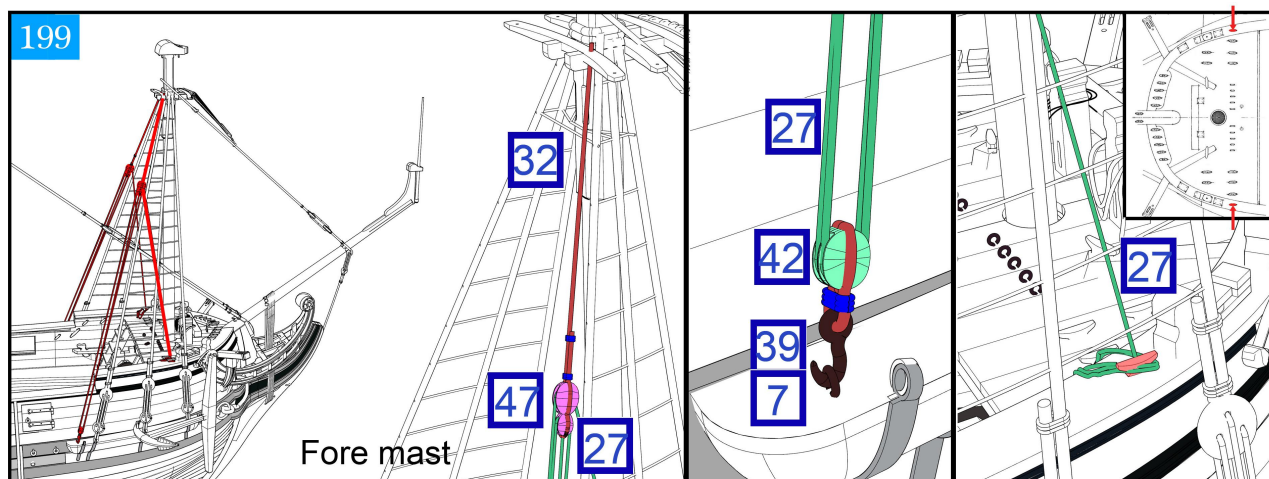
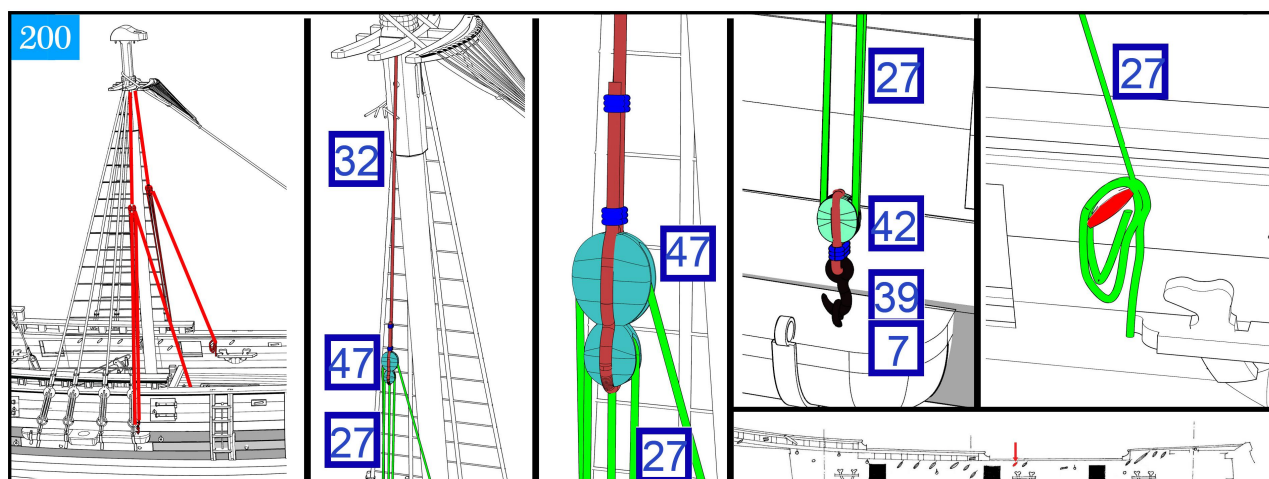
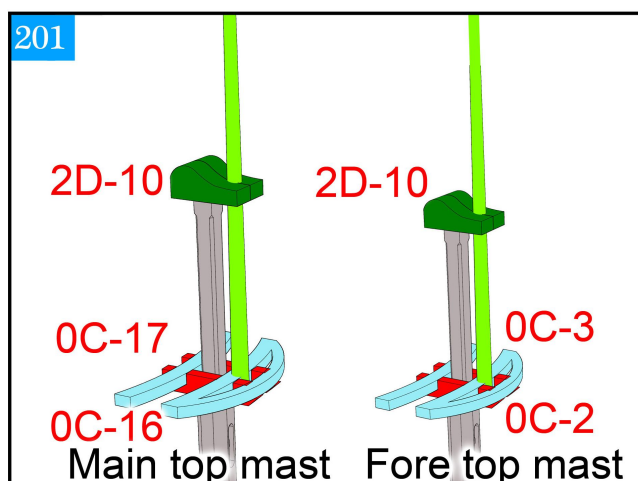
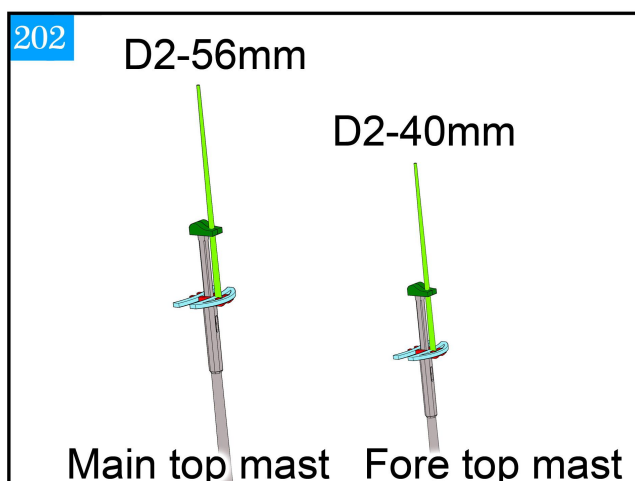


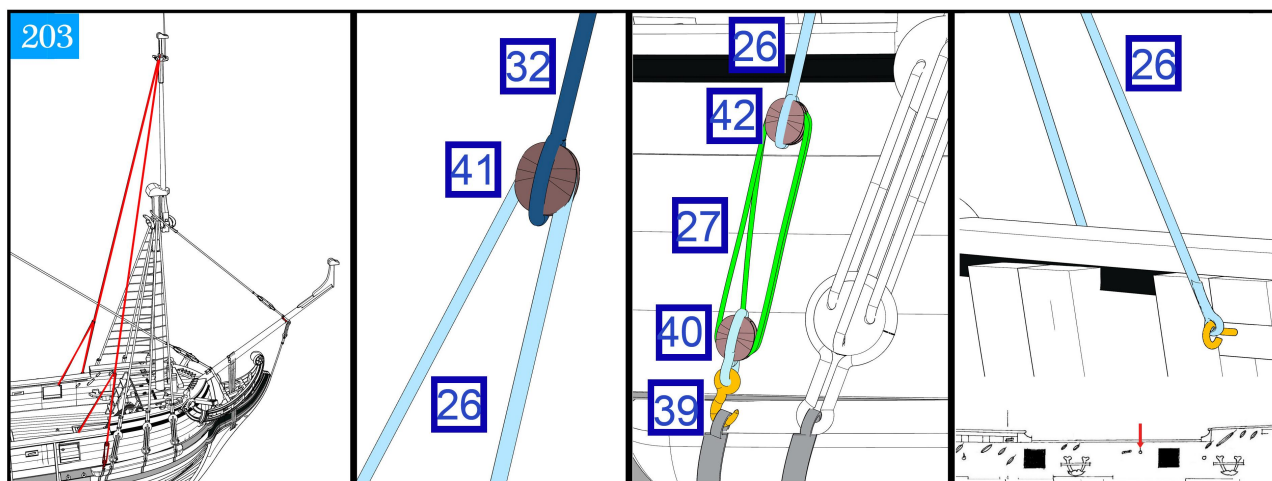
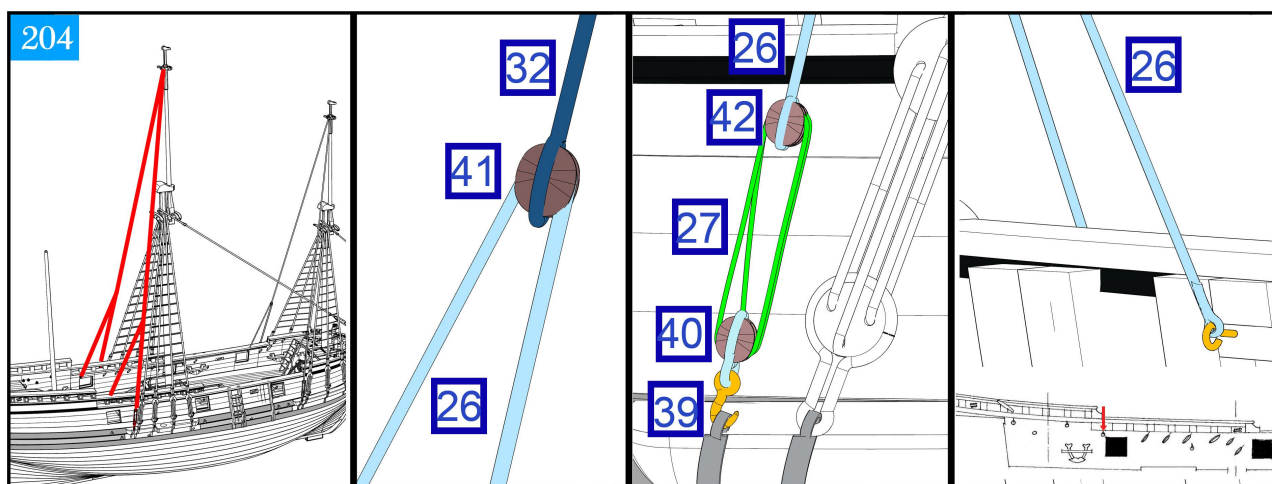
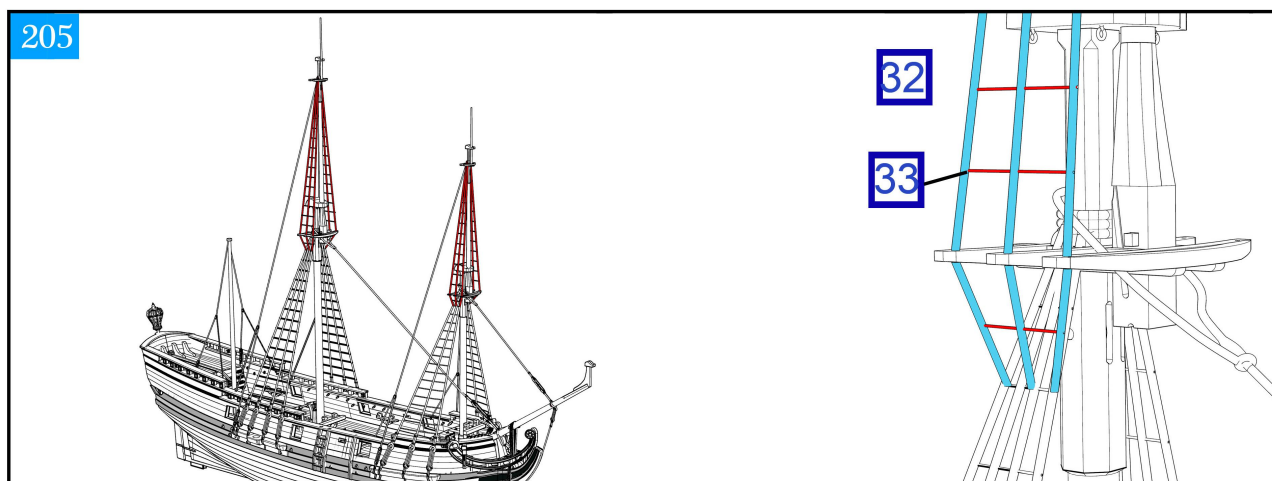


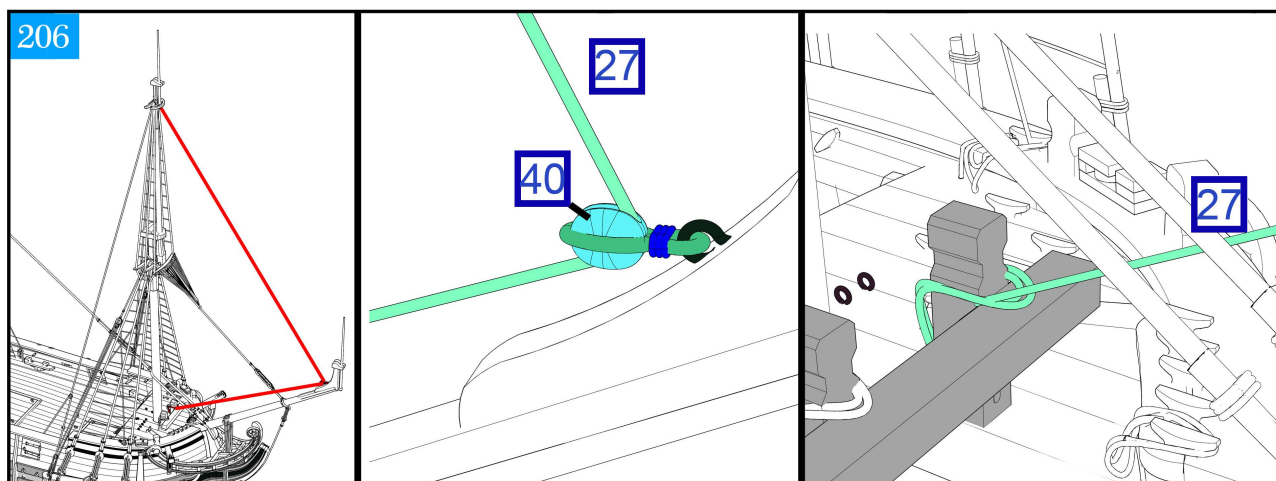
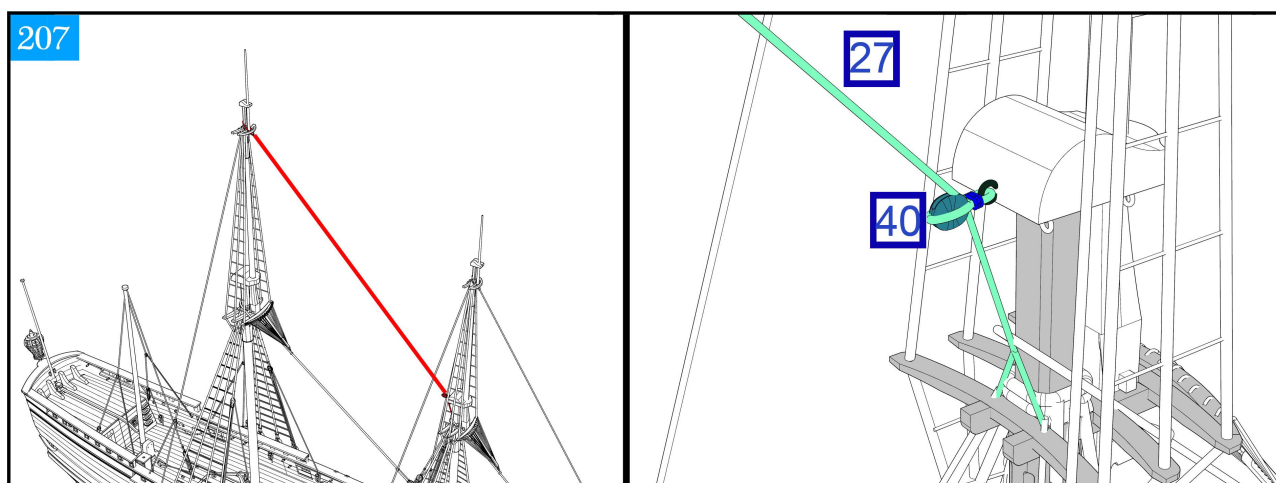
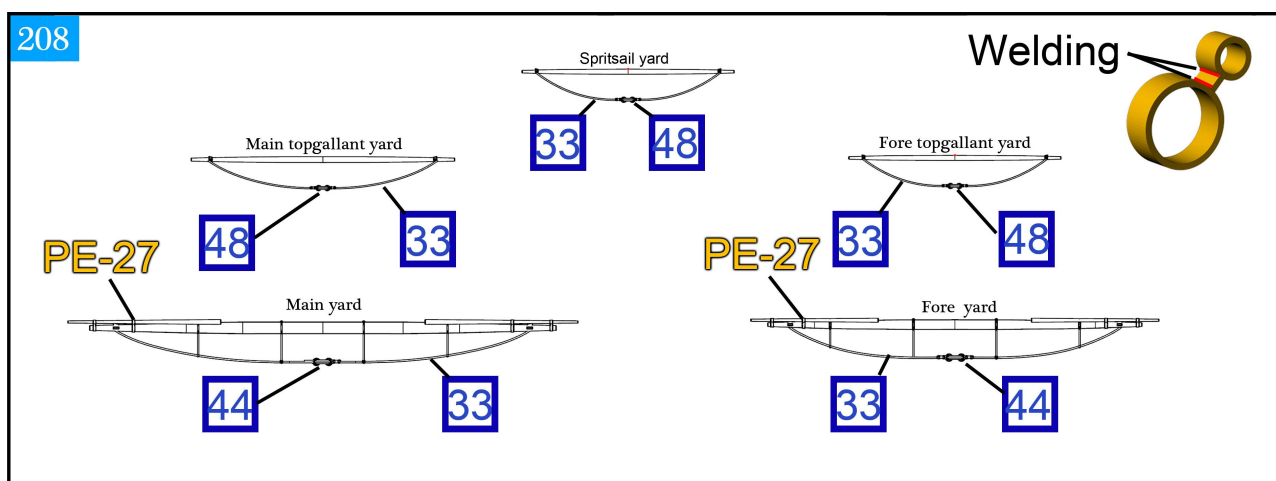


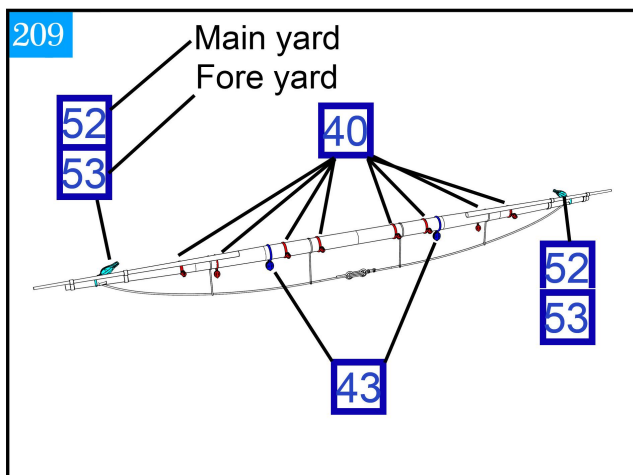
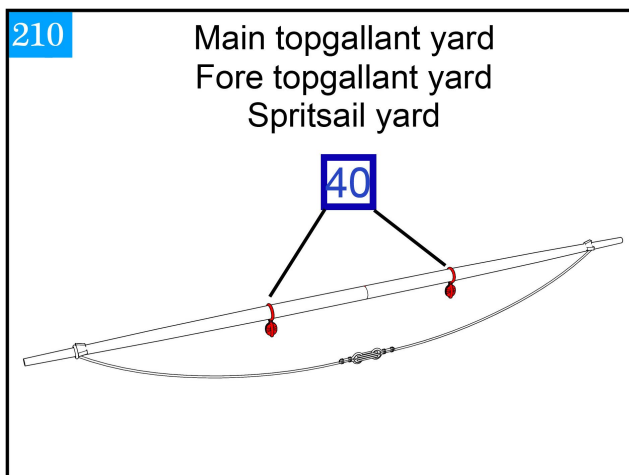
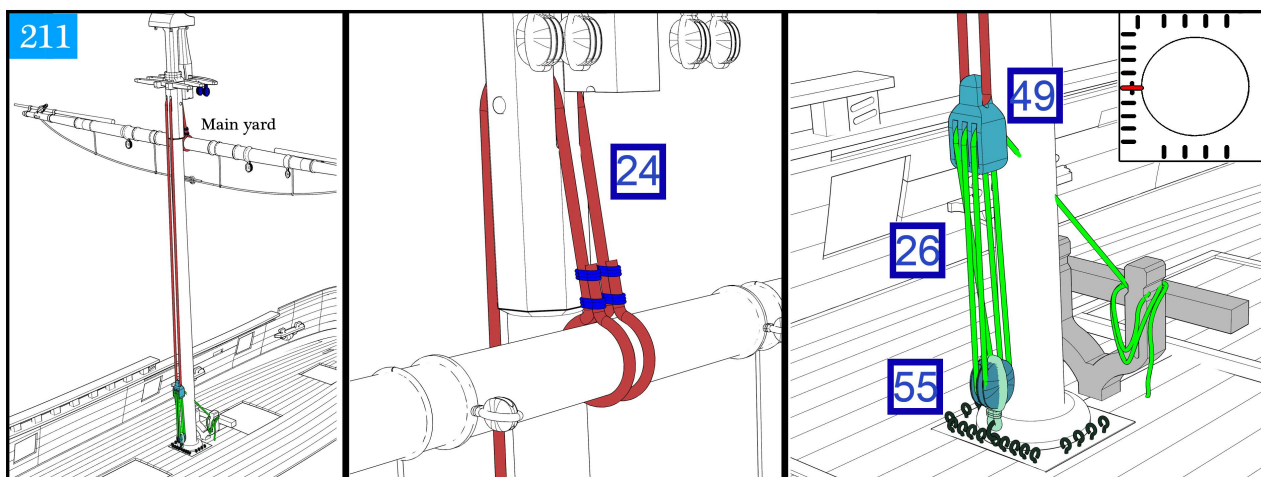
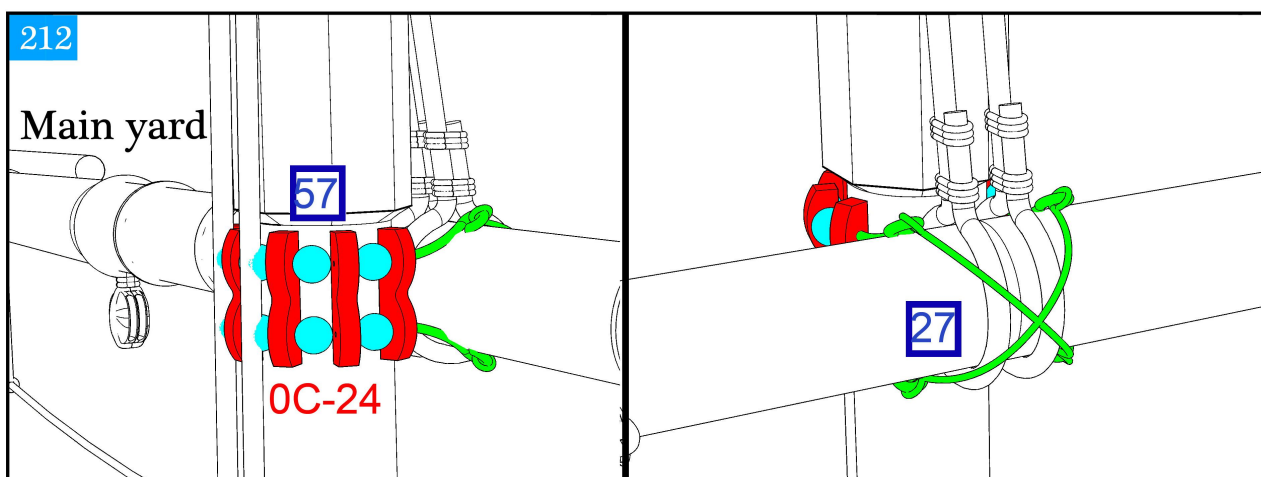


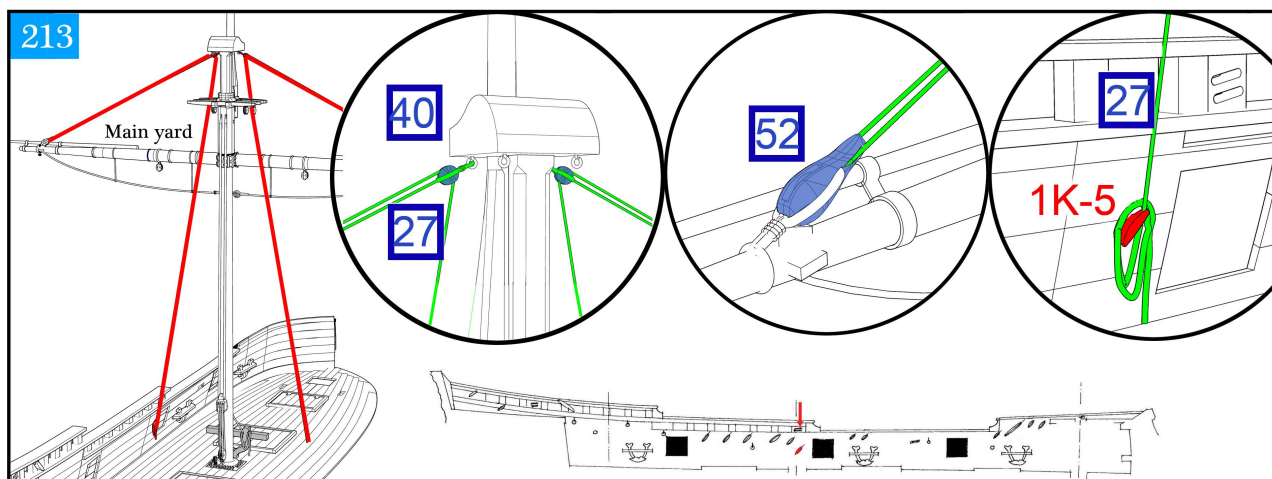
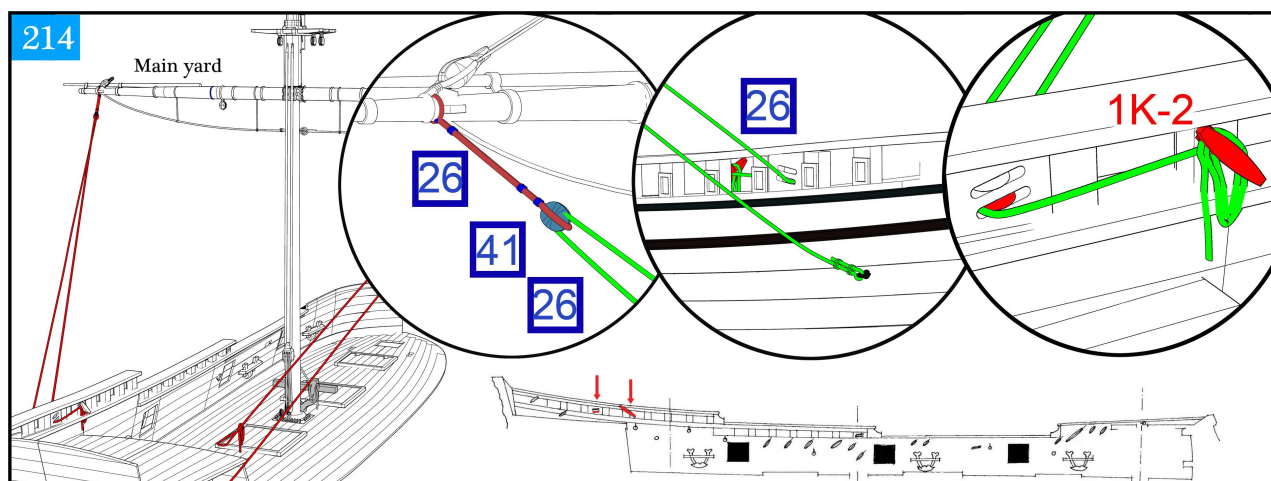
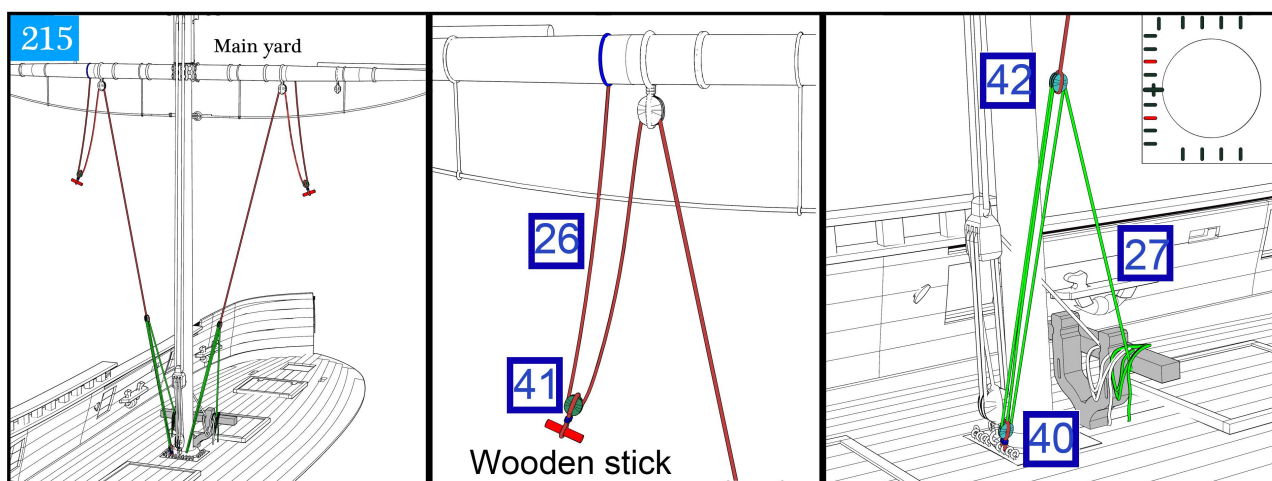


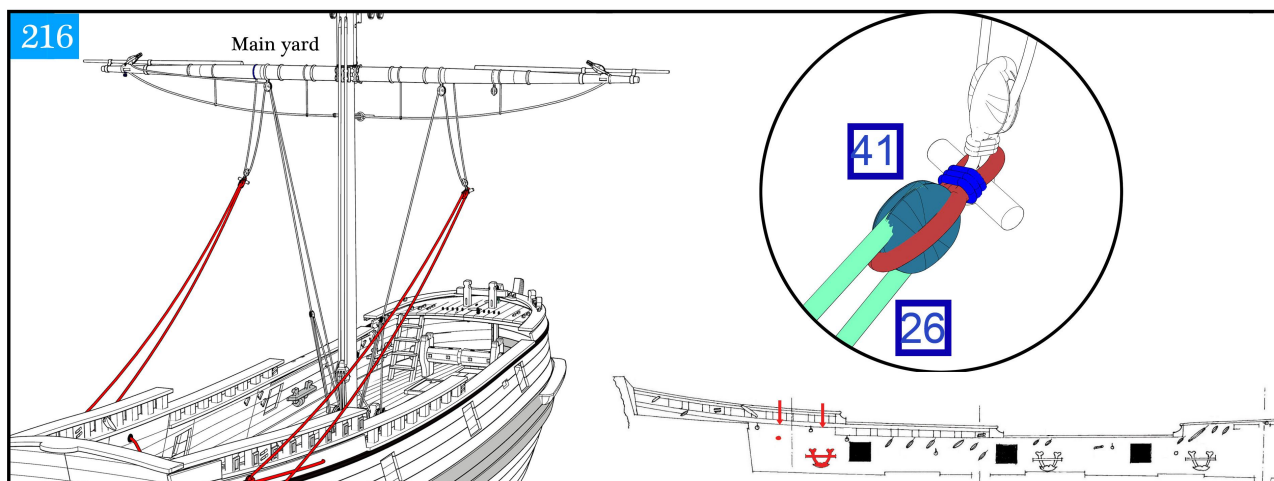
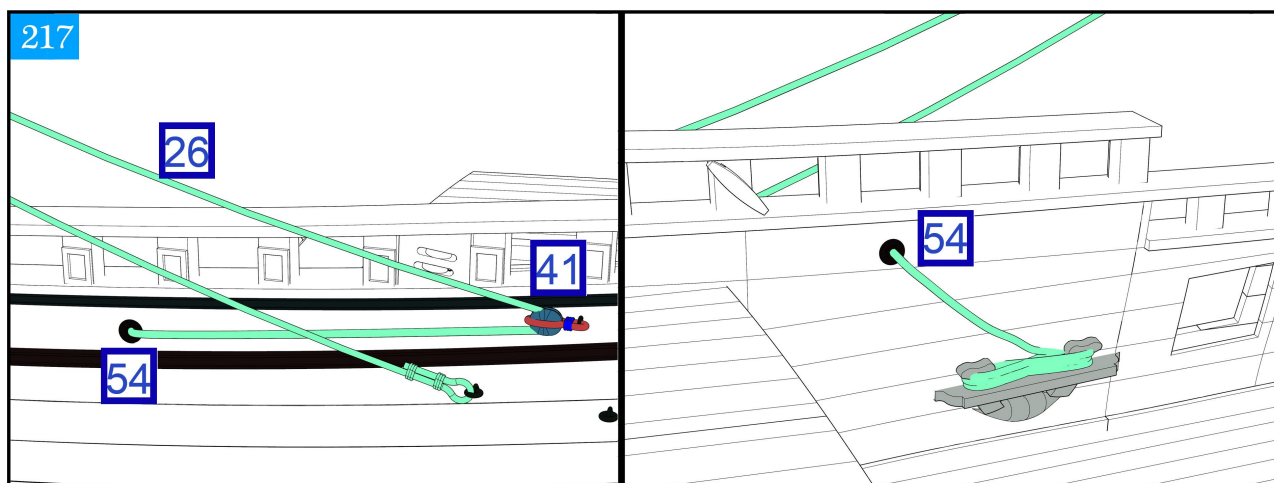
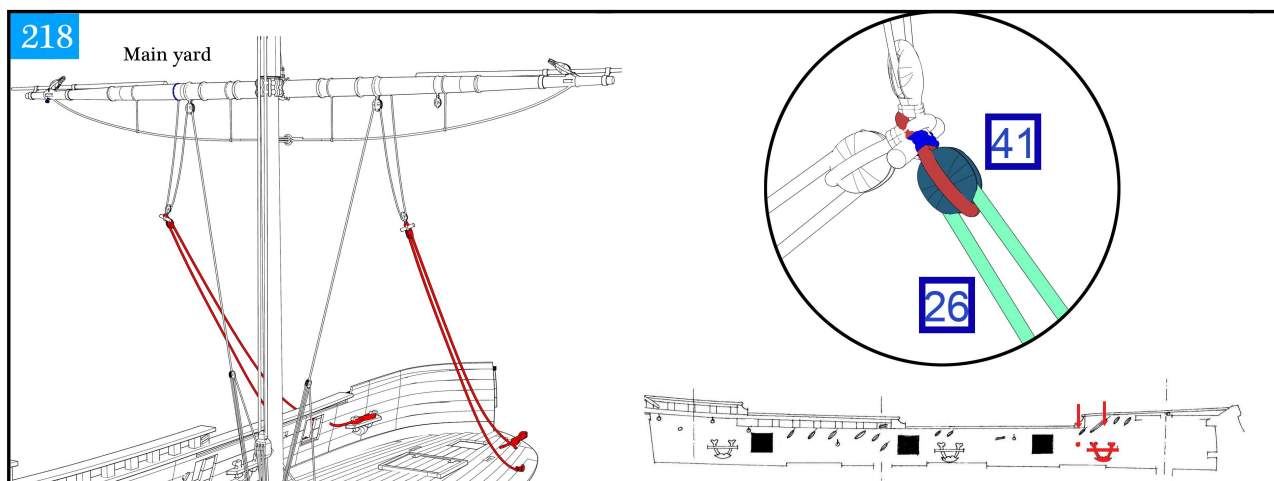


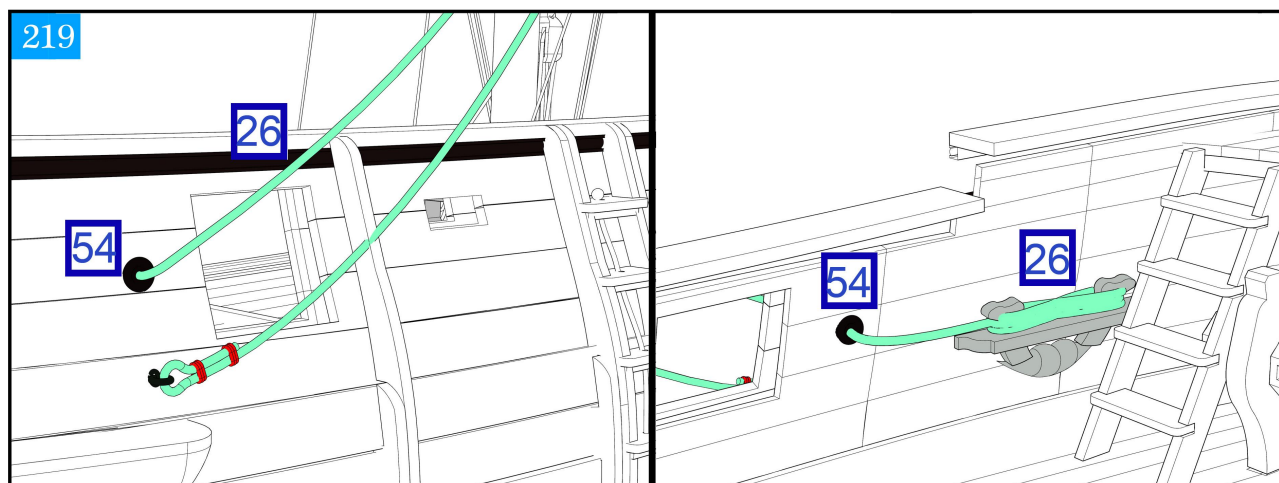
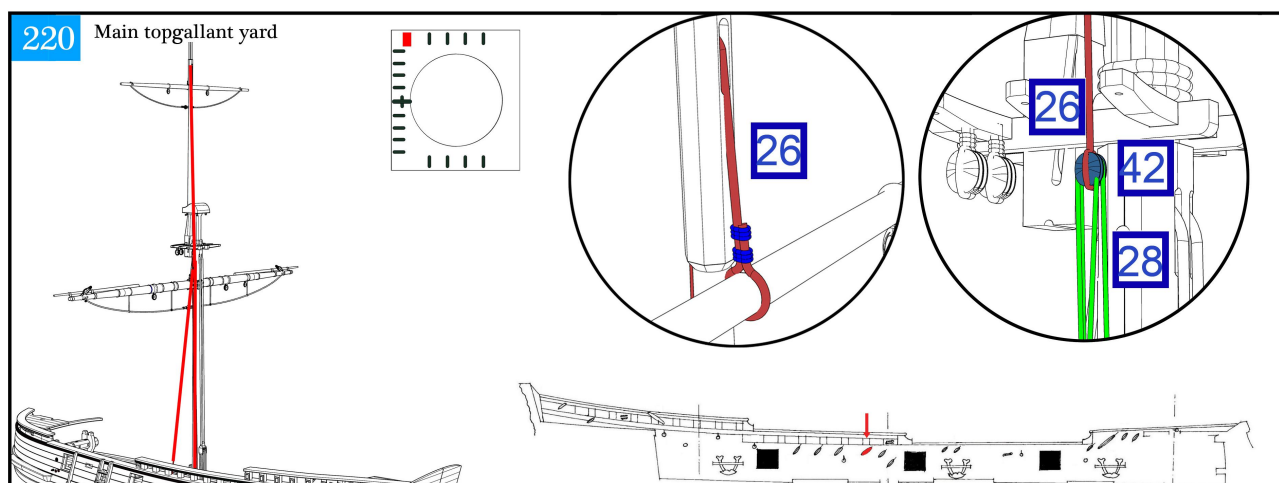
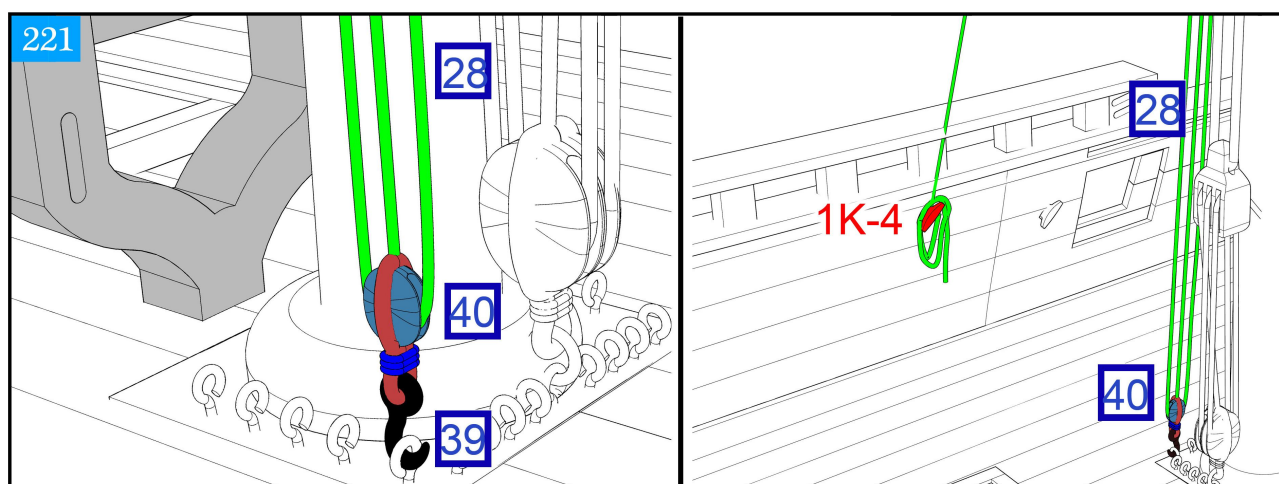


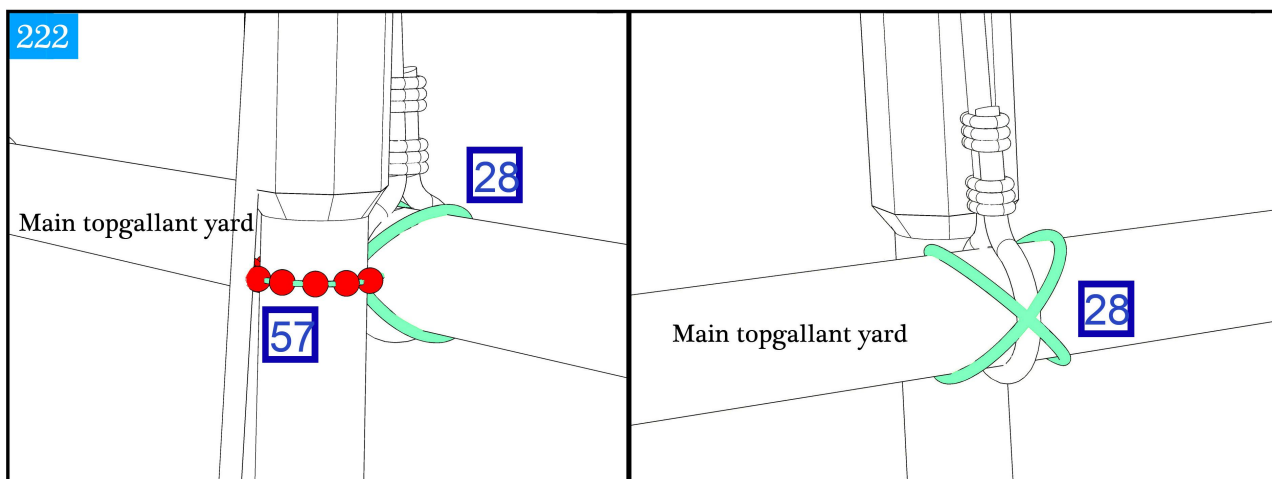
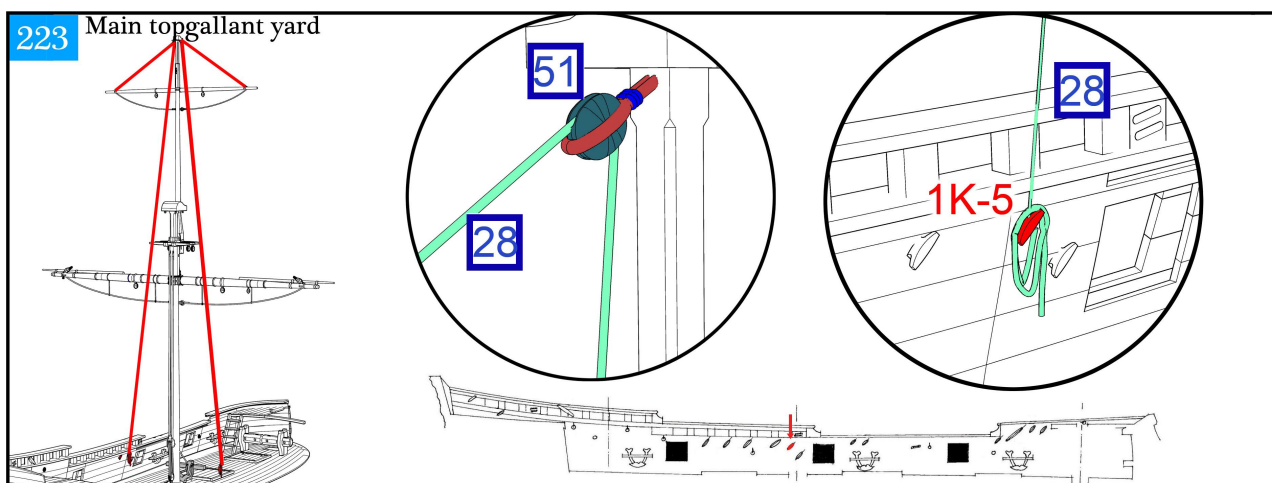
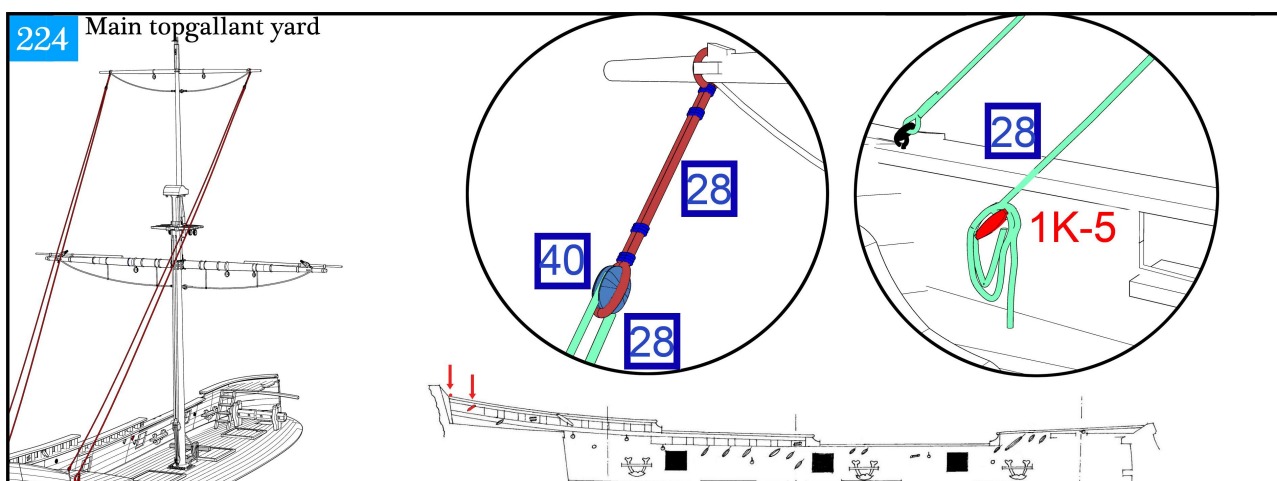


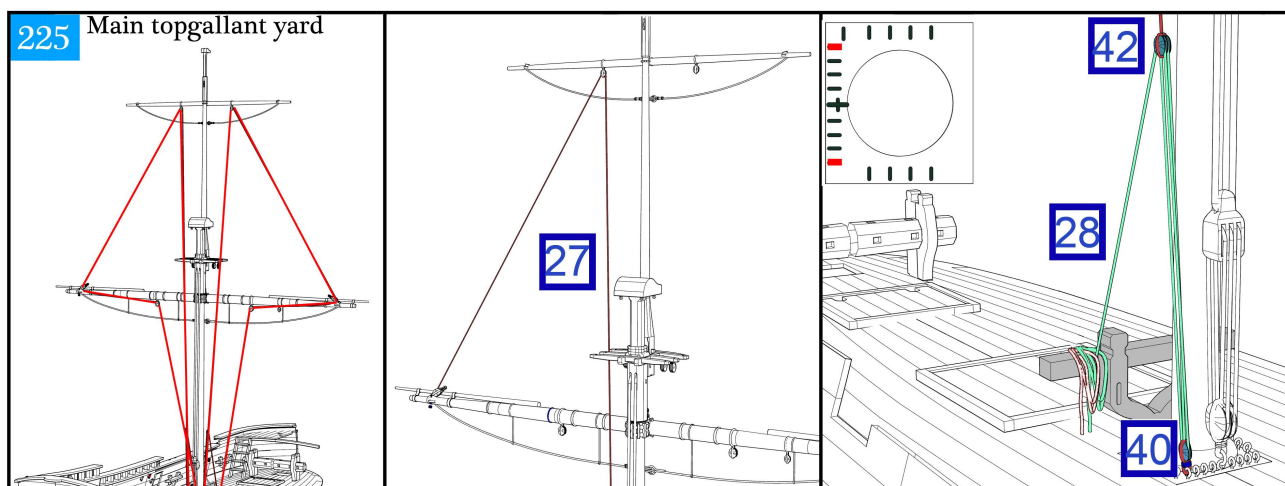
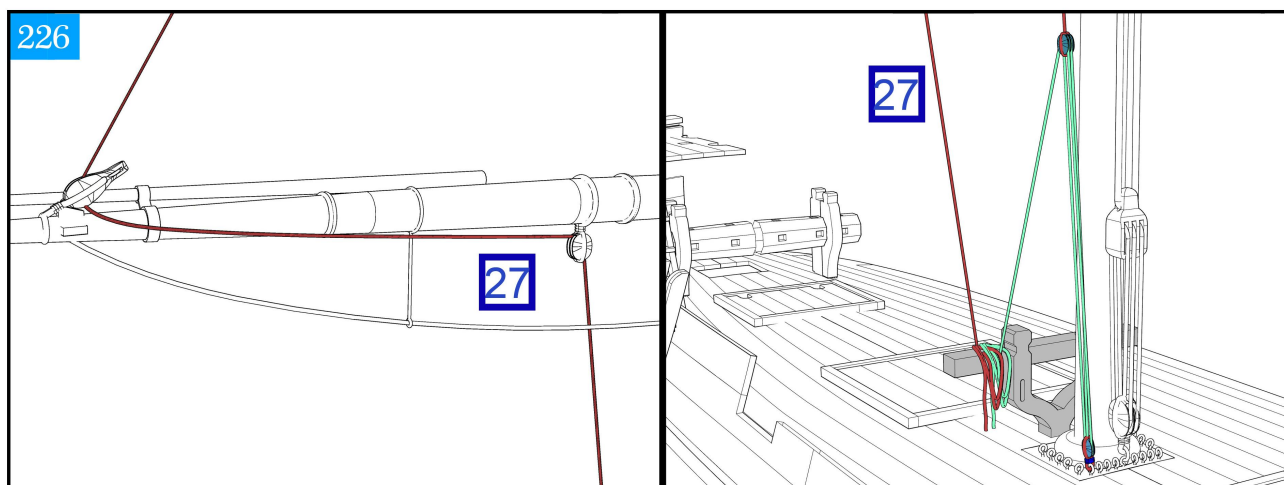
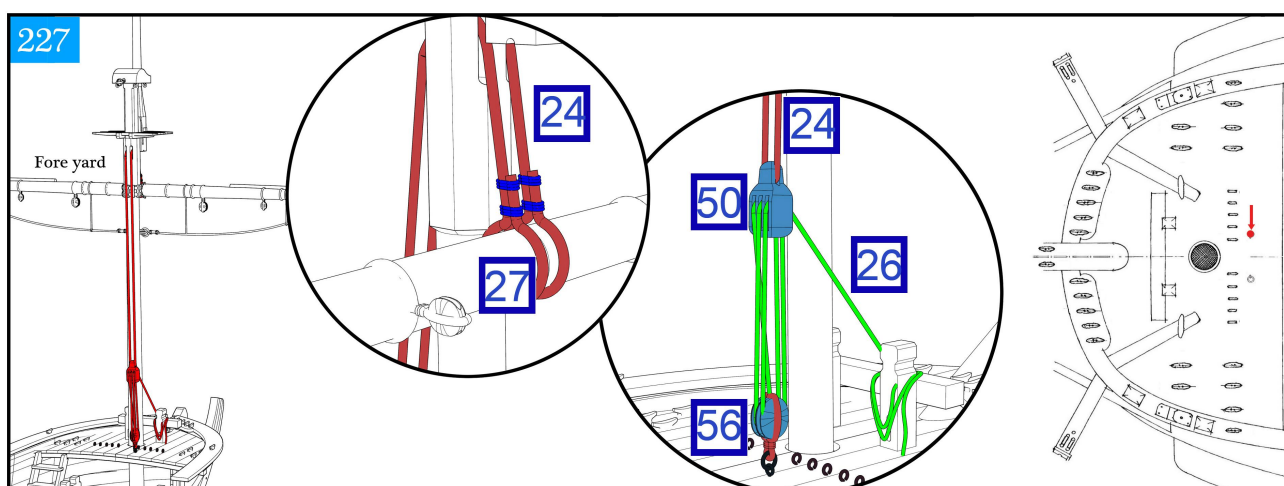


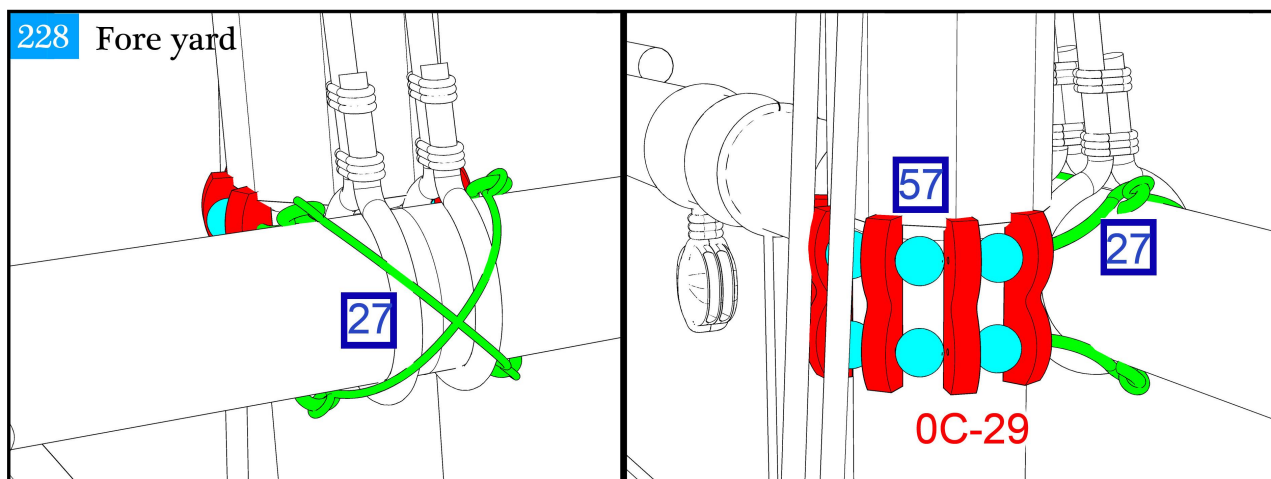
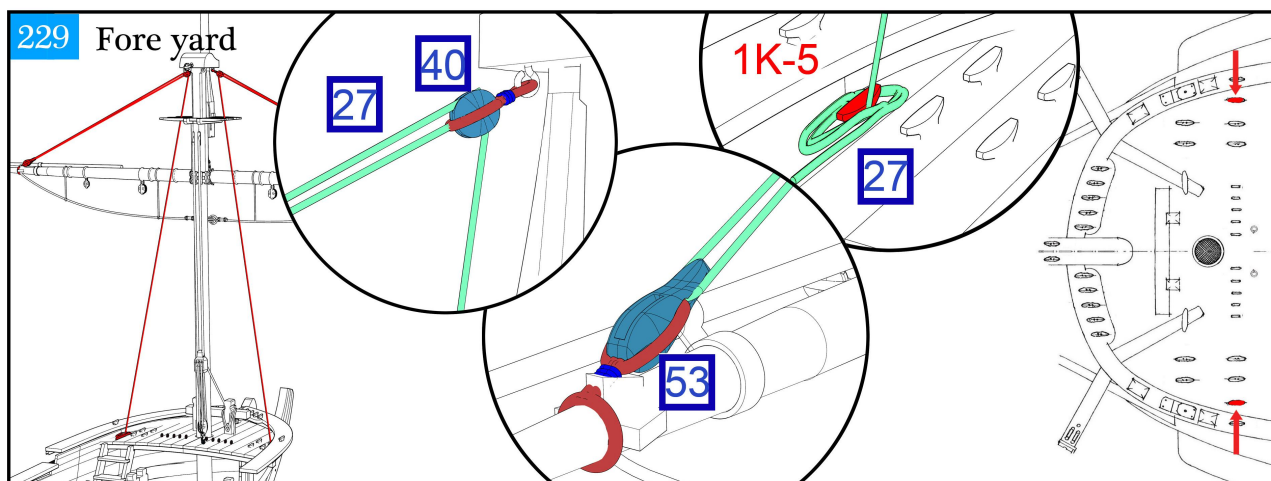
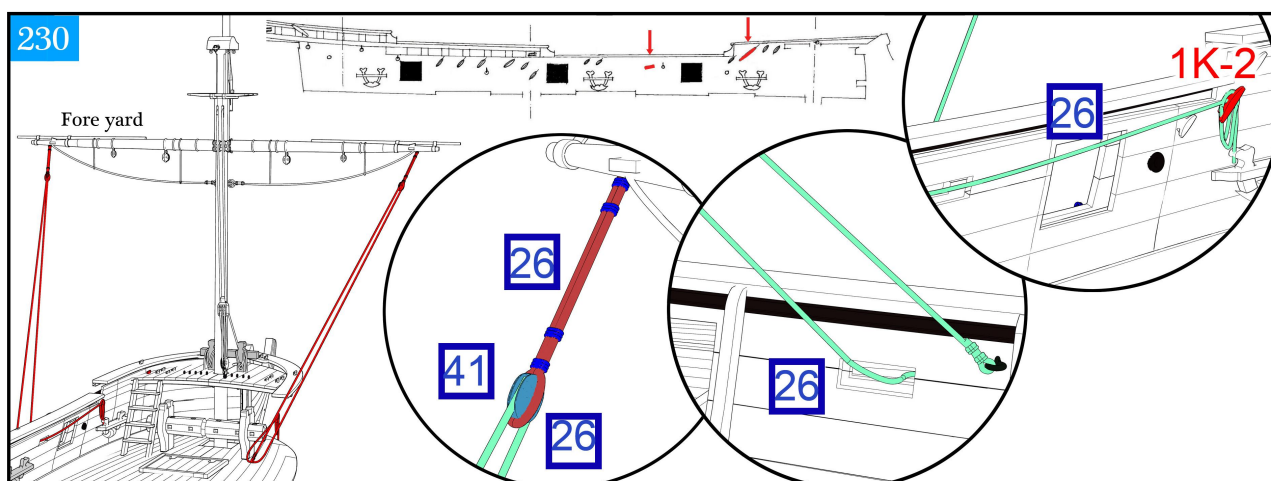


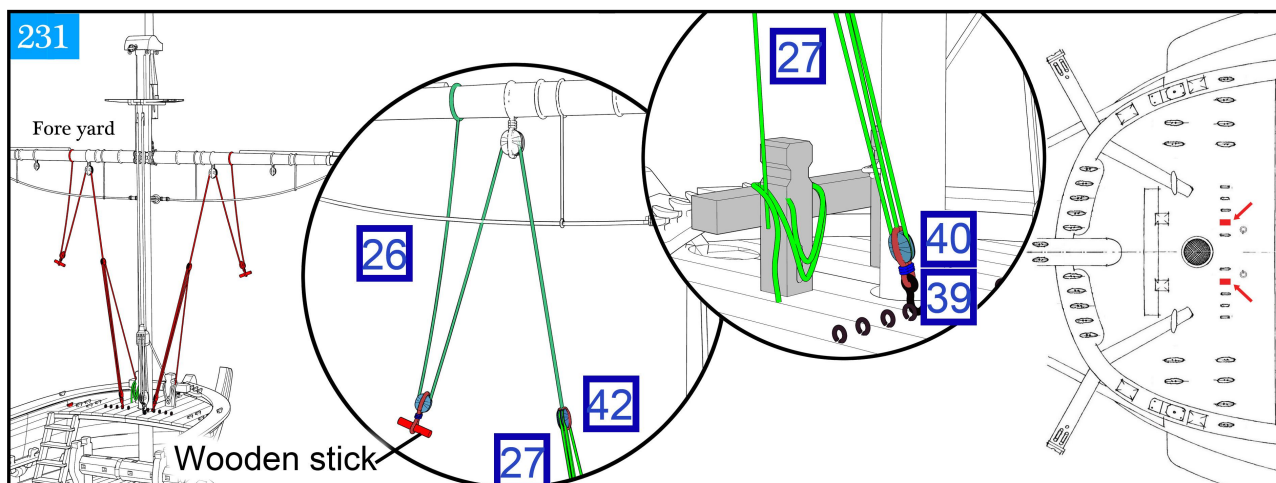
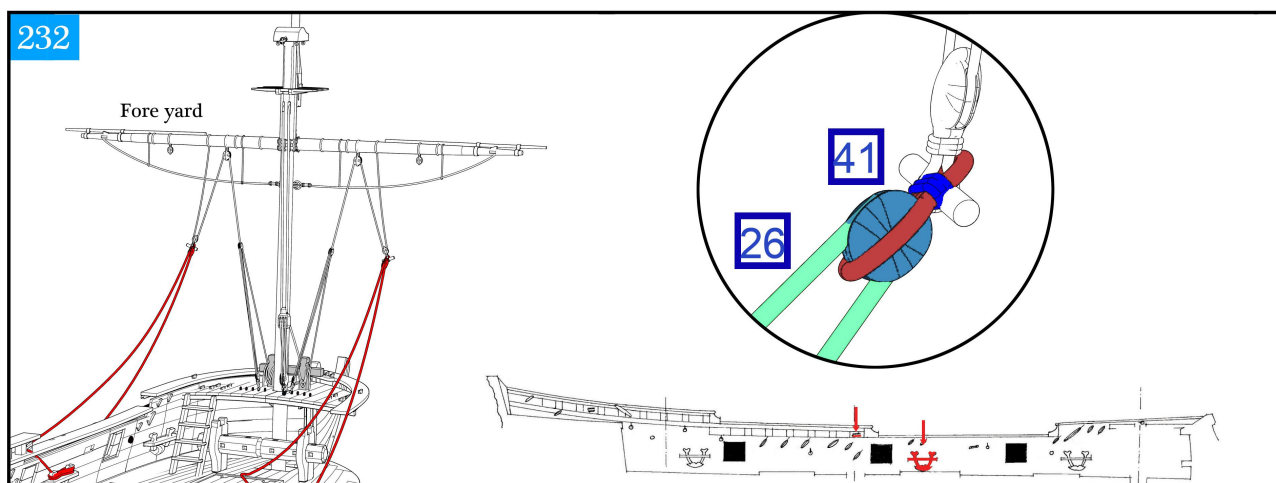
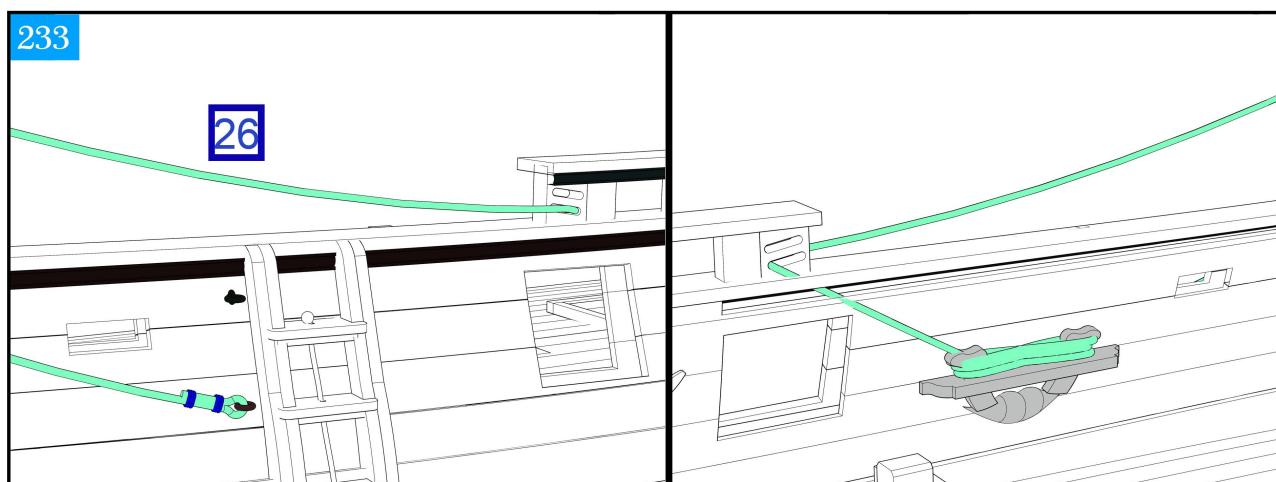


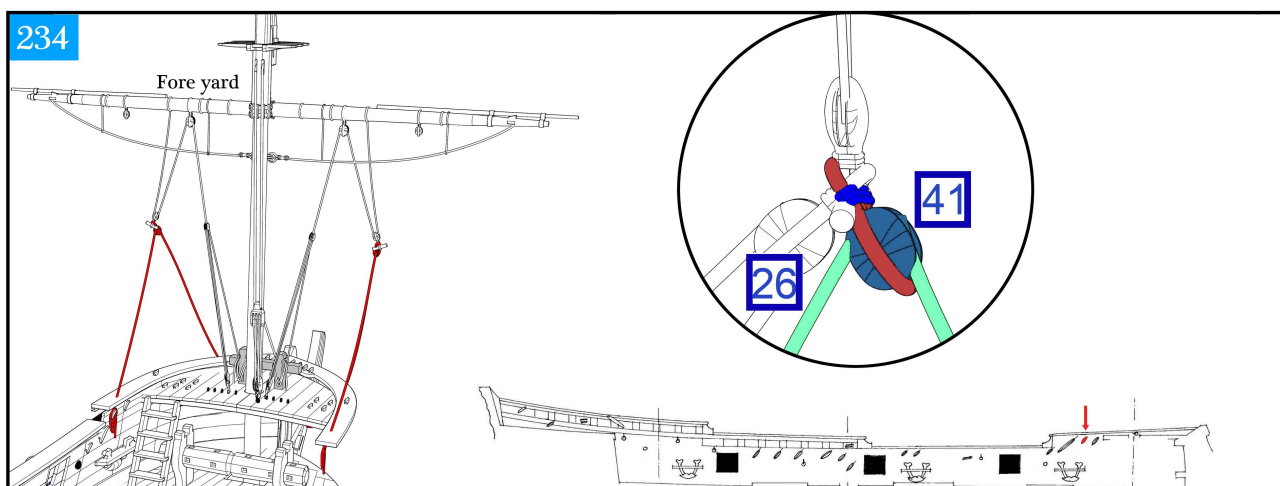
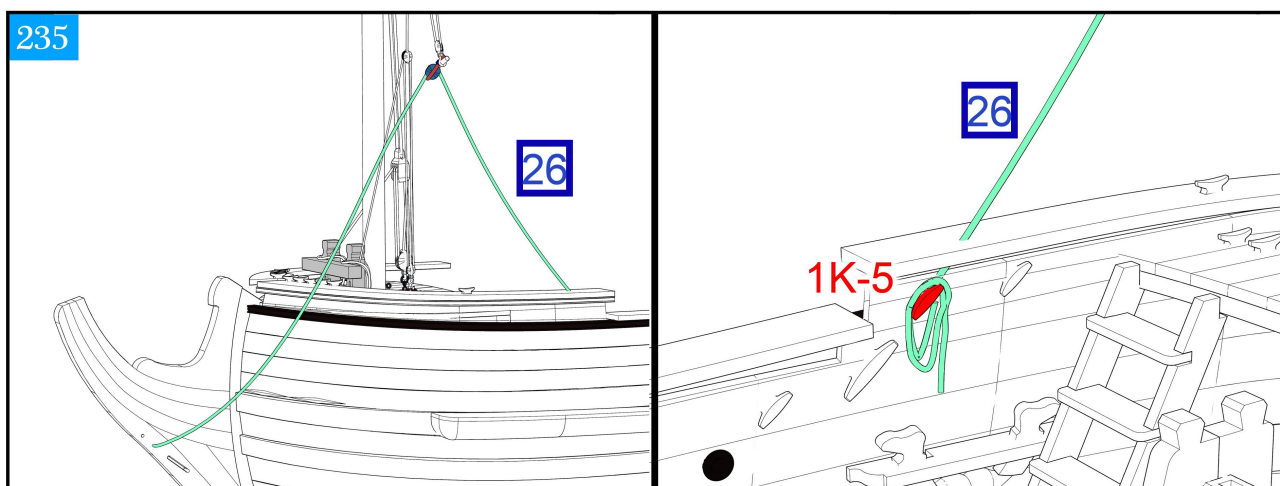
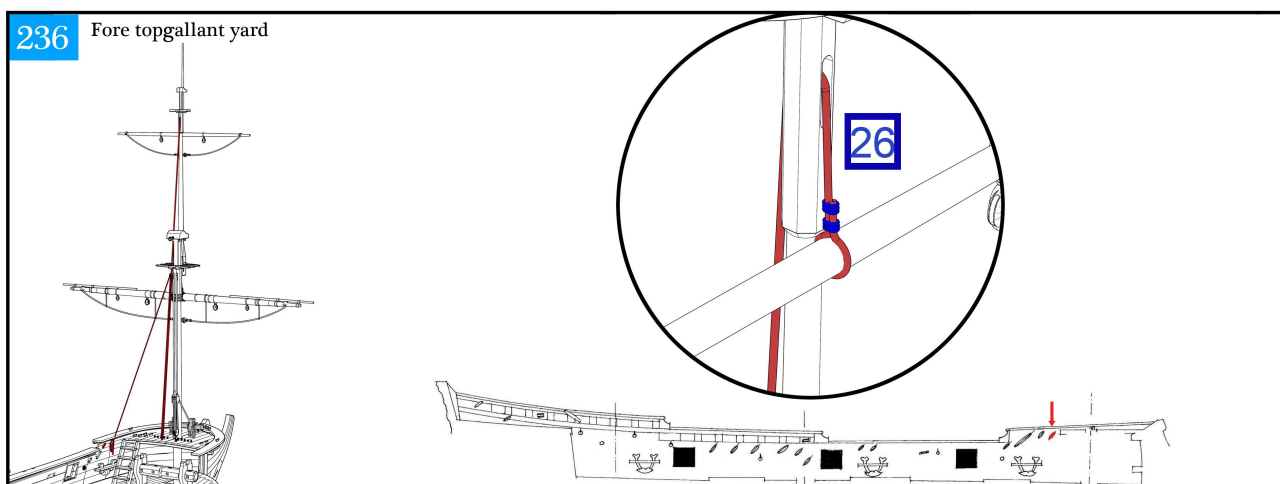


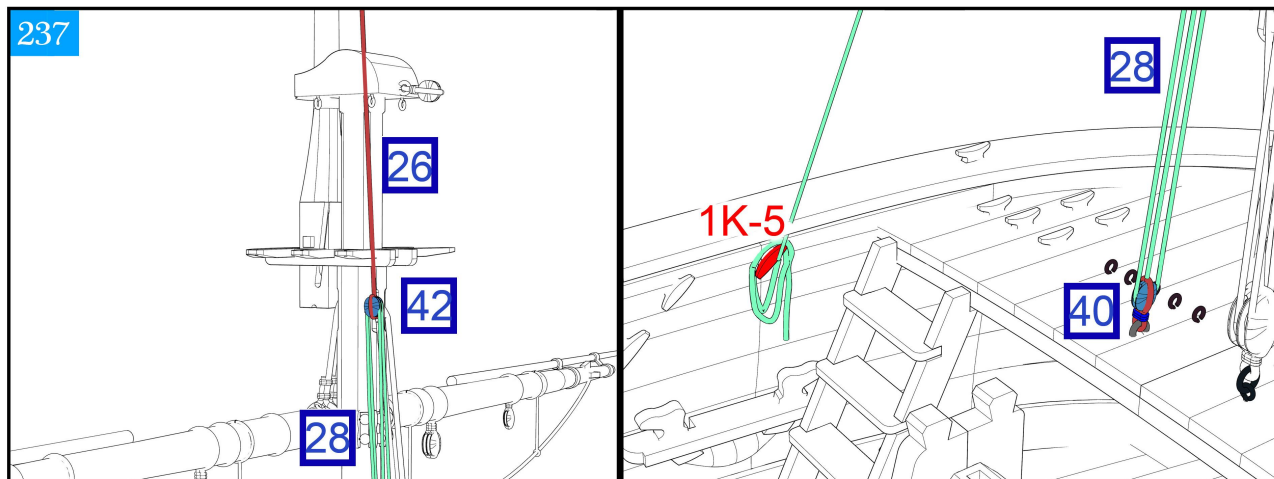
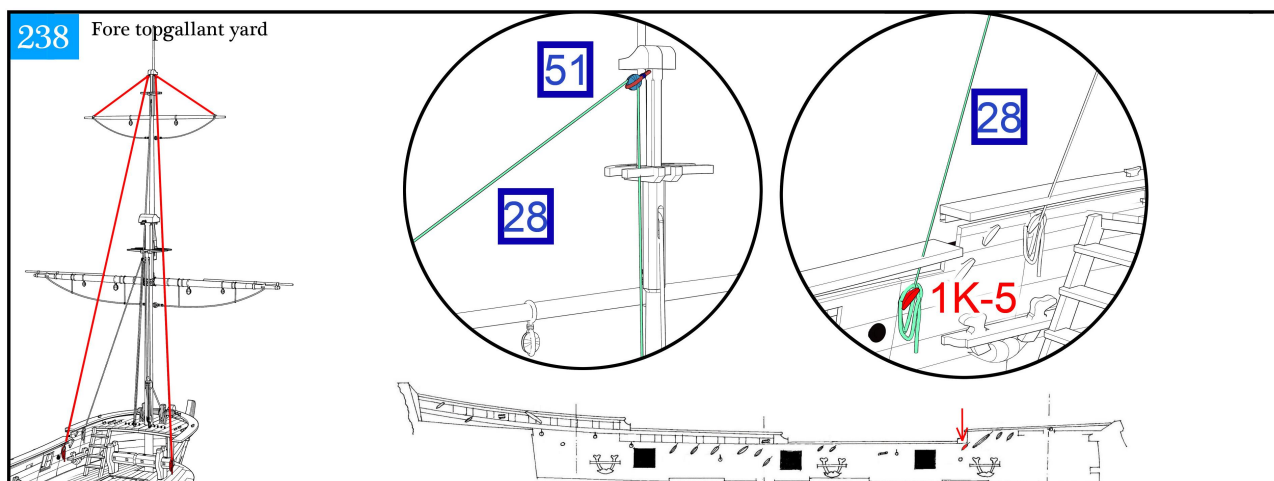
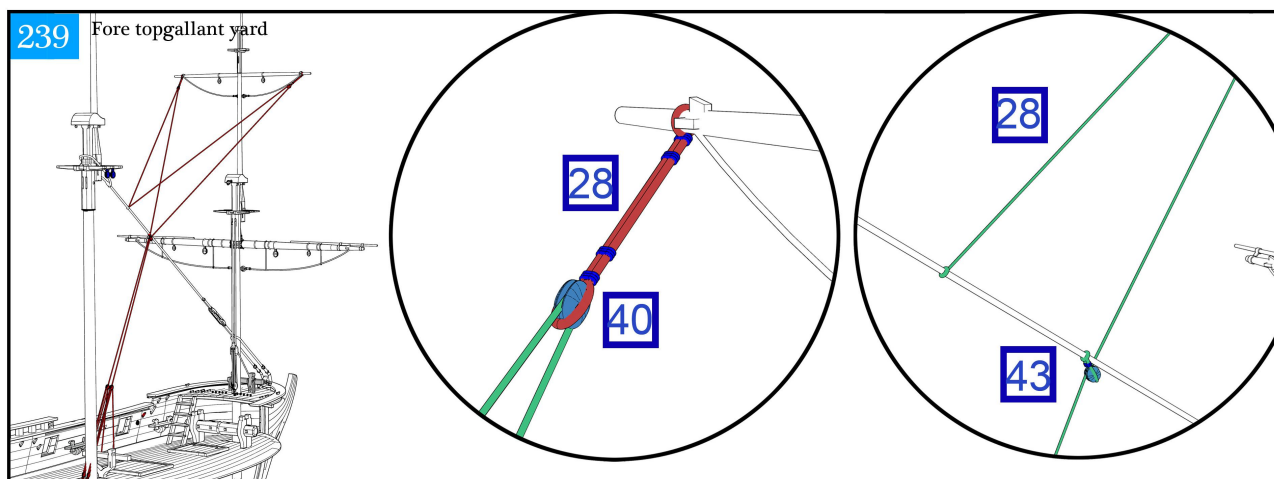


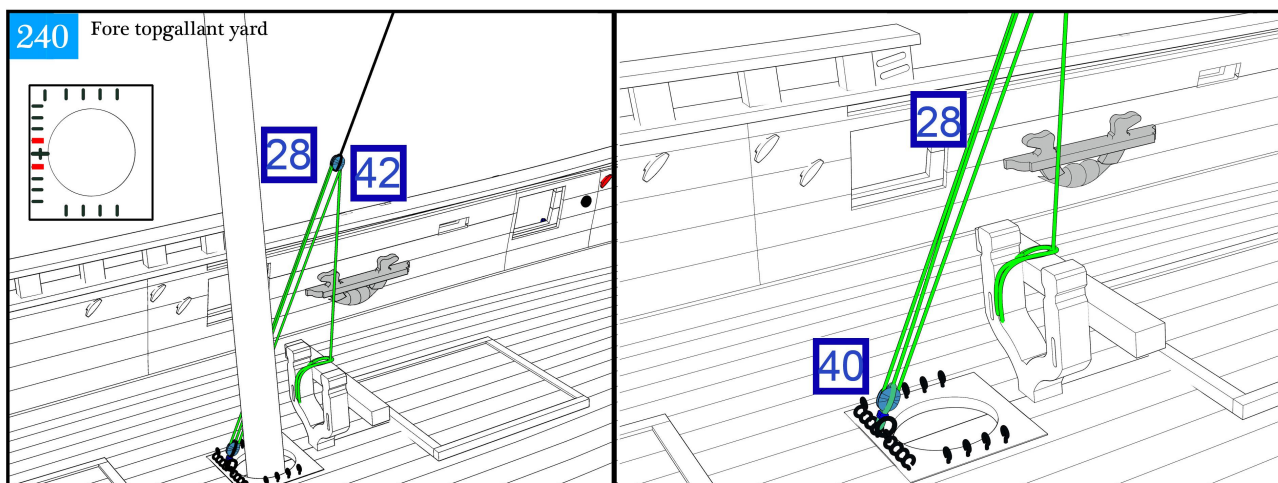
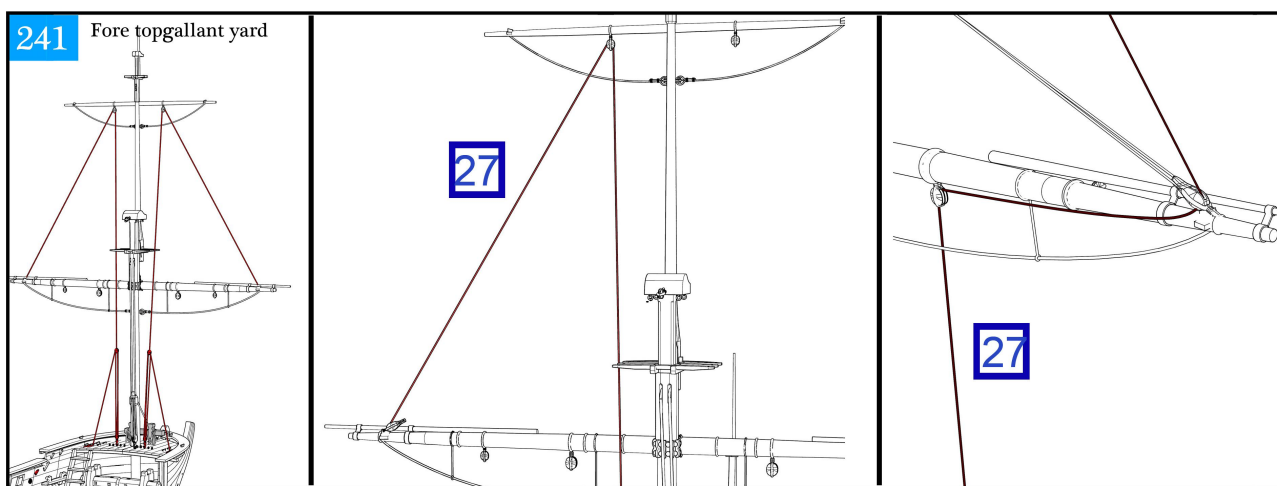
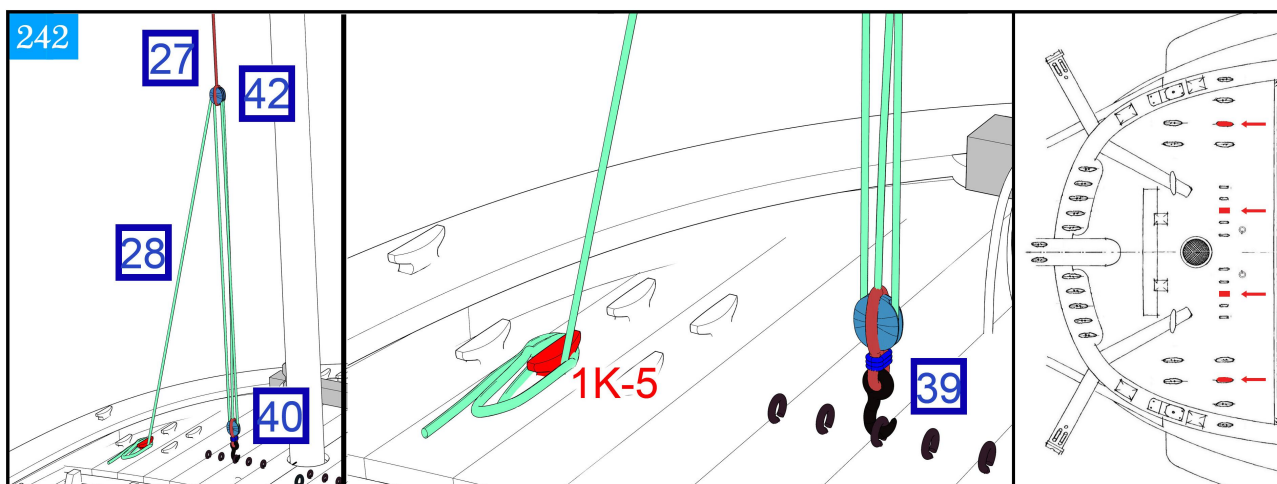


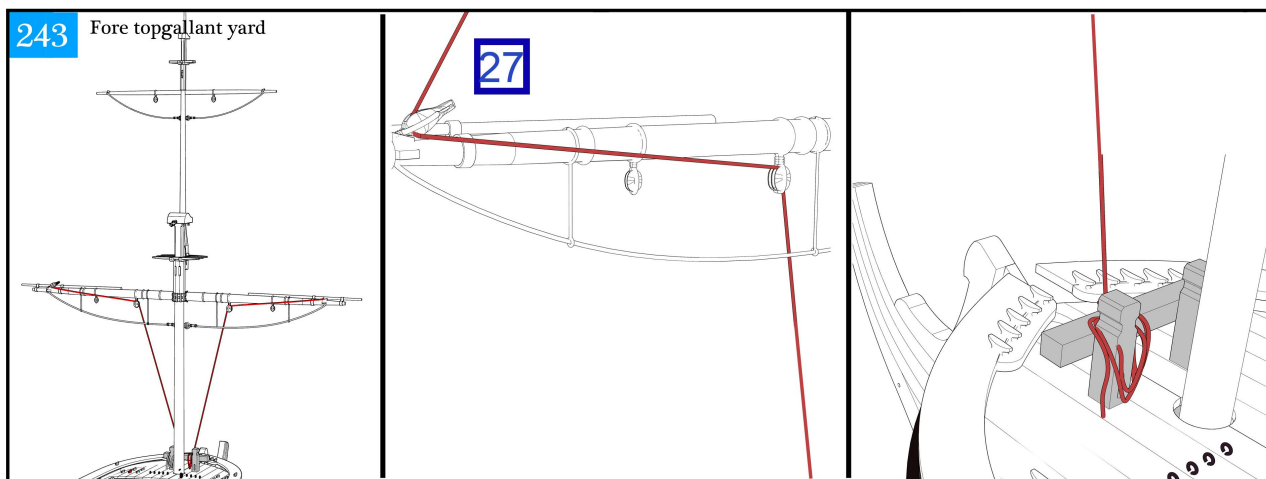
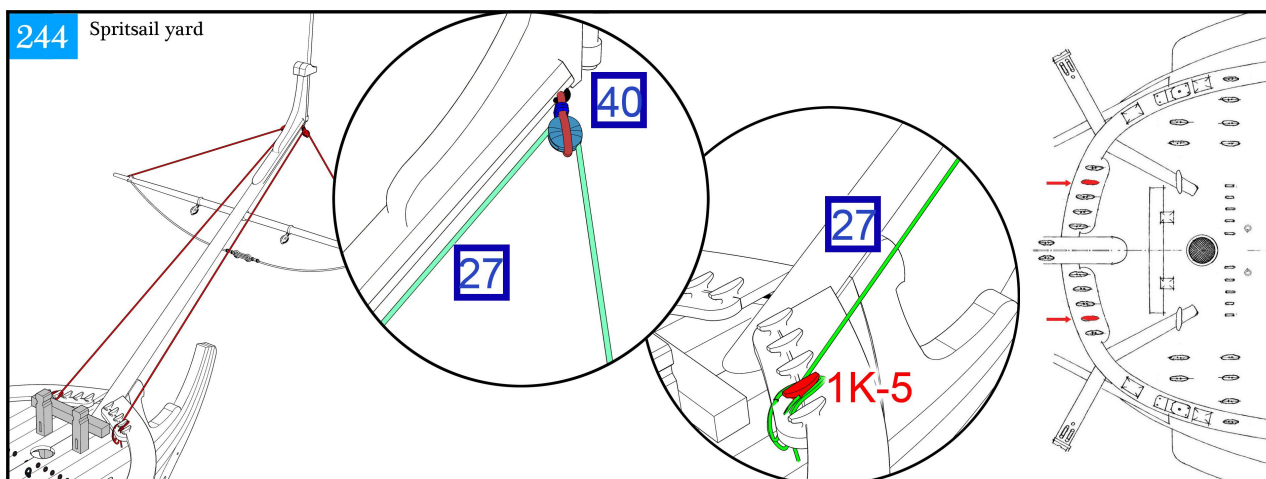
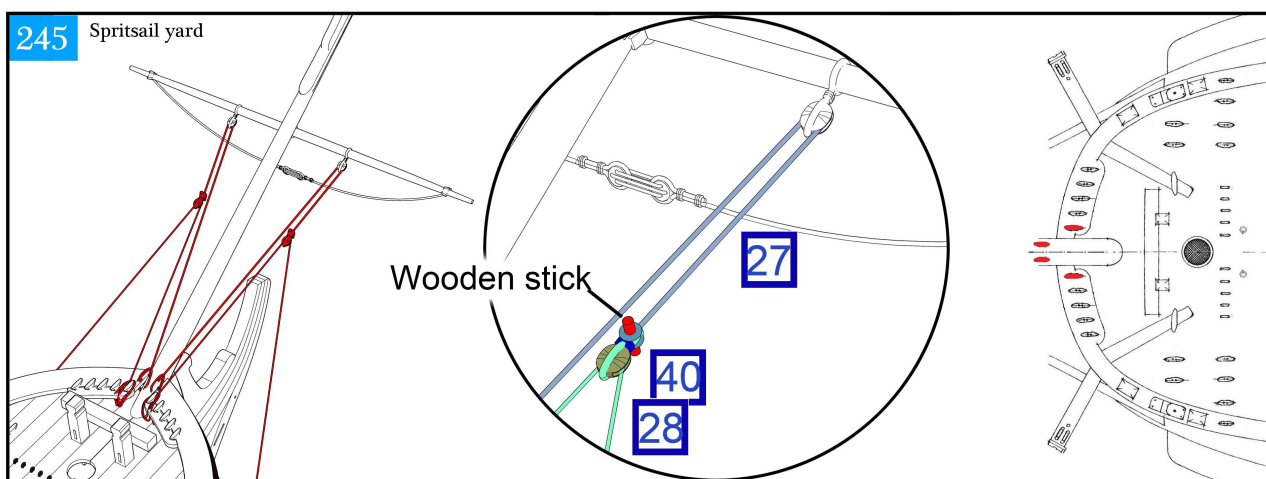


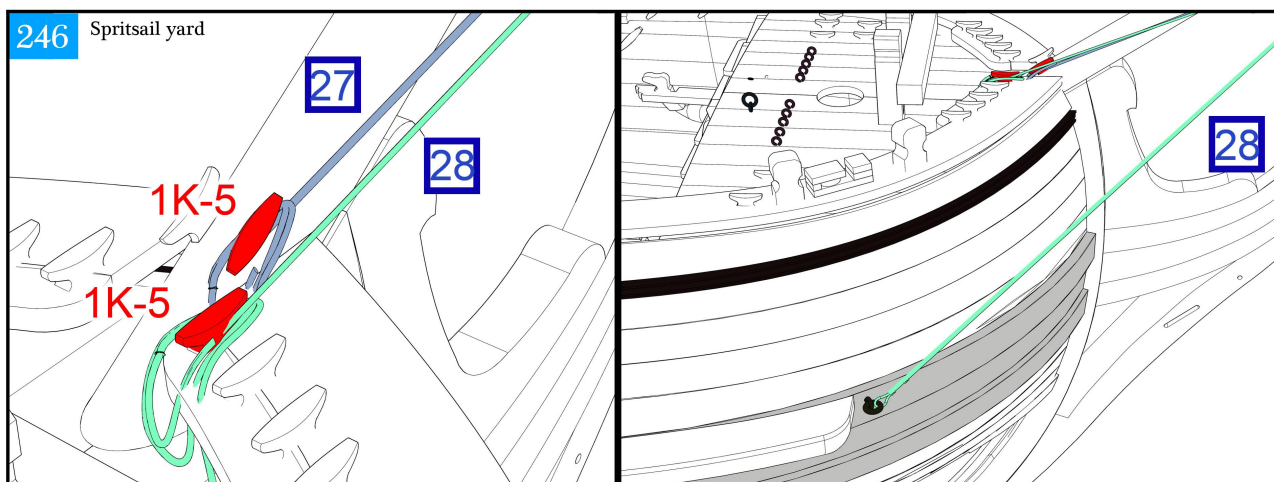
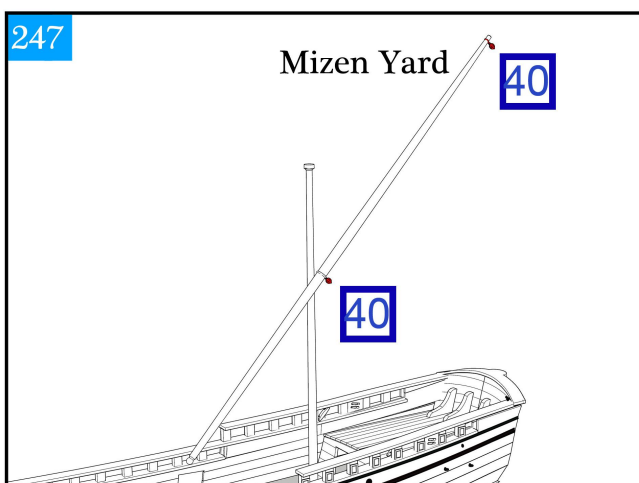
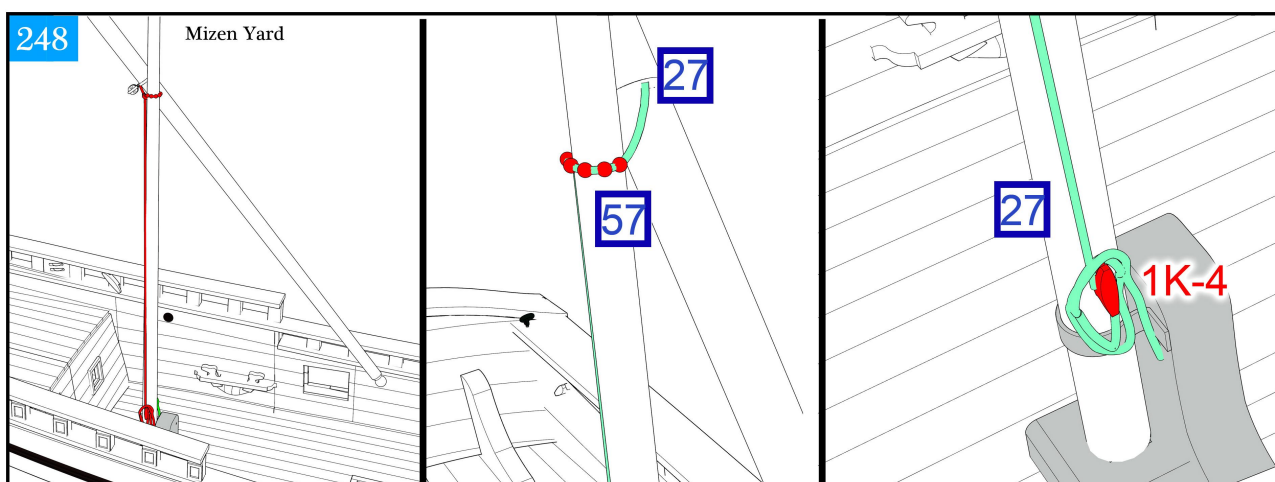


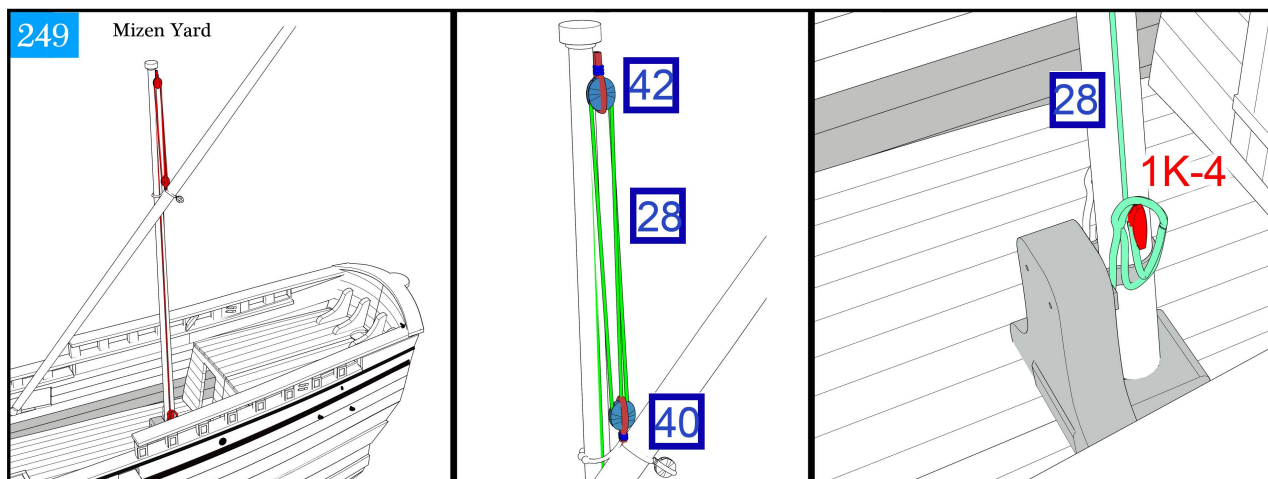
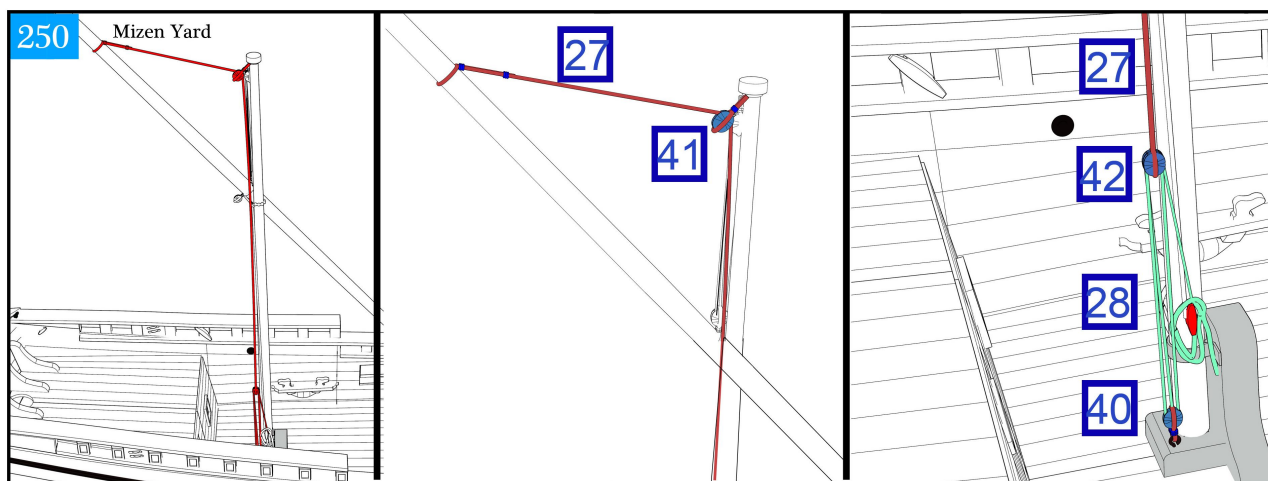
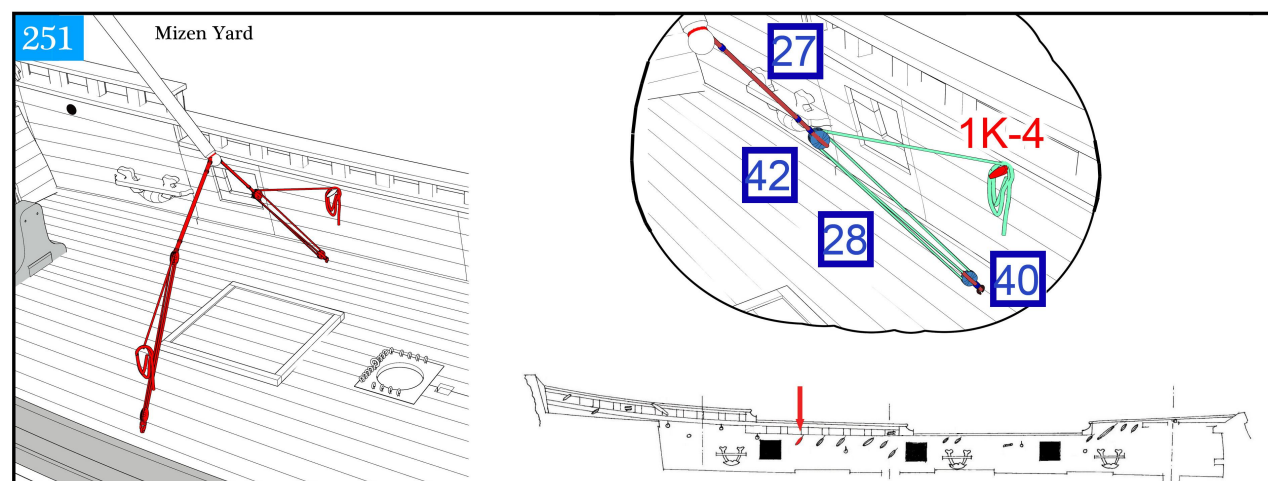


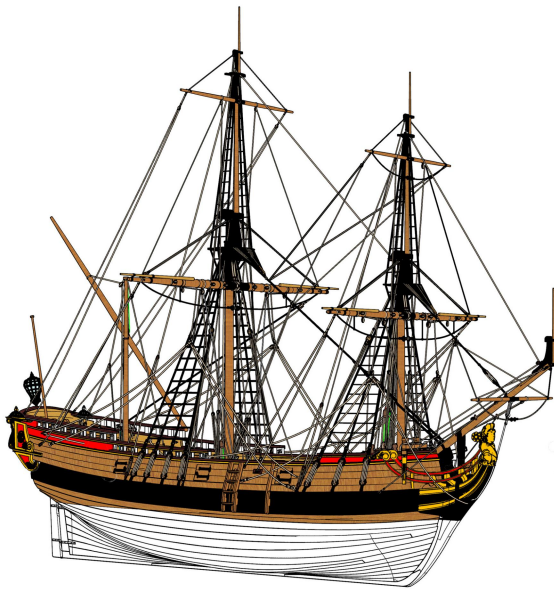
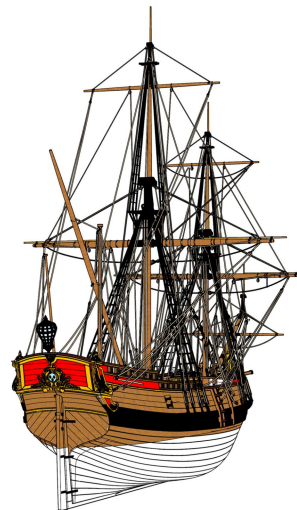
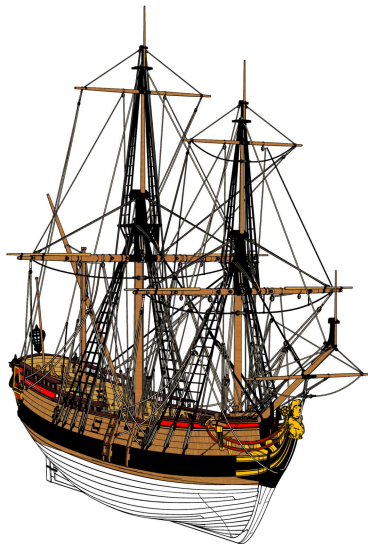
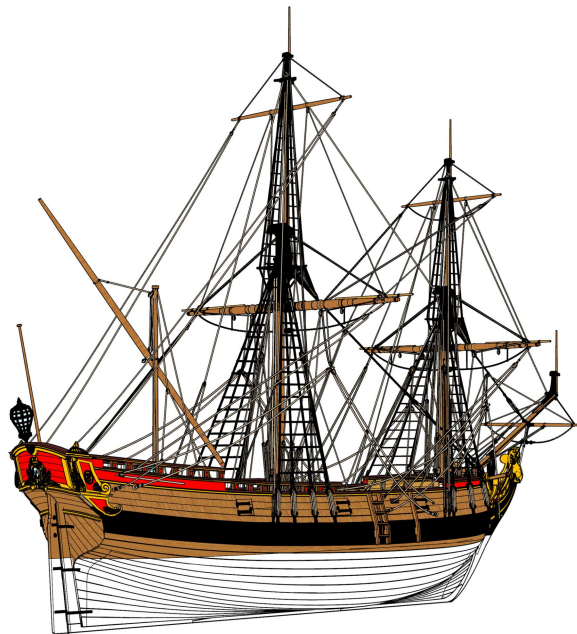












Round wooden stick		
Diameter	Length	Quantity
D2mm	150mm	3
D3	300	4
D4	150	1
D5	300	3
D6	300	1
D8	350	4

Copper wire
D0.4 D0.6 D0.8

Wooden stick		
Size	Length	Quantity
1.5X1.5	400	5
1.5X5	400	20
1.5X6	400	30
2X2	400	5
2X4	400	2
2X5	400	2
2X6	400	2
2X8	400	1
3X3	400	5
4X4	400	1
2X2	400	6
3X4	400	5

